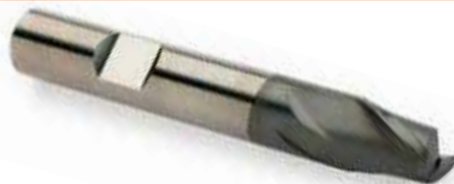


S216	405	S525	411	S715	395	S812HA	385
S217	407	S526	412	S716	403	S812HB	385
S218	408	S527	413	S717	407	S813HA	388
S219	401	S529	427	S718	408	S813HB	388
S225	411	S531	428	S739	435	S814HA	402
S226	412	S533	429	S740	435	S814HB	402
S227	413	S534	431	S741	435	S822	386
S229	424	S535	432	S761	409	S823	389
S231	425	S536	423	S763	419	S902	391
S233	426	S610	398	S765	414	S903	393
S260	409	S611	399	S766	410	S904	406
S262	420	S612	404	S767	422	S922	391
S264	415	S629	434	S802HA	384	S933	393
S501	430	S637	396	S802HB	384	S944	406
S511	433	S638	397	S803HA	387	S991	437
S521	417	S710	390	S803HB	387		
S523	418	S713	392	S804HA	400		
S524	416	S714	394	S804HB	400		

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C110	438	C333	458	C511	470	C922	460
C122	449	C336	447	C700	483	C944	464
C123	440	C346	450	C710	482	C948	464
C126	438	C352	445	C800	471	D200	484
C135	442	C353	443	C801	474	D400	493
C139	440	C358	447	C810	472	D402	494
C159	446	C359	458	C820	476	D420	493
C166	457	C367	444	C822	475	D422	494
C167	448	C400	466	C825	473	D745	486
C169	446	C403	467	C830	480	D747	488
C246	453	C407	463	C831	481	D750	492
C247	453	C413	466	C835	479	D751	492
C273	455	C428	461	C837	478	D752	491
C295	455	C429	467	C903	452	D753	491
C299	451	C492	462	C907	451	D763	484
C305	445	C500	468	C908	463		
C306	443	C503	469	C920	452		
C324	459	C505	469	C921	465		

Materiál	Материал	Materiał	Materiál
Použití	Применение	Zastosowanie	Použitie
Typ	Тип	Typ	Typ
Zuby (z)	Кол-во зубьев	Ilość ostrzy	Zuby (z)
Hĺoubka řezu	Глубина обработки	Długość	Hĺbka rezu
Úhel šroubovice/ úhel čela	Угол подъёма винтовой канавки	Kąt spirali/ Kąt natarcia	Uhol skrutkovice/ Uhol čela
Stopka	Хвостовик	Chwył	Stopka
Povlak	Покрытие	Pokrycie	Povlak
Tolerance	Допуск	Tolerancja	Tolerancia
Směr otáčení	Направление	Kierunek	Smer
Standard	Стандарт	Standard	Norma, prevedenie
<ul style="list-style-type: none"> ■ vynikající ■ dobrý 	<p>Основное применение</p> <p>Возможное применение</p>	<p>Najlepsze zastosowanie</p> <p>Dobre zastosowanie</p>	<p>Vynikajúce</p> <p>Dobré</p>
<p>Пříklad</p> <p>10 = řezná rychlost (m/min) +/- 10%</p>	<p>Пример:</p> <p>10 = Скорость резания в м/мин +/- 10%</p>	<p>Przykład</p> <p>10 = prędkość skrawania w m/min +/- 10%</p>	<p>Príklad</p> <p>10 = rezná rýchlosť (m/min) +/- 10%</p>
Kód	Код	Kod	Kód
Rozměrová řada	Ассортимент	Zakres	Rozsah rozmerov

AMG	Česky	Русский	Polski	Slovensky
1.1	magneticky měkká	Автоматная сталь	magnetyczna miękka	Magnetycká mäkká oceľ
1.2	konstrukční uhlíkatá	Низкоуглеродистая сталь	konstrukcyjna do nawęglania	Konstruktívna oceľ, uhlíková
1.3	uhlíkatá	Углеродистая нелегированная сталь	węglowa	Uhlíková oceľ
1.4	legovaná	Легированная сталь	stopowa	Legovaná oceľ
1.5	legovaná, tvrzená a temperovaná	Легированная сталь после отжига	stopowa-hartowana i odpuszczana	Legovaná oceľ, tvrdená a temperovaná
1.6	legovaná, tvrzená a temperovaná	Высоколегированная сталь после отжига	stopowa-hartowana i odpuszczana	Legovaná oceľ, tvrdená a temperovaná
1.7	legovaná, tvrzená	Легированная закаленная сталь	stopowa-hartowana	Legovaná oceľ tvrdená
1.8	legovaná, tvrzená	Легированная закаленная сталь	stopowa-hartowana	Legovaná oceľ tvrdená
2.1	automatová	Ферритная нержавеющая сталь	automatowa	Automatová nehrdzavejúca oceľ
2.2	austenická	Аустенитная нержавеющая сталь	austenityczna	Austenická
2.3	feritická+austenická	Ферритно-аустенитная нержавеющая сталь	ferrytyczna+austenityczna	Feriticko austenická nehr. oceľ (Duplex)
2.4	precipitačně tvrzená	Сталь дисперсионного твердения	Utwardzane wydzieleniowo	Tvrdená nehr. oceľ
3.1	lamelární	Серый чугун	szare	Sivá liatina
3.2	lamelární	Ковкий чугун	szare	Sivá liatina
3.3	nodulární	Высокопрочный чугун	sferoidalne ciągliwe	Tvárna liatina
3.4	nodulární	Высокопрочный чугун	sferoidalne ciągliwe	Tvárna liatina
4.1	čistý	Технически чистый титан	niestopowy	Čistý titán
4.2	slitiny	Титановые сплавы	stopy tytanu	Zliatiny titánu
4.3	slitiny	Титановые сплавы	stopy tytanu	Zliatiny titánu
5.1	čistý	Технически чистый никель	niestopowy	Čistý nikel
5.2	slitiny	Никелевые сплавы	stopy niklu	Zliatiny niklu
5.3	slitiny	Никелевые сплавы	stopy niklu	Zliatiny niklu
6.1	bronz	Технически чистая медь	niestopowa	Bronz
6.2	β - mosaz, bronz	Бронза	Mosiądz-β, brąz	β - mosadz, bronz
6.3	bronz mosaz	Латунь	Mosiądz CuZn	Mosadz, bronz
6.4	bronz vysokopevnostní	Высокопрочная бронза	Brąz o wysokiej wytrzymałości	Vysokopevnostný bronz
7.1	Al, Mg, tvářené	Технически чистый алюминий/магний	Al, Mg, niestopowe	Al, Mg, tvárnený (čistý)
7.2	Al slitiny, Si<0.5%	Сплавы Al с содержанием Si<0.5%	Al. Stopowe, Si<0,5%	Al zliatiny, Si<0,5%
7.3	Al slitiny, Si>0.5%<10%	Сплавы Al с содержанием 0.5%<Si<10%	Al. Stopowe, Si>0,5%<10%	Al zliatiny, Si>0,5%<10%
7.4	Al slitiny, Si>10%	Сплавы Al с содержанием Si>10%	Al. Stopowe, Si>10%	Al zliatiny, Si>10%
8.1	termoplasty	Термопластики	Tworzywa termoplastyczne	Termoplasty
8.2	termosety	Термоактивные полимеры	Tworzywa termoutwardzalne	Termosety
8.3	zpevněné plasty	Армированные полимеры	Zbrojone tworzywa sztuczne	Spevnené plasty
9.1	cermet (keramika)	Металлокерамика	Cermetale	Cermet (kov-keramika)
10.1	standardní grafit	Технический графит	Grafit standartowy	Grafi

	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	
	N	N	W	W	W	W	N	N	N	N	N	N	N	N	N	N	
	Z 3	Z 3	Z 1	Z 2	Z 2	Z 2	Z 4	Z 4	Z 4	Z 4	Z 4	Z 4	Z 4	Z 4	Z 4	Z 4	
	$\lambda 40^\circ$ $\nu 10^\circ$	$\lambda 40^\circ$ $\nu 10^\circ$	$\lambda 25^\circ$ $\nu 20^\circ$	$\lambda 30^\circ$ $\nu 20^\circ$	$\lambda 30^\circ$ $\nu 20^\circ$	$\lambda 30^\circ$ $\nu 20^\circ$	$\lambda 34^\circ$ $\nu 9^\circ$	$\lambda 34^\circ$ $\nu 9^\circ$	$\lambda 40^\circ$ $\nu 3^\circ$	$\lambda 34^\circ$ $\nu 9^\circ$	$\lambda 34^\circ$ $\nu 9^\circ$	$\lambda 40^\circ$ $\nu 10^\circ$	$\lambda 40^\circ$ $\nu 10^\circ$	$\lambda 40^\circ$ $\nu 3^\circ$	$\lambda 30^\circ$ $\nu 12^\circ$	$\lambda 30^\circ$ $\nu 12^\circ$	
	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HB	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HB	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HB	
	ACN	ACN	Hi	Hi	Hi	Hi	Alcona	Alcona	ATN	Alcona	Alcona	ACN	Diamond	ATN	ATN	TAN	
	h9	h9	h9	h9	h9	h9	h10	h10	h9	h10	h10	h9	h9	h9	h12	h12	
	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DIN 6527K	DIN 6527K	DORMER	DIN 6527L	DIN 6527L	DORMER	DORMER	DORMER	DORMER	DORMER	
	S714	S715	S637	S638	S610	S611	S804HA	S804HB	S219	S814HA	S814HB	S716	S612	S216	S904	S944	
	3.00 - 20.00	3.00 - 20.00	2.00 - 12.00	6.20 - 20.30	3.00 - 20.00	6.00 - 20.00	2.00 - 25.00	2.00 - 25.00	3.00 - 20.00	2.00 - 25.00	2.00 - 25.00	2.00 - 20.00	1.00 - 12.00	2.00 - 20.00	2.00 - 20.00	2.00 - 20.00	
AMG	394	395	396	397	398	399	400	400	401	402	402	403	404	405	406	406	ISO
1.1	■110C	■70C					■360B	■360B		■270B	■270B	■140C			■95B	■140B	P 1
1.2	■110C	■70C					■300B	■300B		■225B	■225B	■140C			■95B	■140B	P 1
1.3	■100C	■65C					■230B	■230B		■175B	■175B	■130C			■80B	■120B	P 2
1.4	■100C	■65C					■230B	■230B		■175B	■175B	■130C			■70B	■105B	P 3
1.5	■95C	■60C					■165B	■165B		■125B	■125B	■120C			■55B	■80B	P 4
1.6							■130B	■130B	■90C	●100B	●100B		■90C		●30B	●45B	H 1
1.7																	H 3
1.8																	H 4
2.1	■65B	■40B					■165A	■165A		■125A	■125A	■80B					M 1
2.2	■55B	■35B					■110A	■110A		●85A	●85A	■70B					M 3
2.3							■110A	●110A	■70B	●85A	●85A			■70B			M 2
2.4							●75A	●75A	■50B					■50B			S 2
3.1	■135C	■85C					■275B	■275B		■205B	■205B	■170C			■80B	■120B	K 1
3.2	■120C	■75C					■165B	■165B		■125B	■125B	■150C			●55B	■80B	K 2
3.3	■100C	■65C					■165B	■165B		■125B	■125B	■130C			■70B	■105B	K 3
3.4	■95C	■60C					■135B	■135B		■105B	■105B	■120C			●55B	■80B	K 4
4.1							●275B	●275B		●205B	●205B				■95B	■140B	S 1
4.2	■55B	■35B					●140B	●140B		●105B	●105B	■70B			●40B	●60B	S 2
4.3									■50B					■50B	●30B	●45B	S 3
5.1							●275B	●275B		●205B	●205B				■135B	■200B	S 1
5.2	■55B	■35B					●55A	●55A		●40A	●40A	■70B			●30A	●45A	S 2
5.3									■50B					■50B	●25A	●35A	S 3
6.1	●200E	●125E	■350E	■400E	■350E	■280E	●320C	●320C		●255C	●255C				■110C	■155C	N 3
6.2	●190E	●115E	■300E	■345E	■300E	■240E	■320C	■320C		■255C	■255C				■110C	■155C	N 4
6.3	●175E	●110E	■250E	■290E	■250E	■200E	■320C	■320C		■255C	■255C				■110C	■155C	N 3
6.4	●160E	●100E	■200E	■230E	■200E	■160E	■40B	■40B		■32C	■32C				●15B	●20B	N 4
7.1	●200E	●125E	■600E	■690E	■600E	■480E	●800C	●800C		●640C	●640C				●275C	●390C	N 1
7.2	●190E	●115E	■500E	■575E	■500E	■400E	●800C	●800C		●640C	●640C				●275C	●390C	N 1
7.3	●175E	●110E	■400E	■460E	■400E	■320E	●480C	●480C		●380C	●380C				●165C	●235C	N 1
7.4	●160E	●100E	■350E	■400E	■350E	■280E	●240B	●240B		●190B	●190B						N 2
8.1			■800E	■980E	■800E	■640E	●320C	●320C		●255C	●255C				●110C	●155C	O
8.2			■800E	■980E	■800E	■640E	●320C	●320C		●255C	●255C				●110C	●155C	O
8.3															●55B	●80B	O
9.1																	H
10.1															■350A		O

	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	
	N	N	N	N	N	N	N	N	N	N	N	N	NR	NR	N	N		
	Z 4	Z 4	Z 4	Z 4	Z 4 =	Z 4 =	Z 4 =	Z 6-8	Z 6-8	Z 6-8	Z 6-8	Z 6-8	Z 6-8	Z 4 =	Z 4 =	Z 4	Z 4	
	λ40° γ10°	λ40° γ3°	λ40° γ10°	λ40° γ3°	λ40° γ10°	λ40° γ4.5°	λ40° γ10°	λ50° γ3°	λ50° γ-26°	λ50° γ3°	λ50° γ-26°	λ50° γ3°	λ50° γ-26°	λ40° γ10°	λ40° γ4.5°	λ40° γ-6°	λ45° γ-10°	
	DIN 6535HA	DIN 6535RA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535RA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HA	DIN 6535HB	DIN 6535RA	DIN 6535HA	
	ADN	NTN	ADN	NTN	ADN	ADN	TGN	NTN	TGN	NTN	TGN	NTN	TGN	ADN	ADN	TGN	TGN	
	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	
	S717	S217	S718	S218	S761	S260	S766	S225	S525	S226	S526	S227	S527	S765	S264	S524	S521	
	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00	4.00 - 20.00	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00	6.00 - 20.00	3.00 - 20.00	6.00 - 20.00	6.00 - 20.00	3.00 - 16.00	3.00 - 16.00	
AMG	407	407	408	408	409	409	410	411	411	412	412	413	413	414	415	416	417	ISO
1.1	■110C		■70C		■140D		■140D		■140D					■140D				P 1
1.2	■110C		■70C		■140D		■140D		■140D					■140D				P 1
1.3	■100C		■65C		■130D		■130D		■130D					■130D				P 2
1.4	■100C		■65C		■130D		■130D		■130D					■130D				P 3
1.5	■95C		■60C		■120D		■120D							■120D				P 4
1.6		■72C		■45C		■110D		■90C		■72C		■45C				■110D		H 1
1.7						■85B			■70A		■56A		■35A		■85B	■56A	■70A	H 3
1.8									■50A		■40A		■25A			■40A	■50A	H 4
2.1	■65B		■40B		■80C		■80C							■80C				M 1
2.2	■55B		■35B		■70C		■70C							■70C				M 3
2.3		■56B		■35B	■70C		■70B		■56B		■35B				■70C			M 2
2.4		■40B		■25B	■50C		■50B		■40B		■25B				■50C			S 2
3.1	■135C		■85C		■170D		■170D							■170D				K 1
3.2	■120C		■75C		■150D		■150D							■150D				K 2
3.3	■100C		■65C		■130D		■130D							■130D				K 3
3.4	■95C		■60C		■120D		■120D							■120D				K 4
4.1																		S 1
4.2	■55B		■35B		■70C		■70C							■70C				S 2
4.3		■40B		■25B	■50C		■50B		■40B		■25B				■50C			S 3
5.1																		S 1
5.2	■55B		■35B		■70C		■70C							■70C				S 2
5.3		■40B		■25B	■50C		■50B		■40B		■25B				■50C			S 3
6.1	●200E		●125E															N 3
6.2	●190E		●115E															N 4
6.3	●175E		●110E															N 3
6.4	●160E		●100E															N 4
7.1	●200E		●125E															N 1
7.2	●190E		●115E															N 1
7.3	●175E		●110E															N 1
7.4	●160E		●100E															N 2
8.1																		O
8.2																		O
8.3																		O
9.1																		H
10.1																		O

	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM	HM			
	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	W	N	N	N			
	Z 4	Z 4 =	Z 4 =	Z 4 =	Z 4-6	Z 2	Z 2	Z 2	Z 2	Z 2	Z 2	Z 2	Z 4	Z 4	Z 4	Z 2	Z 2	Z 2	Z 2			
	$\lambda 40^\circ$ $\gamma 6^\circ$	$\lambda 40^\circ$ $\gamma 10^\circ$	$\lambda 40^\circ$ $\gamma 4^\circ$	$\lambda 4^\circ$ $\gamma 10^\circ$	$\lambda 25^\circ$ $\gamma 0^\circ$	$\lambda 30^\circ$ $\gamma 3^\circ$	$\lambda 30^\circ$ $\gamma 3^\circ$	$\lambda 30^\circ$ $\gamma 3^\circ$	$\lambda 30^\circ$ $\gamma 10^\circ$	$\lambda 30^\circ$ $\gamma 10^\circ$	$\lambda 30^\circ$ $\gamma 10^\circ$	$\lambda 30^\circ$ $\gamma 10^\circ$	$\lambda 30^\circ$ $\gamma 10^\circ$	$\lambda 30^\circ$ $\gamma 10^\circ$	$\lambda 30^\circ$ $\gamma 10^\circ$	$\lambda 30^\circ$ $\gamma 15^\circ$	$\lambda 40^\circ$ $\gamma 10^\circ$	$\lambda 40^\circ$ $\gamma 10^\circ$	$\lambda 40^\circ$ $\gamma 10^\circ$			
	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA	DIN 6935HA			
	TGN	ADN	ADN	TGN	TGN	TGN	TGN	TGN	TGN	TGN	TGN	TGN	TGN	TGN	X-CEED	TGN	TGN	X-CEED	H	ATN	ATN	ATN
	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9	h9
	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER	DORMER
	1.50 - 16.00	3.00 - 20.00	3.00 - 20.00	4.00 - 20.00	6.00 - 12.00	1.50 - 16.00	1.50 - 16.00	2.00 - 16.00	1.50 - 16.00	1.50 - 16.00	2.00 - 16.00	1.00 - 16.00	3.00 - 16.00	3.00 - 16.00	3.00 - 16.00	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00	3.00 - 20.00			
AMG	418	419	420	422	423	424	425	426	427	428	429	430	431	432	433	434	435	435	435	ISO		
1.1		■140D		■140D								■181B			■230B		■140C	■140C	■140C	P 1		
1.2		■140D		■140D								■181B			■140C		■140C	■140C	■140C	P 1		
1.3		■130D		■130D								■118B			■153B		■130C	■130C	■130C	P 2		
1.4		■130D		■130D								■118B			■153B		■130C	■130C	■130C	P 3		
1.5		■120D		■120D								■90B			■115B		■120C	■120C	■120C	P 4		
1.6			■110D			■630C	■500C	■315C				■72B			■92B					H 1		
1.7	■70A		■85B		■105E				■330A	■260A	■165A	●45A	■330A	■260A	●61A					H 3		
1.8	■50A				■75E				■280A	■225A	■140A		■280A	■225A						H 4		
2.1		■80C		■80C								■81A			■115A		■80B	■80B	■80B	M 1		
2.2		■70C		■70C								■54A			■76A		■70B	■70B	■70B	M 3		
2.3			■70C			■540B	■430B	■270B				■54A			■76A					M 2		
2.4			■50C			■315B	■250B	■155B												S 2		
3.1		■170D		■170D								■136B			■192B		■170C	■170C	■170C	K 1		
3.2		■150D		■150D								■81B			■115B		■155C	■155C	■155C	K 2		
3.3		■130D		■130D								■109B			■115B		■145C	■145C	■145C	K 3		
3.4		■120D		■120D								■72B			■96B		■130C	■130C	■130C	K 4		
4.1												■136B			■192B					S 1		
4.2		■70C		■70C								■90B			■96B		■70B	■70B	■70B	S 2		
4.3			■50C			■315B	■250B	■155B				■45B			■61B					S 3		
5.1												■136B			■192B					S 1		
5.2		■70C		■70C								■27A			■38A		■70B	■70B	■70B	S 2		
5.3			■50C			■315B	■250B	■155B				■22A			■30A					S 3		
6.1												■363C			●384C	■350E	■250E	■250E	■250E	N 3		
6.2												■363C			●384C	■300E	■235E	■235E	■235E	N 4		
6.3												■363C			●384C	■250E	■220E	■220E	■220E	N 3		
6.4												■54B			●61B	■200E	■200E	■200E	■200E	N 4		
7.1												■950C			●950C	■600E	■250E	■250E	■250E	N 1		
7.2												■950C			●950C	■500E	■235E	■235E	■235E	N 1		
7.3												■681C			■576C	■400E	■220E	■220E	■220E	N 1		
7.4												■363B			■307B	■350E	■200E	■200E	■200E	N 2		
8.1												■318C			●307C	■800E				O		
8.2												■318C			■307C	■800E				O		
8.3												■318B			■307B					O		
9.1												■5A			■9A					H		
10.1																					O	



HSS-E PM	HSS-E PM	HSS-E PM	HSS-E PM	HSS-E	HSS-E PM	HSS-E PM	HSS-E PM	HSS-E PM	HSS-E PM	HSS-E	HSS-E	HSS-E PM	HSS-E PM	HSS-E	
N	N	N	N	N	N	N	N	N	N	N	W	W	W	W	N
Z 2	Z 2	Z 2	Z 2	Z 2	Z 3	Z 3	Z 3	Z 3	Z 3	Z 2	Z 2	Z 3	Z 3	Z 2	
30°/12°	30°/12°	30°/12°	30°/12°	30°/12°	30°/12°	30°/12°	30°/12°	40°/15°	30°/12°	30°/12°	40°/20°	40°/20°	40°/25°	40°/25°	30°/12°
DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835A
TCN	TCN	TCN	TCN	TCN	TCN	TCN	TCN	Alcona	Alcona	Alcona	TCN	TCN	Alcona	Alcona	Alcona
e8	e8	e8	e8	e8	e8 h10	e8 h10	e8	e8	e8	e8	e8	e8	k10	k10	js14
DIN 327D	DIN 327D	DIN 844K	DIN 844K	DIN 327D	DIN 327D	DIN 327D	DIN 844K	DIN 844K	DIN 844K	DIN 844K	DIN 844K	DIN 844K	DIN 844K	DIN 844K	DIN 844K

S991

Set

C110	C126	C123	C139	C135	C306	C353	C367	C305	C352	C159	C169	C336	C358	C167
1.00 - 50.00	1.00 - 30.00	1/16 - 40.00	2.00 - 30.00	2.00 - 20.00	3.00 - 30.00	3.00 - 30.00	2.00 - 20.00	2.00 - 32.00	3.00 - 20.00	2.00 - 20.00	2.00 - 12.00	10.00 - 30.00	10.00 - 30.00	6.00 - 16.00

AMG	437	438	438	440	440	442	443	443	444	445	445	446	446	447	447	448	ISO
1.1		■60A	■135A	■55A	■120A	■50A	●53A	●145A	■146A	●56A	●135A	■50A	■100A	●55A	●133A	■50A	P 1
1.2		■50A	■105A	■45A	■95A	■40A	■49A	■120A	■117A	■44A	■105A	■40A	■80A	■44A	■106A	■40A	P 1
1.3		●40B	■95B	■40B	■85B	●35B	■41B	■100B	■102B	■39B	■95B	●35B	●70B	●38B	●93B	●35B	P 2
1.4		●35B	■80B	■35B	■70B	●30B	●35B	■85B	■87B	●33B	■80B					●30B	P 3
1.5			●55C		●50C			■60C			■55C						P 4
1.6			●25C		●20C			●25C			●25C						H 1
1.7																	H 3
1.8																	H 4
2.1		●30F	●45F	●25F	●45F	●25F	●26F	●50F	■67F	●26F	●50F	●23F	●34F	●25F	●48F	●25F	M 1
2.2								●45F	■55F	■44A	●40F	●19F	●29F	●21F	●40F		M 3
2.3			●25F		●25F			●30F	■35F		●25F		●18F		●26F		M 2
2.4								■25F									S 2
3.1		●35A	■60A	●30A	■55A	●30A	●32A	■65A		●30A	■60A					●30A	K 1
3.2		●30A	■50A	●25A	■45A	●25A	●27A	■55A		●25A	■50A					●25A	K 2
3.3		●50B	■90B	●45B	■80B	●40B	●48B	■95B		●45B	■90B					●40B	K 3
3.4		●30B	■55B	●30B	■50B	●25B	●30B	■60B		●27B	■55B					●25B	K 4
4.1		■35D	■45D	■30D	■45D	●30D	■33D	■50D	●50D	■29D	■45D	●28D	●36D	●30D	●46D	●30D	S 1
4.2		●25D	■40D	●25D	■35D	●25D	●26D	■40D		●24D	■35D		●29D		●37D	●25D	S 2
4.3			●15D		●15D			●20D			●15D						S 3
5.1		■60D	■130D	■50D	■115D	■50D	■58D	■140D	●140D	■51D	■125D	●48D	●96D	●52D	●127	■50D	S 1
5.2		●15C	■25C	●15C	■25C	●15C	●15C	■30C		■13C	■25C		●19D		●27	●15C	S 2
5.3			●10D		●10D			●15D			●10D						S 3
6.1		■85C	■190C	■80C	■170C	■70C	■110C	■210C	■209C	■100C	■190C	■100C	■200C	■100C	■240C	■75C	N 3
6.2		■85C	■190C	■80C	■170C	■70C	■110C	■210C	■209C	■100C	■190C	■100C	■200C	■100C	■240C	■75C	N 4
6.3		■85C	■190C	■80C	■170C	■70C	■110C	■210C	■209C	■100C	■190C	■100C	■200C	■100C	■240C	■75C	N 3
6.4			●25C		●25C			●30C			●25C						N 4
7.1		●220E	●480E	●200E	●435E	●180E			■528E			■250E	■500E	■250E	■600E	●200E	N 1
7.2		●220E	●480E	●200E	●435E	●180E	●219E	●530E	■528E	●198E	●480E	■250E	■500E	■250E	■600E	●200E	N 1
7.3		●85E	●190E	●80E	●170E	●70E	●86E	●210E	■209E	●79E	●190E	■100E	■200E	■100E	■240E	●75E	N 1
7.4			●95A		●85A			●105A			●95A				■120A		N 2
8.1		●90C	●190C	●80C	●175C	●70C	●72C	●210C	■209C	●65C	●190C	■100C	■200C	■100E	■240A	●80C	O
8.2												■100C	■200C	■100E	■240A		O
8.3																	O
9.1																	H
10.1																	O

	HSS-E PM	HSS-E PM	HSS-E PM	HSS-E PM	HSS-E PM	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS	HSS-E		
	NRA	NRA	NRA	NRA	FS	NF	NF	NF	NF	N	N	N	N	N	N		
	Z 4-6	Z 4-6	Z 4-6	Z 4-6	Z 3-6	Z 4-6	Z 4-6	Z 4-6	Z 4-6	Z 2	Z 2	Z 2	Z 2	Z 6-8	Z 6-8		
	λ35° V12°	λ35° V12°	λ35° V12°	λ35° V12°	λ45° V12°	λ30° V12°	λ30° V12°	λ30° V12°	λ30° V12°	λ30° V12°	λ30° V12°	λ30° V12°	λ30° V12°	λ15° V10°	λ12° V10°		
	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B		
	k12	k12	k12	k12	k10	k12	k12	k12	k12	e8	e8	e8	e8	d11	d11		
	DIN 844K	DIN 844K	DIN 844L	DIN 844L	DIN 844K	DIN 844K	DIN 844K	DIN 844L	DIN 844L	DIN 327D	DIN 327D	DIN 844K	DIN 844K	DIN 851	DIN 851		
	C407	C908	C944	C948	C921	C400	C413	C403	C429	C500	C503	C505	C511	C800	C810		
	6.00 - 32.00	6.00 - 40.00	6.00 - 40.00	6.00 - 32.00	6.00 - 32.00	6.00 - 50.00	6.00 - 32.00	10.00 - 50.00	10.00 - 32.00	2.00 - 25.00	2.00 - 25.00	3.00 - 30.00	3.00 - 20.00	11.00 - 50.00	12.50 - 40.00		
AMG	463	463	464	464	465	466	466	467	467	468	469	469	470	471	472	473	ISO
1.1	■55G					●50G	●100G	●45G	●90G	■55S	■110S	■50S	■50S	■35P	■25P	■35P	P 1
1.2	■44G					■40G	■80G	■35G	■70G	■45S	■90S	■40S	■40S	■35P	■25P	■30P	P 1
1.3	■38H	■93H	■34H	■83H	■96N	■35H	■70H	■30H	■65H	●40T	■75T	●35T	●35T	■30O	■20O	■30O	P 2
1.4	■33H	■79H	■29H	■71H	■80N	●30H	■60H	●25H	■55H	●35T	■65T	●30T	●30T	■25O	■15O	■20O	P 3
1.5	■22I	■54I	■20I	■49I	■55O	●40I	●22I	●35I	●45U	●45U	●20U			■20N	●10N	■15N	P 4
1.6	●10I	●24I	●9I	■21I	■25O	●20I		●15I		●20U				■15N	●10N	■10N	H 1
1.7																	H 3
1.8																	H 4
2.1	■25L	■48L	■22L	■43L	■50R	●25L	●35L	●20L	●30L	●25Y	●35Y	●25Y	●25Y	■20M	■15M	■15M	M 1
2.2	●21L	■40L	●19L	■36L	■40R									■15M	●10M	■10M	M 3
2.3	■13L	■26L	■12L	■23L	■25R		●20L		●15L		●20Y			■10M	●10M	■10M	M 2
2.4																	S 2
3.1	■30G	■61G	■27G	■55G	■60M	●30G	■45G	●25G	■40G	●30S	■50S	●30S	●30S	■20P	■20P	■25P	K 1
3.2	■25G	■50G	■22G	■45G	■50M	●25G	■35G	●20G	■35G	●25S	■40S	●25S	●25S	■20P	■20P	■20P	K 2
3.3	■44H	■88H	■39H	■79H	■90N	●40H	■65H	●35H	■55H	●45T	■70T	●40T	●40T	■30O	■20O	■30O	K 3
3.4	■27H	■55H	■24H	■49H	■55N	●25H	■40H	●20H	■35H	●30T	■45T	●25T	●25T	■20O	■10O	■20O	K 4
4.1	●30J	●46J	●27J	●41J	●45P	●30J	■35J	●25J	●30J	■30V	■40V	■30V	■30V	■30P	■20P	■35P	S 1
4.2	■25J	■37J	■22J	■34J	■35P	●25J	■30J	●20J	■25J	●25V	■30V	●25V	●25V	■20P	●15P	■20P	S 2
4.3	■11J	■16J	■10J	■15J	■15P		●10J		●10J		●14V			■10O	●5O	■10O	S 3
5.1	●52J	●127J	●47J	●114J	●130P	●50J	●95J	●45J	●85J	■50V	■105V	■50V	■50V	■35P	■25P	■35P	S 1
5.2	■14I	■27I	■12I	■24I	■30O	●15I	●20I	●10I	●15I	●15U	●20V	●15U	●15U	■10O	●5O	●5O	S 2
5.3	■6J	■11J	■5J	■10J	■10P		●10J		●10J		●10V			■5N	●5N	■5N	S 3
6.1						●70I	●140I	●65I	●125I	■85U	■170U	■80U	■80U	■100Q	■50Q	■30Q	N 3
6.2	■100I	■190I	■89I	■170I	■190O	■70I	■140I	■65I	■125I	■85U	■170U	■80U	■80U	■100P	■55P	■35P	N 4
6.3						■70I	■140I	■65I	■125I	■85U	■170U	■80U	■80U	■35P	■20P	■35P	N 3
6.4	●13I	●25I	●12I	●23I	●25O		●20I		●15I		●25V			■15O	■5O	■10O	N 4
7.1										●220X	●435X	●200X	●200X	■250R	■60R	■70R	N 1
7.2						●180K	●360K	●160K	●325K	●220X	●435X	●200X	●200X	■250R	■50R	■70R	N 1
7.3						●70K	●140K	●65K	●125K	●85X	●170X	●80X	●80X	■65R	■30R	■30R	N 1
7.4	●39G	●95G	■35G	■85G	■95M		●70G	●65G	●65G	●85S	●85S			■45Q	●20Q	■20Q	N 2
8.1						●70I	●145I	●65I	●130I	●90U	●175U	●80U	●80U	■100R	●50R	■35R	O
8.2																	O
8.3																	O
9.1																	H
10.1														■45Q	●20Q	■20Q	O

	HSS-E	HSS-E	HSS	HSS	HSS	HSS-E	HSS-E	HSS	HSS-E	HSS-E	
	Z 6-8	Z 6-12	Z 6-12	Z 6-8	Z 6-8	Z 10-12	Z 10-12	Z 4	Z 4-6	Z 16-30	
	DIN 1835B	DIN 1835	DIN 1835D	DIN 1835D	DIN 1835D	DIN 1835B	DIN 1835B	DIN 1835B	DIN 1835B		
	DIN 851	DIN 850	DORMER	DORMER	DORMER	DIN 1833C	DIN 1833D	BS 122/4	DORMER	DIN 885A	
	C801	C822	C820	C837	C835	C830	C831	C710	C700	D200	
	16.00 - 32.00	4.50 - 45.50	10.50 - 45.50	13.00 - 38.00	1/2 - 1.1/2	12.00 - 32.00	12.00 - 32.00	1/16 - 1/2	1.00 - 20.00	50.00 - 200.00	
AMG	474	475	476	478	479	480	481	482	483	484	ISO
1.1	■40P	■40P	■25P	■20P	■20P	■30P	■30P	■20P	■35P	■45P	P 1
1.2	■40P	■40P	■25P	■20P	■20P	■30P	■30P	■20P	■35P	■40P	P 1
1.3	■30O	■30O	■20O	■15O	■15O	■25O	■25O	■15O	■25O	■35P	P 2
1.4	■25O	■25O	■20O	■15O	■15O	■20O	■20O	■15O	■25O	■30P	P 3
1.5	■20N	■20N	●10N	●10N	●10N	■15N	■15N	●10N	■15N	■20P	P 4
1.6	■15N	■15N	●10N	●5N	●5N	■10N	■10N	●10N	■15N	■10P	H 1
1.7											H 3
1.8											H 4
2.1	■25M	■25M	■15M	■10M	■10M	■20M	■20M	■15M	■20M	■30P	M 1
2.2	■15M	■15M	■10M	●10M	●10M	■15M	■15M	■10M	■15M	■20P	M 3
2.3	■15M	■15M	●10M	●5M	●5M	■10M	■10M	●5M	■10M	■10Q	M 2
2.4											S 2
3.1	■25P	■25P	■20P	■15P	■15P	■20P	■20P	■20P	■20P	■30Q	K 1
3.2	■20P	■20P	■20P	■15P	■15P	■15P	■15P	■15P	■15P	■25Q	K 2
3.3	■35O	■30O	■20O	■15O	■15O	■25O	■25O	■15O	■25O	■40Q	K 3
3.4	■20O	■20O	■15O	■10O	■10O	■15O	■15O	■10O	■15O	■25Q	K 4
4.1	■30P	■30P	■20P	■15P	■15P	■25P	■25P	■15P	■25P	■30N	S 1
4.2	■20P	■20P	●15P	●10P	●10P	■15P	■15P	■10P	■20P	■20O	S 2
4.3	■10O	■10O	●10O	●5O	●5O	■10O	■10O	●5O	■10O	■15O	S 3
5.1	■40P	■35P	■25P	■20P	■20P	■30P	■30P	■20P	■35P	■40P	S 1
5.2	■10O	■10O	●5O	●5O	●5O	■10O	■10O	●5O	■10O	■15O	S 2
5.3	■5N	■5N	●5N	●5N	●5N	■5N	■5N	●5N	■5N	■10M	S 3
6.1	■110Q	■100Q	■50Q	■40Q	■40Q	■90Q	■90Q	■40Q	■90Q	■150P	N 3
6.2	■110P	■100P	■55P	■45P	■45P	■90P	■90P	■45P	■90P	■150P	N 4
6.3	■40P	■100P	■55P	■15P	■15P	■75P	■75P	■45P	■90P	■150P	N 3
6.4	■15O	■15O	●5O	●5O	●5O	■10O	■10O	●5O	■15O	■15M	N 4
7.1	■275R	■260R	■65R	■50R	■50R	■190R	■190R	■55R	■245R	■400Q	N 1
7.2	■275R	■260R	■50R	■40R	■40R	■190R	■190R	■40R	■230R	■400Q	N 1
7.3	■70R	■66R	■35R	■25R	■25R	■55R	■55R	■25R	■60R	■100Q	N 1
7.4	■45Q	■44Q	●20Q	●17Q	●17Q	■35Q	■35Q	●15Q	■40Q	■70Q	N 2
8.1	■110R	■100R	●50R	●40R	●40R	■75R	■75R			■150M	O
8.2											O
8.3											O
9.1											H
10.1	■45Q	■45Q	●20Q			■35Q	■35Q	●15Q	■40Q		O

	HSS-E	HSS	HSS	HSS	HSS	HSS	HSS	HSS-E	
	Z 28-44	Z 28-100	Z 40-200	Z 80-180	Z 100-140	Z 128-220	Z 180-350	Z 8-12	N
	$\lambda 15^\circ$ $\gamma 10^\circ$	$\gamma 15^\circ$	$\gamma 5^\circ$	$\gamma 18^\circ$	$\gamma 18^\circ$	$\gamma 18^\circ$	$\gamma 18^\circ$	$\lambda 30^\circ$ $\gamma 12^\circ$	
	js16			IST	IST	IST	IST	js16	
	D763	D745	D747	D752	D753	D750	D751	D400	
	63.00 - 125.00	50.00 - 315.00	32.00 - 315.00	200.00 - 350.00	250.00 - 350.00	200.00 - 350.00	200.00 - 350.00	40.00 - 100.00	
AMG	484	486	488	491	491	492	492	493	ISO
1.1	■45P	■40R	■40R	■40R	■40R	■40R	■40R	■40J	P 1
1.2	■40P	■30R	■30R	■30R	■30R	■30R	■30R	■40J	P 1
1.3	■35P	■30R	■30R	■30R	■30R	■30R	■30R	■30I	P 2
1.4	■30P	■20S	■20S	■20S	■20S	■20S	■20S	■25I	P 3
1.5	■20P							●20H	P 4
1.6	■10P							●15H	H 1
1.7									H 3
1.8									H 4
2.1	■30P	●10S	●10S	●10S	●10S	●10S	●10S	■25H	M 1
2.2	■20P	●10S	●10S	●10S	●10S	●10S	●10S	●15G	M 3
2.3	■10Q							■10G	M 2
2.4									S 2
3.1	■30Q	■40R	■40R	■40R	■40R	■40R	■40R	■20J	K 1
3.2	■25Q	■40R	■40R	■40R	■40R	■40R	■40R	■20J	K 2
3.3	■40Q	■30R	■30R	■30R	■30R	■30R	■30R	■30I	K 3
3.4	■25Q							■20I	K 4
4.1	■30N							■30J	S 1
4.2	■20O							●20I	S 2
4.3	■15O							●10I	S 3
5.1	■40P							■35J	S 1
5.2	■15O							●10I	S 2
5.3	■10M							●5H	S 3
6.1	■150P	■200R	■200R	■200R	■200R	■200R	■200R	■105M	N 3
6.2	■150P	■200T	■200T	■200T	■200T	■200T	■200T	■105K	N 4
6.3	■150P	■200T	■200T	■200T	■200T	■200T	■200T	■35K	N 3
6.4	■15M							●15H	N 4
7.1	■400Q	■600T	■600T	■600T	■600T	■600T	■600T	●260N	N 1
7.2	■400Q	■500T	■500T	■500T	■500T	■500T	■500T	■260N	N 1
7.3	■100Q	■500T	■500T	■500T	■500T	■500T	■500T	■65N	N 1
7.4	■70Q							●45L	N 2
8.1	■150M	■60T	■60T	■60T	■60T	■60T	■60T	●105N	O
8.2								●30N	O
8.3								●5L	O
9.1									H
10.1								●45K	O

	HSS-E	HSS-E	HSS-E
			
	N	NR	NR
	Z 8-12	Z 6-10	Z 6-10
			
	$\lambda 30^\circ$ $\nu 12^\circ$	$\lambda 30^\circ$ $\nu 12^\circ$	$\lambda 30^\circ$ $\nu 12^\circ$
			
	TiCN		TiCN
	js16	js16	js16
			
	DIN 1880	DIN 1880	DIN 1880
			
	D420	D402	D422
	40.00 - 100.00	40.00 - 100.00	40.00 - 100.00

AMG	493	494	494	ISO
1.1	■75J	■40J	■75J	P 1
1.2	■75J	■40J	■75J	P 1
1.3	■65I	■30I	■65I	P 2
1.4	■50I	■25I	■50I	P 3
1.5	■35H	●20H	■35H	P 4
1.6	■30H	●15H	■30H	H 1
1.7				H 3
1.8				H 4
2.1	■35H	■25H	■35H	M 1
2.2	■30G	●15G	■30G	M 3
2.3	■20G	■10G	■20G	M 2
2.4				S 2
3.1	■35J	■20J	■35J	K 1
3.2	■30J	■20J	■30J	K 2
3.3	■50I	■30I	■50I	K 3
3.4	■30I	■20I	■30I	K 4
4.1	■35J	■30J	■35J	S 1
4.2	■25I	●20I	■25I	S 2
4.3	■15I	●10I	■15I	S 3
5.1	■75J	■35J	■75J	S 1
5.2	■20I	●10I	■20I	S 2
5.3	■10H	●5H	■10H	S 3
6.1	■150M	■105M	■150M	N 3
6.2	■150K	■105K	■150K	N 4
6.3	■50K	■35K	■50K	N 3
6.4	■20H	●15H	■20H	N 4
7.1	●260N	●260N	●260N	N 1
7.2	■260N	■260N	■260N	N 1
7.3	■135N	■65N	■135N	N 1
7.4	■75L	●45L	■75L	N 2
8.1	■120N	●105N	■120N	O
8.2	●60N	●30N	●60N	O
8.3	●15L	●5L	●15L	O
9.1				H
10.1	■125K	●45K	■125K	O

HM

Z	Z	Z	Z	Z	Ae	Ap		f_z	ϕ [mm]	fz [mm/Z] $\pm 25\%$
1	2	3	4	>4	(x ϕ)	(x ϕ)			ϕ	1 2 3 4 5 6 8 10 12 14 16 18 20
					0.05	1.5				
A	0.012	0.024	0.035	0.045	0.055	0.065	0.080	0.093	0.107	0.121 0.134 0.149 0.162
B	0.016	0.032	0.047	0.061	0.074	0.087	0.107	0.124	0.143	0.162 0.179 0.198 0.216
C	0.020	0.040	0.058	0.076	0.092	0.108	0.134	0.156	0.179	0.202 0.224 0.248 0.271
D	0.024	0.048	0.070	0.091	0.111	0.130	0.160	0.187	0.214	0.242 0.268 0.297 0.325
E	0.028	0.056	0.081	0.106	0.129	0.152	0.187	0.218	0.250	0.283 0.313 0.347 0.379
F	0.032	0.064	0.093	0.121	0.148	0.173	0.214	0.249	0.286	0.323 0.358 0.396 0.433
G	0.037	0.071	0.105	0.136	0.166	0.195	0.240	0.280	0.321	0.364 0.403 0.446 0.487
H	0.041	0.079	0.116	0.152	0.185	0.216	0.267	0.311	0.357	0.404 0.447 0.495 0.541
					0.08	1.5				
A	0.010	0.019	0.028	0.036	0.044	0.052	0.064	0.074	0.085	0.096 0.107 0.118 0.129
B	0.013	0.025	0.037	0.048	0.059	0.069	0.085	0.099	0.114	0.128 0.142 0.157 0.172
C	0.016	0.032	0.046	0.060	0.073	0.086	0.106	0.124	0.142	0.161 0.178 0.197 0.215
D	0.019	0.038	0.055	0.072	0.088	0.103	0.127	0.148	0.170	0.193 0.213 0.236 0.258
E	0.023	0.044	0.065	0.084	0.103	0.120	0.149	0.173	0.199	0.225 0.249 0.276 0.301
F	0.026	0.050	0.074	0.096	0.118	0.138	0.170	0.198	0.227	0.257 0.284 0.315 0.344
G	0.029	0.057	0.083	0.108	0.132	0.155	0.191	0.223	0.256	0.289 0.320 0.354 0.387
H	0.032	0.063	0.092	0.120	0.147	0.172	0.212	0.247	0.284	0.321 0.356 0.394 0.430
					0.15	1.5				
A	0.007	0.014	0.021	0.027	0.033	0.038	0.047	0.055	0.063	0.071 0.079 0.087 0.095
B	0.010	0.019	0.027	0.036	0.043	0.051	0.063	0.073	0.084	0.095 0.105 0.116 0.127
C	0.012	0.023	0.034	0.045	0.054	0.064	0.078	0.091	0.105	0.119 0.132 0.146 0.159
D	0.014	0.028	0.041	0.053	0.065	0.076	0.094	0.110	0.126	0.143 0.158 0.175 0.191
E	0.017	0.033	0.048	0.062	0.076	0.089	0.110	0.128	0.147	0.166 0.184 0.204 0.223
F	0.019	0.037	0.055	0.071	0.087	0.102	0.126	0.146	0.168	0.190 0.210 0.233 0.255
G	0.021	0.042	0.062	0.080	0.098	0.115	0.141	0.165	0.189	0.214 0.237 0.262 0.286
H	0.024	0.047	0.068	0.089	0.109	0.127	0.157	0.183	0.210	0.238 0.263 0.291 0.318
					0.30	1.5				
A	0.005	0.010	0.015	0.019	0.024	0.028	0.034	0.040	0.046	0.052 0.058 0.064 0.070
B	0.007	0.014	0.020	0.026	0.032	0.037	0.046	0.053	0.061	0.069 0.077 0.085 0.093
C	0.009	0.017	0.025	0.032	0.040	0.046	0.057	0.067	0.077	0.087 0.096 0.106 0.116
D	0.010	0.020	0.030	0.039	0.048	0.056	0.069	0.080	0.092	0.104 0.115 0.127 0.139
E	0.012	0.024	0.035	0.045	0.055	0.065	0.080	0.093	0.107	0.121 0.134 0.149 0.162
F	0.014	0.027	0.040	0.052	0.063	0.074	0.092	0.107	0.122	0.138 0.153 0.170 0.185
G	0.016	0.031	0.045	0.058	0.071	0.083	0.103	0.120	0.138	0.156 0.173 0.191 0.209
H	0.017	0.034	0.050	0.065	0.079	0.093	0.114	0.133	0.153	0.173 0.192 0.212 0.232
					0.60	1.5				
A	0.004	0.008	0.011	0.015	0.018	0.021	0.026	0.031	0.035	0.040 0.044 0.049 0.053
B	0.005	0.010	0.015	0.020	0.024	0.028	0.035	0.041	0.047	0.053 0.059 0.065 0.071
C	0.007	0.013	0.019	0.025	0.030	0.035	0.044	0.051	0.058	0.066 0.073 0.081 0.089
D	0.008	0.016	0.023	0.030	0.036	0.043	0.052	0.061	0.070	0.079 0.088 0.097 0.106
E	0.009	0.018	0.027	0.035	0.042	0.050	0.061	0.071	0.082	0.093 0.103 0.114 0.124
F	0.011	0.021	0.030	0.040	0.048	0.057	0.070	0.082	0.094	0.106 0.117 0.130 0.142
G	0.012	0.023	0.034	0.045	0.054	0.064	0.079	0.092	0.105	0.119 0.132 0.146 0.159
H	0.013	0.026	0.038	0.050	0.061	0.071	0.087	0.102	0.117	0.132 0.146 0.162 0.177

	Vynikajíci Основное применение Najlepsze zastosowanie Vynikajúce		Dobrý Возможное применение Dobre zastosowanie Dobré
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HM

Z Z Z Z Z
1 2 3 4 >4

A_e A_p
(x Ø) (x Ø)



Ø [mm] fz [mm/Z] ± 25 %

Ø 1 2 3 4 5 6 8 10 12 14 16 18 20

	A	0.003	0.006	0.009	0.012	0.014	0.017	0.021	0.024	0.028	0.032	0.035	0.039	0.042
	B	0.004	0.008	0.012	0.016	0.019	0.023	0.028	0.033	0.037	0.042	0.047	0.052	0.057
	C	0.005	0.010	0.015	0.020	0.024	0.028	0.035	0.041	0.047	0.053	0.058	0.065	0.071
	D	0.006	0.012	0.018	0.024	0.029	0.034	0.042	0.049	0.056	0.063	0.070	0.078	0.085
	E	0.007	0.015	0.021	0.028	0.034	0.040	0.049	0.057	0.065	0.074	0.082	0.091	0.099
	F	0.008	0.017	0.024	0.032	0.039	0.045	0.056	0.065	0.075	0.084	0.093	0.103	0.113
	G	0.010	0.019	0.027	0.036	0.043	0.051	0.063	0.073	0.084	0.095	0.105	0.116	0.127
	H	0.011	0.021	0.030	0.040	0.048	0.057	0.070	0.081	0.093	0.106	0.117	0.129	0.141

	A	0.003	0.005	0.007	0.010	0.012	0.014	0.017	0.020	0.022	0.025	0.028	0.031	0.034
	B	0.003	0.007	0.010	0.013	0.015	0.018	0.022	0.026	0.030	0.034	0.037	0.041	0.045
	C	0.004	0.008	0.012	0.016	0.019	0.023	0.028	0.033	0.037	0.042	0.047	0.052	0.057
	D	0.005	0.010	0.015	0.019	0.023	0.027	0.033	0.039	0.045	0.051	0.056	0.062	0.068
	E	0.006	0.012	0.017	0.022	0.027	0.032	0.039	0.046	0.052	0.059	0.065	0.072	0.079
	F	0.007	0.013	0.019	0.025	0.031	0.036	0.045	0.052	0.060	0.068	0.075	0.083	0.090
	G	0.008	0.015	0.022	0.029	0.035	0.041	0.050	0.059	0.067	0.076	0.084	0.093	0.102
	H	0.008	0.017	0.024	0.032	0.039	0.045	0.056	0.065	0.075	0.084	0.093	0.103	0.113

	A	0.004	0.008	0.012	0.016	0.020	0.023	0.029	0.033	0.038	0.043	0.048	0.053	0.058
	B	0.006	0.011	0.017	0.022	0.026	0.031	0.038	0.044	0.051	0.058	0.064	0.071	0.077
	C	0.007	0.014	0.021	0.027	0.033	0.039	0.048	0.056	0.064	0.072	0.080	0.088	0.097
	D	0.009	0.017	0.025	0.032	0.040	0.046	0.057	0.067	0.076	0.086	0.096	0.106	0.116
	E	0.010	0.020	0.029	0.038	0.046	0.054	0.067	0.078	0.089	0.101	0.112	0.124	0.135
	F	0.012	0.023	0.033	0.043	0.053	0.062	0.076	0.089	0.102	0.115	0.128	0.141	0.154
	G	0.013	0.025	0.037	0.049	0.059	0.069	0.086	0.100	0.115	0.130	0.144	0.159	0.174
	H	0.014	0.028	0.042	0.054	0.066	0.077	0.095	0.111	0.127	0.144	0.160	0.177	0.193

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|---|---|---|--|
| ■ | Vynikající
Основное применение
Najlepsze zastosowanie
Vynikajúce | ● | Dobry
Возможное применение
Dobre zastosowanie
Dobré |
|---|---|---|--|

HSS HSS-E HSS-E PM

Z 2	Z 3	Z 4	Z >4	Ø	Ae (x Ø)	Ap (x Ø)		Ø [mm] fz [mm/Z] ± 25 %																			
								Ø	1	2	3	4	5	6	8	10	12	14	16	18	20	22	25	28	30	32	36
■ ●		A	0.004	0.008	0.013	0.017	0.024	0.029	0.043	0.060	0.072	0.084	0.096	0.097	0.096	0.099	0.105	0.109	0.108	0.106	0.108	0.108	0.105				
		B	0.004	0.007	0.012	0.015	0.022	0.026	0.039	0.054	0.065	0.076	0.086	0.087	0.086	0.089	0.095	0.098	0.097	0.095	0.097	0.097	0.095				
		C	0.003	0.006	0.011	0.014	0.019	0.023	0.035	0.049	0.058	0.068	0.078	0.079	0.078	0.080	0.085	0.088	0.087	0.086	0.087	0.087	0.085				
		D	0.004	0.007	0.011	0.014	0.020	0.024	0.037	0.051	0.061	0.071	0.081	0.082	0.081	0.084	0.089	0.099	0.091	0.097	0.091	0.101	0.101				
		E	0.007	0.012	0.018	0.024	0.035	0.042	0.063	0.087	0.105	0.122	0.140	0.141	0.140	0.144	0.153	0.171	0.157	0.168	0.157	0.175	0.175				
		F	0.007	0.009	0.013	0.018	0.021	0.025	0.033	0.041	0.050	0.055	0.064	0.072	0.079	0.079	0.085	0.085	0.085	0.085	0.085	0.085	0.085				
■ ■ ■		G					0.026	0.034	0.036	0.043	0.050	0.057	0.064	0.071	0.071	0.054	0.053	0.054	0.053	0.056	0.057	0.060					
		H					0.023	0.031	0.032	0.039	0.045	0.051	0.058	0.064	0.064	0.049	0.048	0.049	0.048	0.050	0.051	0.054					
		I					0.021	0.028	0.029	0.035	0.041	0.046	0.052	0.058	0.058	0.044	0.043	0.044	0.043	0.045	0.046	0.049					
		J					0.024	0.031	0.033	0.039	0.046	0.052	0.059	0.065	0.065	0.049	0.049	0.049	0.049	0.051	0.052	0.055					
		K					0.035	0.047	0.065	0.079	0.092	0.105	0.088	0.098	0.097	0.110	0.110	0.110	0.110	0.115	0.118	0.123					
		L					0.010	0.013	0.017	0.020	0.025	0.028	0.030	0.032	0.033	0.034	0.036	0.038	0.039	0.040	0.042	0.042					
■ ■ ●		M	0.008	0.012	0.018	0.023	0.031	0.041	0.057	0.069	0.080	0.091	0.103	0.114	0.090	0.103	0.085	0.091	0.097	0.110	0.107	0.086					
		N	0.007	0.011	0.016	0.021	0.028	0.037	0.051	0.062	0.072	0.082	0.093	0.103	0.081	0.093	0.077	0.082	0.087	0.099	0.096	0.077					
		O	0.006	0.010	0.015	0.019	0.025	0.033	0.046	0.056	0.065	0.074	0.083	0.092	0.073	0.083	0.069	0.074	0.079	0.089	0.087	0.070					
		P	0.007	0.010	0.016	0.020	0.027	0.035	0.049	0.059	0.069	0.079	0.088	0.098	0.078	0.088	0.073	0.079	0.084	0.094	0.092	0.074					
		Q	0.009	0.014	0.021	0.026	0.036	0.048	0.066	0.079	0.092	0.106	0.089	0.099	0.098	0.111	0.111	0.119	0.127	0.143	0.139	0.148					
		R	0.012	0.016	0.020	0.025	0.029	0.038	0.047	0.056	0.065	0.073	0.083	0.092	0.092	0.092	0.092	0.092	0.092	0.104	0.104	0.108	0.108				
■		S	0.010	0.015	0.023	0.029	0.039	0.051	0.071	0.086	0.100	0.114	0.129	0.143	0.113	0.129	0.107	0.114	0.122	0.137	0.133	0.107					
		T	0.009	0.014	0.021	0.026	0.035	0.046	0.064	0.077	0.090	0.103	0.116	0.129	0.102	0.116	0.096	0.103	0.110	0.123	0.120	0.096					
		U	0.008	0.012	0.019	0.023	0.032	0.041	0.058	0.070	0.081	0.092	0.104	0.116	0.092	0.104	0.087	0.092	0.099	0.111	0.108	0.087					
		V	0.009	0.013	0.020	0.025	0.033	0.044	0.061	0.074	0.086	0.098	0.110	0.123	0.097	0.110	0.092	0.098	0.105	0.118	0.115	0.092					
		X	0.012	0.017	0.026	0.033	0.045	0.059	0.082	0.099	0.115	0.132	0.111	0.124	0.122	0.139	0.139	0.148	0.158	0.178	0.173	0.186					
		Y	0.015	0.020	0.025	0.031	0.036	0.047	0.059	0.070	0.081	0.092	0.104	0.115	0.115	0.115	0.115	0.115	0.115	0.130	0.130	0.136	0.136				

■ Vynikající
 Основное применение
 Najlepsze zastosowanie
 Vynikajúce

● Dobry
 Возможное применение
 Dobre zastosowanie
 Dobré

HSS HSS-E HSS-E PM

Ø	fz	Ø [mm] fz [mm/Z] ± 25 %															
		10	12	16	20	25	32	38	50	63	80	100	125	160	200	300	350
C800 C801 C810 C820 C822 C825		M	0.017	0.022	0.036	0.038	0.041	0.044	0.045	0.047							
	N	0.022	0.027	0.045	0.046	0.052	0.058	0.06	0.062								
	O	0.025	0.03	0.052	0.055	0.056	0.058	0.06	0.062								
	P	0.030	0.043	0.063	0.064	0.062	0.068	0.07	0.072								
	Q	0.045	0.048	0.063	0.064	0.066	0.068	0.07	0.072								
	R	0.055	0.07	0.115	0.119	0.123	0.126	0.128	0.13								

Ø	fz	Ø [mm] fz [mm/Z] ± 25 %															
		10	12	16	20	25	32	38	50	63	80	100	125	160	200	300	350
C830 C835 C837 C831		M	0.036	0.045	0.057	0.064	0.074	0.084									
	N	0.048	0.058	0.073	0.084	0.095	0.105										
	O	0.052	0.063	0.081	0.092	0.103	0.114										
	P	0.059	0.071	0.089	0.1	0.112	0.125										
	Q	0.072	0.088	0.106	0.12	0.133	0.147										
	R	0.079	0.095	0.114	0.13	0.143	0.157										

Ø	fz	Ø [mm] fz [mm/Z] ± 25 %															
		10	12	16	20	25	32	38	50	63	80	100	125	160	200	300	350
C700 C710		M	0.03	0.03	0.03	0.04	0.05	0.05									
	N	0.04	0.04	0.04	0.05	0.06	0.07										
	O	0.04	0.04	0.05	0.06	0.07	0.08										
	P	0.04	0.04	0.05	0.07	0.08	0.08										
	Q	0.05	0.05	0.07	0.08	0.09	0.10										
	R	0.06	0.06	0.07	0.09	0.10	0.11										

Ø	fz	Ø [mm] fz [mm/Z] ± 25 %															
		10	12	16	20	25	32	38	50	63	80	100	125	160	200	300	350
D745 D747 D750 D751 D752 D753		R				0.040	0.040	0.040	0.040	0.040	0.040	0.040	0.040	0.040	0.040	0.040	0.040
	S					0.020	0.020	0.020	0.020	0.020	0.020	0.020	0.020	0.020	0.020	0.020	0.020
	T					0.060	0.060	0.060	0.060	0.060	0.060	0.060	0.060	0.060	0.060	0.060	0.060

Ø	fz	Ap = 0.1 X Ø	Ø [mm] fz [mm/Z] ± 25 %														
			10	12	16	20	25	32	38	50	63	80	100	125	160	200	300
D200 D763		M						0.040	0.050	0.060	0.070	0.080	0.090	0.100	0.105	0.110	0.115
	N							0.060	0.070	0.080	0.090	0.100	0.105	0.110	0.115	0.120	0.125
	O							0.070	0.080	0.090	0.100	0.105	0.110	0.115	0.120	0.125	0.130
	P							0.080	0.090	0.095	0.110	0.115	0.115	0.125	0.135		
	Q							0.090	0.100	0.105	0.110	0.115	0.125	0.135			

Ø	fz	Ae = 0.75 x Ø	Ap = 0.25 x Ø	Ø [mm] fz [mm/Z] ± 25 %														
				40	50	60	80	100	125									
D402 D422		G	0.042	0.049	0.040	0.047	0.040	0.037										
	H	0.050	0.059	0.047	0.055	0.048	0.044											
	I	0.062	0.071	0.058	0.066	0.058	0.054											
	J	0.082	0.095	0.078	0.090	0.078	0.073											
	K	0.118	0.140	0.110	0.130	0.110	0.103											
	L	0.145	0.171	0.136	0.160	0.136	0.127											
	M	0.185	0.160	0.170	0.200	0.170	0.160											
	N	0.270	0.320	0.250	0.290	0.250	0.230											

Ø	fz	Ae = 0.75 x Ø	Ap = 0.1 x Ø	Ø [mm] fz [mm/Z] ± 25 %														
				40	50	60	80	100										
D400 D420		G	0.042	0.049	0.040	0.047	0.040											
	H	0.050	0.059	0.047	0.055	0.048												
	I	0.062	0.071	0.058	0.066	0.058												
	J	0.082	0.095	0.078	0.090	0.078												
	K	0.118	0.140	0.110	0.130	0.110												
	L	0.145	0.171	0.136	0.160	0.136												
	M	0.185	0.160	0.170	0.200	0.170												
	N	0.270	0.320	0.250	0.290	0.250												

 D750 D751 D752 D753	Výběr rozteče zubů "P" Выбор шага зубьев фрезы Dobór freza przy cięciu rurek cienkościennych i prętów Výber rozostupu zubov „P“									
	 t (mm)						 Ø (mm)			
	<1.0 mm	1.0 - 1.5 mm	1.5 - 2.0 mm	2.0 - 3.0 mm	3.0 - 4.0 mm	>4.0 mm	10 - 20 mm	20 - 40 mm	40 - 60 mm	
1.1	3	4	5	5	6	7	5	8		P 1
1.2	3	4	4	5	6	7	5	6		P 1
1.3	3	4	4	5	6	7	5	6		P 2
1.4	3	4	4	5	6	7	5	6		P 3
1.5	3	3	4	5	5	6	5	6	8	P 4
1.6										H 1
1.7										H 3
1.8										H 4
2.1	3	4	5	5	6	6	5	6	8	M 1
2.2	3	4	5	5	6	6	5	6	8	M 3
2.3	3	4	5	5	6	6	5	6	8	M 2
2.4	3	4	5	5	6	6	5	6	8	S 2
3.1							6	8		K 1
3.2							6	8		K 2
3.3							6	8		K 3
3.4							6	8		K 4
4.1										S 1
4.2										S 2
4.3										S 3
5.1										S 1
5.2										S 2
5.3										S 3
6.1	4	5	6	7	8	8	6	8		N 3
6.2	4	5	6	7	8	8	8			N 4
6.3	4	5	6	7	8	8	8			N 3
6.4	4	5	6	7	8	8	6	8		N 4
7.1	4	5	6	7	8	8	6	8		N 1
7.2	4	5	6	7	8	8	6	8		N 1
7.3	4	5	6	7	8	8	6	8		N 1
7.4	4	5	6	7	8	8	6	8		N 2
8.1										O
8.2										O
8.3										O
9.1										H
10.1										O

 Trubka Полая заготовка (труба) Tuleja Rúra	 Kulatina Цельная заготовка(пруток) Pręt Plný materiál
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S802HA • Drážkovací frézy
• Фрезы для обработки пазов

S802HB • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

S802HA; S802HB	▪	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	3.1	3.2	3.3	3.4	6.2	6.3	6.4	7.2	7.3	7.4
	•	2.3	2.4	4.1	4.2	5.1	5.2	6.1	7.1	8.1	8.2								

S802HA	HM		N	Z 2		λ 28° γ 9°	DIN 6535HA				DIN 6527K
S802HB	HM		N	Z 2		λ 28° γ 9°	DIN 6535HB				DIN 6527K



d_1 Ø mm	Ch ±0.03x45° mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S802HA	S802HB
1.00	-	3	3	38	2	S802HA1.0	
1.50	-	3	3	38	2	S802HA1.5	
1.80	-	6	3	50	2	S802HA1.8	S802HB1.8
2.00	-	6	3	50	2	S802HA2.0	S802HB2.0
2.50	0.08	6	3	50	2	S802HA2.5	S802HB2.5
2.80	0.08	6	4	50	2	S802HA2.8	S802HB2.8
3.00	0.08	6	4	50	2	S802HA3.0	S802HB3.0
3.50	0.08	6	4	50	2	S802HA3.5	S802HB3.5
3.80	0.08	6	5	54	2	S802HA3.8	S802HB3.8
4.00	0.13	6	5	54	2	S802HA4.0	S802HB4.0
4.50	0.13	6	5	54	2	S802HA4.5	S802HB4.5
4.80	0.13	6	6	54	2	S802HA4.8	S802HB4.8
5.00	0.13	6	6	54	2	S802HA5.0	S802HB5.0
5.75	0.13	6	7	54	2	S802HA5.75	S802HB5.75
6.00	0.13	6	7	54	2	S802HA6.0	S802HB6.0
6.75	0.13	8	8	58	2	S802HA6.75	S802HB6.75
7.00	0.13	8	8	58	2	S802HA7.0	S802HB7.0
7.75	0.13	8	9	58	2	S802HA7.75	S802HB7.75
8.00	0.20	8	9	58	2	S802HA8.0	S802HB8.0 ¹⁾
9.00	0.20	10	10	66	2	S802HA9.0	S802HB9.0 ¹⁾
9.70	0.20	10	11	66	2	S802HA9.7	S802HB9.7 ¹⁾
10.00	0.20	10	11	66	2	S802HA10.0	S802HB10.0 ¹⁾
11.70	0.20	12	12	73	2	S802HA11.7	S802HB11.7 ¹⁾
12.00	0.20	12	12	73	2	S802HA12.0	S802HB12.0 ¹⁾
13.70	0.20	14	14	75	2	S802HA13.7	S802HB13.7 ¹⁾
14.00	0.20	14	14	75	2	S802HA14.0	S802HB14.0 ¹⁾
15.70	0.20	16	16	82	2	S802HA15.7	S802HB15.7 ¹⁾
16.00	0.20	16	16	82	2	S802HA16.0	S802HB16.0 ¹⁾
17.70	0.20	18	18	84	2	S802HA17.7	S802HB17.7 ¹⁾
18.00	0.20	18	18	84	2	S802HA18.0	S802HB18.0 ¹⁾
19.70	0.30	20	20	92	2	S802HA19.7	S802HB19.7 ¹⁾
20.00	0.30	20	20	92	2	S802HA20.0	S802HB20.0 ¹⁾

- S812HA** • Drážkovací frézy
• Фрезы для обработки пазов
- S812HB** • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

S812HA; S812HB	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2
	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2							

S812HA	HM		N	Z 2		λ 28° γ 9°	DIN 6535HA			DIN 6527L
S812HB	HM		N	Z 2		λ 28° γ 9°	DIN 6535HB			DIN 6527L



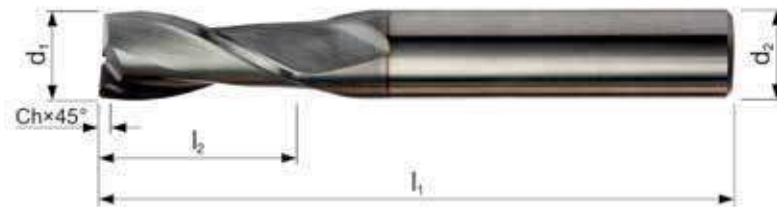
d_1 \varnothing mm	Ch $\pm 0.03 \times 45^\circ$ mm	d_2 $\varnothing h_8$ mm	l_2 mm	l_1 mm	z	S812HA	S812HB
2.00	-	6	6	57	2	S812HA2.0	S812HB2.0
2.50	0.08	6	7	57	2	S812HA2.5	S812HB2.5
3.00	0.08	6	7	57	2	S812HA3.0	S812HB3.0
3.50	0.08	6	7	57	2	S812HA3.5	S812HB3.5
4.00	0.13	6	8	57	2	S812HA4.0	S812HB4.0
4.50	0.13	6	8	57	2	S812HA4.5	S812HB4.5
5.00	0.13	6	10	57	2	S812HA5.0	S812HB5.0
6.00	0.13	6	10	57	2	S812HA6.0	S812HB6.0
7.00	0.13	8	13	63	2	S812HA7.0	S812HB7.0
8.00	0.20	8	16	63	2	S812HA8.0	S812HB8.0 ¹⁾
9.00	0.20	10	16	72	2	S812HA9.0	S812HB9.0 ¹⁾
10.00	0.20	10	19	72	2	S812HA10.0	S812HB10.0 ¹⁾
12.00	0.20	12	22	83	2	S812HA12.0	S812HB12.0 ¹⁾
14.00	0.20	14	22	83	2	S812HA14.0	S812HB14.0 ¹⁾
16.00	0.20	16	26	92	2	S812HA16.0	S812HB16.0 ¹⁾
18.00	0.20	18	26	92	2	S812HA18.0	S812HB18.0 ¹⁾
20.00	0.30	20	32	104	2	S812HA20.0	S812HB20.0 ¹⁾

¹⁾ Ch $\pm 0.05 \times 45^\circ$ mm

S822

- Drážkovací frézy
- Фрезы для обработки пазов
- Frezy palcowe do rowków na wpusty
- Drážkovacie frézy

S822	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3
	6.4	7.1	7.2	7.3	7.4	8.1	8.2													



d_1 \varnothing mm	Ch $\pm 0.03 \times 45^\circ$ mm	d_2 $\varnothing h_6$ mm	l_2 mm	l_1 mm	z	S822
2.00	-	6	8	57	2	S8222.0
2.50	0.08	6	12	57	2	S8222.5
3.00	0.08	6	12	57	2	S8223.0
4.00	0.13	6	14	57	2	S8224.0
5.00	0.13	6	16	57	2	S8225.0
6.00	0.13	6	19	57	2	S8226.0
7.00	0.13	8	19	63	2	S8227.0
8.00	0.20	8	19	63	2	S8228.0 ¹⁾
9.00	0.20	10	21	72	2	S8229.0 ¹⁾
10.00	0.20	10	22	72	2	S82210.0 ¹⁾
12.00	0.20	12	25	83	2	S82212.0 ¹⁾
14.00	0.20	14	30	83	2	S82214.0 ¹⁾
16.00	0.20	16	32	92	2	S82216.0 ¹⁾
18.00	0.20	18	32	92	2	S82218.0 ¹⁾
20.00	0.30	20	38	104	2	S82220.0 ¹⁾

¹⁾ Ch $\pm 0.05 \times 45^\circ$ mm
386

- S803HA** • Drážkovací frézy
• Фрезы для обработки пазов
- S803HB** • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

S803HA; S803HB	▪	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	3.1	3.2	3.3	3.4	6.2	6.3	6.4	7.2	7.3	7.4
	•	2.3	2.4	4.1	4.2	5.1	5.2	6.1	7.1	8.1	8.2								

S803HA	HM		N	Z 3		$\lambda 28^\circ$ $\gamma 9^\circ$	DIN 6535HA	Alcrona			DIN 6527K
S803HB	HM		N	Z 3		$\lambda 28^\circ$ $\gamma 9^\circ$	DIN 6535HB	Alcrona			DIN 6527K



d ₁ Ø mm	Ch ±0.03x45° mm	d ₂ Ø _{h6} mm	l ₂ mm	l ₁ mm	z	S803HA	S803HB
1.00	-	3	3	38	3	S803HA1.0	
1.50	-	3	3	38	3	S803HA1.5	
1.80	-	6	3	50	3	S803HA1.8	S803HB1.8
2.00	-	6	3	50	3	S803HA2.0	S803HB2.0
2.50	0.08	6	3	50	3	S803HA2.5	S803HB2.5
2.80	0.08	6	4	50	3	S803HA2.8	S803HB2.8
3.00	0.08	6	4	50	3	S803HA3.0	S803HB3.0
3.50	0.08	6	4	50	3	S803HA3.5	S803HB3.5
3.80	0.08	6	5	54	3	S803HA3.8	S803HB3.8
4.00	0.13	6	5	54	3	S803HA4.0	S803HB4.0
4.50	0.13	6	5	54	3	S803HA4.5	S803HB4.5
4.80	0.13	6	6	54	3	S803HA4.8	S803HB4.8
5.00	0.13	6	6	54	3	S803HA5.0	S803HB5.0
5.75	0.13	6	7	54	3	S803HA5.75	S803HB5.75
6.00	0.13	6	7	54	3	S803HA6.0	S803HB6.0
6.75	0.13	8	8	58	3	S803HA6.75	S803HB6.75
7.00	0.13	8	8	58	3	S803HA7.0	S803HB7.0
7.75	0.13	8	9	58	3	S803HA7.75	S803HB7.75
8.00	0.20	8	9	58	3	S803HA8.0	S803HB8.0 ¹⁾
9.00	0.20	10	10	66	3	S803HA9.0	S803HB9.0 ¹⁾
9.70	0.20	10	11	66	3	S803HA9.7	S803HB9.7 ¹⁾
10.00	0.20	10	11	66	3	S803HA10.0	S803HB10.0 ¹⁾
11.70	0.20	12	12	73	3	S803HA11.7	S803HB11.7 ¹⁾
12.00	0.20	12	12	73	3	S803HA12.0	S803HB12.0 ¹⁾
13.70	0.20	14	14	75	3	S803HA13.7	S803HB13.7 ¹⁾
14.00	0.20	14	14	75	3	S803HA14.0	S803HB14.0 ¹⁾
15.70	0.20	16	16	82	3	S803HA15.7	S803HB15.7 ¹⁾
16.00	0.20	16	16	82	3	S803HA16.0	S803HB16.0 ¹⁾
17.70	0.20	18	18	84	3	S803HA17.7	S803HB17.7 ¹⁾
18.00	0.20	18	18	84	3	S803HA18.0	S803HB18.0 ¹⁾
19.70	0.30	20	20	92	3	S803HA19.7	S803HB19.7 ¹⁾
20.00	0.30	20	20	92	3	S803HA20.0	S803HB20.0 ¹⁾

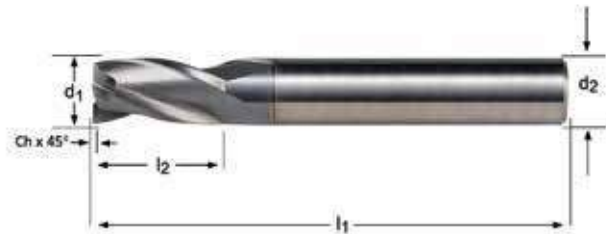
¹⁾ Ch ± 0.05x45° mm

S813HA • Drážkovací frézy
• Фрезы для обработки пазов

S813HB • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

S813HA; S813HB	▪	1.1	1.2	1.3	1.4	1.5	2.1	3.1	3.2	3.3	3.4	6.2	6.3	6.4	7.2	7.3	7.4	
	•	1.6	2.2	2.3	4.1	4.2	5.1	5.2	6.1	7.1	8.1	8.2						

S813HA	HM		N	Z 3		λ 28° γ 9°	DIN 6535HA			DIN 6527L
S813HB	HM		N	Z 3		λ 28° γ 9°	DIN 6535HB			DIN 6527L



d_1 \emptyset mm	Ch $\pm 0.03 \times 45^\circ$ mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	S813HA	S813HB
2.00	0.00	6	6	57	3	S813HA2.0	S813HB2.0
2.50	0.08	6	7	57	3	S813HA2.5	S813HB2.5
3.00	0.08	6	7	57	3	S813HA3.0	S813HB3.0
3.50	0.08	6	7	57	3	S813HA3.5	S813HB3.5
4.00	0.13	6	8	57	3	S813HA4.0	S813HB4.0
4.50	0.13	6	8	57	3	S813HA4.5	S813HB4.5
5.00	0.13	6	10	57	3	S813HA5.0	S813HB5.0
6.00	0.13	6	10	57	3	S813HA6.0	S813HB6.0
7.00	0.13	8	13	63	3	S813HA7.0	S813HB7.0
8.00	0.20	8	16	63	3	S813HA8.0	¹⁾ S813HB8.0
9.00	0.20	10	16	72	3	S813HA9.0	¹⁾ S813HB9.0
10.00	0.20	10	19	72	3	S813HA10.0	¹⁾ S813HB10.0
12.00	0.20	12	22	83	3	S813HA12.0	¹⁾ S813HB12.0
14.00	0.20	14	22	83	3	S813HA14.0	¹⁾ S813HB14.0
16.00	0.20	16	26	92	3	S813HA16.0	¹⁾ S813HB16.0
18.00	0.20	18	26	92	3	S813HA18.0	¹⁾ S813HB18.0
20.00	0.30	20	32	104	3	S813HA20.0	¹⁾ S813HB20.0

S823

- Drážk. frézy
- Фрезы для обработки пазов
- Frezy palcowe do rowków na wpusty
- Drážkovacie frézy

S823	▪	1.1	1.2	1.3	1.4	1.5	2.1	3.1	3.2	3.3	3.4	6.2	6.3	6.4	7.2	7.3	7.4	
	•	1.6	2.2	2.3	4.1	4.2	5.1	5.2	6.1	7.1	8.1	8.2						

S823

HM

P9

N

Z
3

λ 28°
γ 9°

DIN
6535HA

Alcrona

DORMER



d ₁ Ø mm	Ch ±0.03x45° mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	S823
2.00	-	6	8	57	3	S8232.0
2.50	0.08	6	12	57	3	S8232.5
3.00	0.08	6	12	57	3	S8233.0
4.00	0.13	6	14	57	3	S8234.0
5.00	0.13	6	16	57	3	S8235.0
6.00	0.13	6	19	57	3	S8236.0
7.00	0.13	8	19	63	3	S8237.0
8.00	0.20	8	19	63	3	S8238.0 ¹⁾
9.00	0.20	10	21	72	3	S8239.0 ¹⁾
10.00	0.20	10	22	72	3	S82310.0 ¹⁾
12.00	0.20	12	25	83	3	S82312.0 ¹⁾
14.00	0.20	14	30	83	3	S82314.0 ¹⁾
16.00	0.20	16	32	92	3	S82316.0 ¹⁾
18.00	0.20	18	32	92	3	S82318.0 ¹⁾
20.00	0.30	20	38	104	3	S82320.0 ¹⁾

¹⁾ Ch ± 0.05x45° mm

S710

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S710 ■ 1.1 1.2 1.3 1.4 1.5 2.1 2.2 3.1 3.2 3.3 3.4 4.2 5.2



S710



1.00 - 20.00

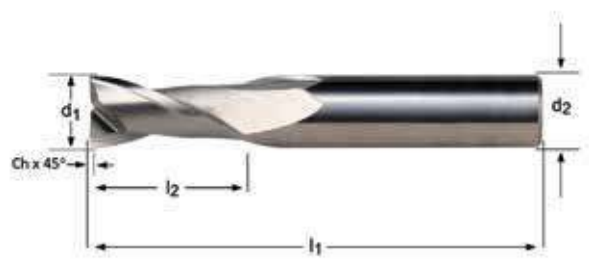
d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S710
1.00	3	3	50	2	S7101.0
1.50	3	4.5	50	2	S7101.5
2.00	3	6.5	50	2	S7102.0
2.50	3	6.5	50	2	S7102.5
3.00	6	9	50	2	S7103.0
4.00	6	12	50	2	S7104.0
5.00	6	15	50	2	S7105.0
6.00	6	20	60	2	S7106.0
8.00	8	20	64	2	S7108.0
10.00	10	22	75	2	S71010.0
12.00	12	25	75	2	S71012.0
14.00	14	32	90	2	S71014.0
16.00	16	32	90	2	S71016.0
20.00	20	38	100	2	S71020.0

S902 • Stopkové frézy
• Концевые фрезы

S922 • Frezy walcowo-czołowe
• Stopkové frézy

S902	▪	1.1	1.2	1.3	1.4	3.1	3.3	4.1	5.1	6.1	6.2	6.3			
	•	1.5	3.2	3.4	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3		
S922	▪	1.1	1.2	1.3	1.4	1.5	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3
	•	1.6	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3				

S902	HM		N	Z 2		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 6535HA		h10			
S922	HM		N	Z 2		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 6535HB	TiAIN	h10			



d ₁ Ø mm	Ch ±0.03x45° mm	d ₂ Ø _{h₆} mm	l ₂ mm	l ₁ mm	z	S902	S922
2.00	0.08	3	6	38	2	S9022.0	S9222.0 ²⁾
2.50	0.08	3	9	38	2	S9022.5	S9222.5 ²⁾
3.00	0.08	3	12	38	2	S9023.0	S9223.0 ²⁾
4.00	0.08	4	14	50	2	S9024.0	S9224.0 ²⁾
5.00	0.13	5	16	50	2	S9025.0	S9225.0 ²⁾
6.00	0.13	6	19	57	2	S9026.0	S9226.0
7.00	0.13	8	19	63	2	S9027.0	S9227.0
8.00	0.13	8	19	63	2	S9028.0	S9228.0
9.00	0.13	10	21	72	2	S9029.0	S9229.0
10.00	0.18	10	22	72	2	S90210.0	S92210.0
12.00	0.20	12	25	73	2	S90212.0	S92212.0 ¹⁾
14.00	0.20	14	30	83	2	S90214.0	S92214.0 ¹⁾
16.00	0.20	16	32	92	2	S90216.0	S92216.0 ¹⁾
18.00	0.20	18	32	92	2	S90218.0	S92218.0 ¹⁾
20.00	0.30	20	38	104	2	S90220.0	S92220.0 ¹⁾

¹⁾ Ch ± 0.05x45° mm

²⁾ Válcová stopka / Цилиндрический хвостовик / Chwył cylindryczny (HA) / Valcová stopka

S713

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S713 ■ 1.1 1.2 1.3 1.4 1.5 2.1 2.2 3.1 3.2 3.3 3.4 4.2 5.2

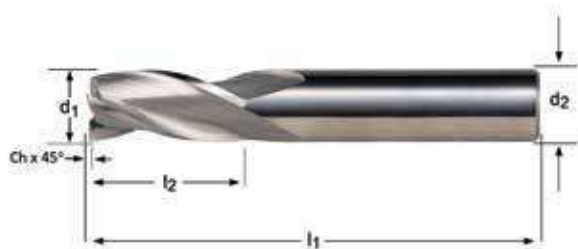


d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S713
1.50	4	4.5	40	3	S7131.5
2.00	4	6.5	40	3	S7132.0
3.00	3	9	40	3	S7133.0
4.00	4	12	50	3	S7134.0
5.00	5	15	50	3	S7135.0
6.00	6	16	50	3	S7136.0
8.00	8	20	64	3	S7138.0
10.00	10	22	70	3	S71310.0
12.00	12	25	75	3	S71312.0
14.00	14	32	90	3	S71314.0
16.00	16	32	90	3	S71316.0
18.00	18	38	100	3	S71318.0
20.00	20	38	100	3	S71320.0

- S903** • Stopkové frézy
• Концевые фрезы
- S933** • Frezy walcowo-czołowe
• Stopkové frézy

S903	▪	1.1	1.2	1.3	1.4	3.1	3.3	4.1	5.1	6.1	6.2	6.3			
	•	1.5	3.2	3.4	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3		
S933	▪	1.1	1.2	1.3	1.4	1.5	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3
	•	1.6	4.2	4.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3				

S903	HM		N	Z 3		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 6535HA		h10		
S933	HM		N	Z 3		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 6535HB	TiAlN	h10		S991 437



d_1 \varnothing mm	Ch $\pm 0.03 \times 45^\circ$ mm	d_2 $\varnothing h_6$ mm	l_2 mm	l_1 mm	z	S903	S933
2.00	0.08	3	6	38	3	S9032.0	S9332.0 ²⁾
2.50	0.08	3	9	38	3	S9032.5	S9332.5 ²⁾
3.00	0.08	3	12	38	3	S9033.0	S9333.0 ²⁾
4.00	0.08	4	14	50	3	S9034.0	S9334.0 ²⁾
5.00	0.13	5	16	50	3	S9035.0	S9335.0 ²⁾
6.00	0.13	6	19	57	3	S9036.0	S9336.0
7.00	0.13	8	19	63	3	S9037.0	S9337.0
8.00	0.13	8	19	63	3	S9038.0	S9338.0
9.00	0.13	10	21	72	3	S9039.0	S9339.0
10.00	0.20	10	22	72	3	S90310.0	S93310.0 ¹⁾
12.00	0.20	12	25	73	3	S90312.0	S93312.0 ¹⁾
14.00	0.20	14	30	83	3	S90314.0	S93314.0 ¹⁾
16.00	0.20	16	32	92	3	S90316.0	S93316.0 ¹⁾
18.00	0.20	18	32	92	3	S90318.0	S93318.0 ¹⁾
20.00	0.30	20	38	104	3	S90320.0	S93320.0 ¹⁾

¹⁾ Ch $\pm 0.05 \times 45^\circ$ mm

²⁾ Válcová stopka / Цилиндрический хвостовик / Chwył cylindryczny (HA) / Válcová stopka

S714

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S714	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2	3.1	3.2	3.3	3.4	4.2	5.2
	•	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4					

S714 **HM**  **N**   λ **40°** γ **10°**   **h9**  



S714



3.00 - 20.00

d_1 \varnothing mm	d_2 $\varnothing h_9$ mm	l_2 mm	l_1 mm	z	S714
3.00	3	19	60	3	S7143.0
4.00	4	19	60	3	S7144.0
5.00	5	19	60	3	S7145.0
6.00	6	31	75	3	S7146.0
8.00	8	31	75	3	S7148.0
10.00	10	31	75	3	S71410.0
12.00	12	50	100	3	S71412.0
14.00	14	57	125	3	S71414.0
16.00	16	57	125	3	S71416.0
18.00	18	57	125	3	S71418.0
20.00	20	57	125	3	S71420.0

S715

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S715	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2	3.1	3.2	3.3	3.4	4.2	5.2
	•	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4					

S715

HM



N

Z
3



λ 40°
 γ 10°

DIN
6535HA

AlCrN

h9



DORMER



S715



3.00 - 20.00

d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	S715
3.00	3	25	100	3	S7153.0
4.00	4	31	100	3	S7154.0
5.00	5	31	100	3	S7155.0
6.00	6	38	100	3	S7156.0
8.00	8	41	100	3	S7158.0
10.00	10	57	125	3	S71510.0
12.00	12	75	150	3	S71512.0
14.00	14	75	150	3	S71514.0
16.00	16	75	150	3	S71516.0
18.00	18	75	150	3	S71518.0
20.00	20	75	150	3	S71520.0

S637

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S637 ■ 6.1 6.2 6.3 6.4 7.1 7.2 7.3 7.4 8.1 8.2



S637



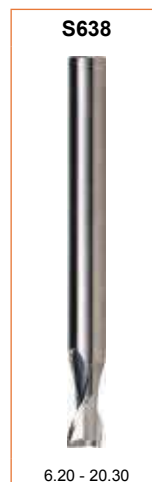
2.00 - 12.00

d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S637
2.00	2	10	40	1	S6372.0
3.00	3	12	40	1	S6373.0
4.00	4	15	50	1	S6374.0
5.00	5	16	50	1	S6375.0
6.00	6	20	60	1	S6376.0
8.00	8	22	63	1	S6378.0
10.00	10	25	72	1	S63710.0
12.00	12	30	83	1	S63712.0

- S638**
- Stopkové frézy Zúžená stopka
 - Концевые фрезы Уменьшенный хвостовик
 - Frezy walcowo-czołowe Przewężony chwyt
 - Stopkové frézy Zúžená stopka

S638 ■ 6.1 6.2 6.3 6.4 7.1 7.2 7.3 7.4 8.1 8.2

S638

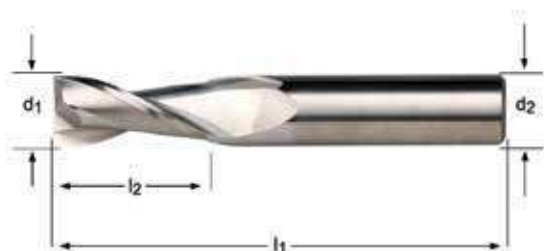


d_1 Ø mm	r ±0.02 mm	d_2 Ø h_6 mm	l_2 mm	l_1 mm	z	S638
6.20	0.10	6	8	100	2	S6386.2
8.20	0.10	8	10	100	2	S6388.2
10.30	0.10	10	14	125	2	S63810.3
12.30	0.10	12	16	125	2	S63812.3
16.30	0.10	16	20	125	2	S63816.3
20.30	0.10	20	25	125	2	S63820.3

S610

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S610 ■ 6.1 6.2 6.3 6.4 7.1 7.2 7.3 7.4 8.1 8.2



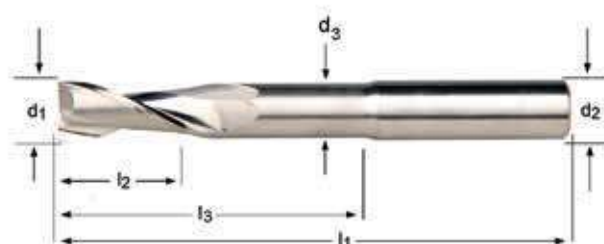
d_1 ∅ mm	r ±0.02 mm	d_2 ∅ h_6 mm	l_2 mm	l_1 mm	z	S610
3.00	0.10	3	9	40	2	S6103.0XD3
3.00	0.10	6	9	50	2	S6103.0XD6
4.00	0.10	4	12	50	2	S6104.0XD4
4.00	0.10	6	12	50	2	S6104.0XD6
5.00	0.10	6	15	50	2	S6105.0
6.00	0.10	6	20	50	2	S6106.0
8.00	0.10	8	20	64	2	S6108.0
10.00	0.10	10	22	75	2	S61010.0
12.00	0.10	12	25	75	2	S61012.0
14.00	0.10	14	32	90	2	S61014.0
16.00	0.10	16	32	90	2	S61016.0
20.00	0.10	20	38	100	2	S61020.0

S611

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S611 ■ 6.1 6.2 6.3 6.4 7.1 7.2 7.3 7.4 8.1 8.2

S611 **HM** **W** **Z 2** **$\lambda 30^\circ$** **$\gamma 20^\circ$** **DIN 6535HA** **Hi** **h9**



d_1 \emptyset mm	r ± 0.02 mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	S611
6.00	0.10	6	16	80	2	40.0	5.5	S6116.0
8.00	0.10	8	20	80	2	40.0	7.4	S6118.0
10.00	0.10	10	22	100	2	60.0	9.2	S61110.0
12.00	0.10	12	25	100	2	60.0	11.0	S61112.0
14.00	0.10	14	32	125	2	75.0	13.0	S61114.0
16.00	0.10	16	32	125	2	75.0	15.0	S61116.0
20.00	0.10	20	38	125	2	75.0	19.0	S61120.0

S804HA • Stopkové frézy
• Концевые фрезы

S804HB • Frezy walcowo-czołowe
• Stopkové frézy

S804HA; S804HB	▪	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	3.1	3.2	3.3	3.4	6.2	6.3	6.4
	•	2.3	2.4	4.1	4.2	5.1	5.2	6.1	7.1	7.2	7.3	7.4	8.1	8.2		

S804HA	HM		N	Z 4		λ 34° γ 9°	DIN 6535HA		h10		DIN 6527K
S804HB	HM		N	Z 4		λ 34° γ 9°	DIN 6535HB		h10		DIN 6527K



d ₁ Ø mm	Ch ±0.03x45° mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	S804HA	S804HB
2.00	-	6	4	50	4	S804HA2.0	S804HB2.0
3.00	0.08	6	5	50	4	S804HA3.0	S804HB3.0
4.00	0.13	6	8	54	4	S804HA4.0	S804HB4.0
5.00	0.13	6	9	54	4	S804HA5.0	S804HB5.0
6.00	0.13	6	10	54	4	S804HA6.0	S804HB6.0
8.00	0.13	8	12	58	4	S804HA8.0	S804HB8.0
10.00	0.20	10	14	66	4	S804HA10.0	S804HB10.0 ¹⁾
12.00	0.20	12	16	73	4	S804HA12.0	S804HB12.0 ¹⁾
16.00	0.20	16	22	82	4	S804HA16.0	S804HB16.0 ¹⁾
20.00	0.30	20	26	92	4	S804HA20.0	S804HB20.0 ¹⁾
25.00	0.30	25	32	121	4	S804HA25.0	S804HB25.0 ¹⁾

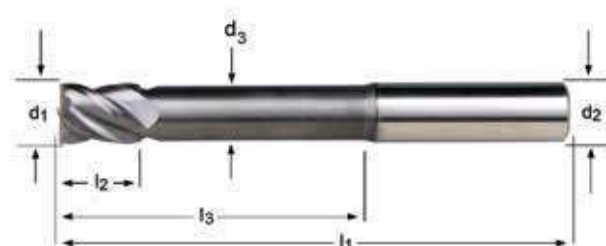
¹⁾ Ch ± 0.05x45° mm
400

S219

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S219 ■ 1.6 2.3 2.4 4.3 5.3

S219 **HM** **N** **Z 4** **$\lambda 40^\circ$
 $\gamma 3^\circ$** **AITIN** **h9**



S219



3.00 - 20.00

d_1 \varnothing mm	d_2 $\varnothing h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \varnothing mm	S219
3.00	3	5	60	4	30.0	2.8	S2193.0
4.00	4	8	60	4	32.0	3.7	S2194.0
5.00	5	9	60	4	32.0	4.6	S2195.0
6.00	6	10	75	4	40.0	5.5	S2196.0
8.00	8	12	75	4	40.0	7.4	S2198.0
10.00	10	14	75	4	40.0	9.2	S21910.0
12.00	12	16	100	4	60.0	11.0	S21912.0
14.00	14	22	125	4	85.0	13.0	S21914.0
16.00	16	22	125	4	85.0	15.0	S21916.0
18.00	18	26	125	4	85.0	17.0	S21918.0
20.00	20	26	125	4	85.0	19.0	S21920.0

S814HA • Stopkové frézy
 • Концевые фрезы

S814HB • Frezy walcowo-czołowe
 • Stopkové frézy

S814HA; S814HB	▪	1.1	1.2	1.3	1.4	1.5	2.1	3.1	3.2	3.3	3.4	6.2	6.3	6.4
	•	1.6	2.2	2.3	4.1	4.2	5.1	5.2	6.1	7.1	7.2	7.3	7.4	8.1

S814HA	HM		N	Z 4		λ 34° γ 9°	DIN 6535HA	Alcrona	h10		DIN 6527L
S814HB	HM		N	Z 4		λ 34° γ 9°	DIN 6535HB	Alcrona	h10		DIN 6527L



d_1 Ø mm	Ch ±0.03x45° mm	d_2 Ø _{h₆} mm	l_2 mm	l_1 mm	z	S814HA	S814HB
2.00	0.00	6	7	57	4	S814HA2.0	S814HB2.0
3.00	0.08	6	8	57	4	S814HA3.0	S814HB3.0
4.00	0.13	6	11	57	4	S814HA4.0	S814HB4.0
5.00	0.13	6	13	57	4	S814HA5.0	S814HB5.0
6.00	0.13	6	13	57	4	S814HA6.0	S814HB6.0
8.00	0.13	8	19	63	4	S814HA8.0	S814HB8.0
10.00	0.20	10	22	72	4	S814HA10.0	S814HB10.0 ¹⁾
12.00	0.20	12	26	83	4	S814HA12.0	S814HB12.0 ¹⁾
16.00	0.20	16	32	92	4	S814HA16.0	S814HB16.0 ¹⁾
20.00	0.30	20	38	104	4	S814HA20.0	S814HB20.0 ¹⁾
25.00	0.30	25	45	121	4	S814HA25.0	S814HB25.0 ¹⁾

¹⁾ Ch ± 0.05x45° mm
402

S716

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S716 ■ 1.1 1.2 1.3 1.4 1.5 2.1 2.2 3.1 3.2 3.3 3.4 4.2 5.2

S716 **HM** **N** **Z 4** **λ 40°**
γ 10° **AICrN**



d_1 Ø mm	d_2 Øh ₆ mm	l_2 mm	l_1 mm	z	S716
2.00	4	6.5	50	4	S7162.0
3.00	3	9	50	4	S7163.0
4.00	4	12	50	4	S7164.0
5.00	5	15	50	4	S7165.0
6.00	6	16	50	4	S7166.0
8.00	8	20	64	4	S7168.0
10.00	10	22	70	4	S71610.0
12.00	12	25	75	4	S71612.0
14.00	14	32	90	4	S71614.0
16.00	16	32	90	4	S71616.0
18.00	18	38	100	4	S71618.0
20.00	20	38	100	4	S71620.0

S612

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S612 ■ 10.1



d_1 \varnothing mm	d_2 $\varnothing h_6$ mm	l_2 mm	l_1 mm	z	S612
1.00	3	3	50	4	S6121.0
1.50	3	4.5	50	4	S6121.5
2.00	3	6.5	50	4	S6122.0
2.50	3	6.5	50	4	S6122.5
3.00	3	9	50	4	S6123.0
4.00	4	12	50	4	S6124.0
5.00	5	15	50	4	S6125.0
6.00	6	20	60	4	S6126.0
8.00	8	20	64	4	S6128.0
10.00	10	22	70	4	S61210.0
12.00	12	25	75	4	S61212.0

S216

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S216 ■ 1.6 2.3 2.4 4.3 5.3

S216 **HM** **N** **Z 4** $\lambda 40^\circ$ $\gamma 3^\circ$ **h9**



S216



2.00 - 20.00

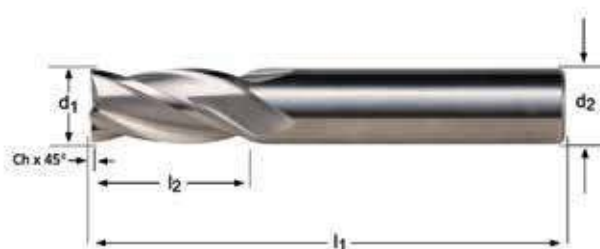
d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	S216
2.00	4	6.5	40	4	S2162.0
3.00	3	9	40	4	S2163.0XD3
3.00	6	9	50	4	S2163.0XD6
4.00	4	12	50	4	S2164.0XD4
4.00	6	12	50	4	S2164.0XD6
5.00	5	15	50	4	S2165.0
6.00	6	16	50	4	S2166.0
8.00	8	20	64	4	S2168.0
10.00	10	22	70	4	S21610.0
12.00	12	25	75	4	S21612.0
14.00	14	32	90	4	S21614.0
16.00	16	32	90	4	S21616.0
18.00	18	38	100	4	S21618.0
20.00	20	38	100	4	S21620.0

S904 • Stopkové frézy
• Концевые фрезы

S944 • Frezy walcowo-czołowe
• Stopkové frézy

S904	▪	1.1	1.2	1.3	1.4	3.1	3.3	4.1	5.1	6.1	6.2	6.3					
	•	1.5	1.6	3.2	3.4	4.2	4.3	5.2	5.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3	
S944	▪	1.1	1.2	1.3	1.4	1.5	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3		
	•	1.6	4.2	4.3	5.2	5.3	6.4	7.1	7.2	7.3	8.1	8.2	8.3				

S904	HM		N	Z 4		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 6535HA		h12			
S944	HM		N	Z 4		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 6535HB	TiAIN	h12			



d_1 \emptyset mm	Ch $\pm 0.03 \times 45^\circ$ mm	d_2 $\emptyset h_8$ mm	l_2 mm	l_1 mm	z	S904	S944
2.00	0.08	3	6	38	4	S9042.0	S9442.0 ²⁾
2.50	0.08	3	9	38	4	S9042.5	S9442.5 ²⁾
3.00	0.08	3	12	38	4	S9043.0	S9443.0 ²⁾
4.00	0.08	4	14	50	4	S9044.0	S9444.0 ²⁾
5.00	0.13	5	16	50	4	S9045.0	S9445.0 ²⁾
6.00	0.13	6	19	57	4	S9046.0	S9446.0
7.00	0.13	8	19	63	4	S9047.0	S9447.0
8.00	0.13	8	19	63	4	S9048.0	S9448.0
9.00	0.13	10	21	72	4	S9049.0	S9449.0
10.00	0.20	10	22	72	4	S90410.0	S94410.0 ¹⁾
12.00	0.20	12	25	73	4	S90412.0	S94412.0 ¹⁾
14.00	0.20	14	30	83	4	S90414.0	S94414.0 ¹⁾
16.00	0.20	16	32	92	4	S90416.0	S94416.0 ¹⁾
18.00	0.20	18	32	92	4	S90418.0	S94418.0 ¹⁾
20.00	0.30	20	38	104	4	S90420.0	S94420.0 ¹⁾

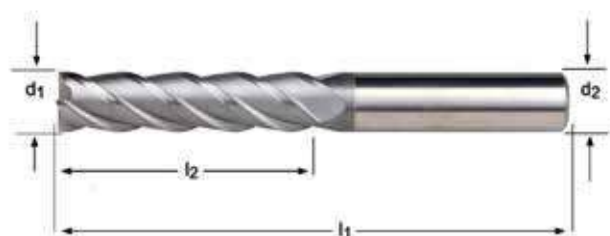
¹⁾ Ch $\pm 0.05 \times 45^\circ$ mm

²⁾ Válcová stopka / Цилиндрический хвостовик / Chwył cylindryczny (HA) / Valcová stopka

- S717** • Stopkové frézy
• Концевые фрезы
- S217** • Frezy walcowo-czołowe
• Stopkové frézy

S717	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2	3.1	3.2	3.3	3.4	4.2	5.2	
	•	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4						
S217	▪	1.6	2.3	2.4	4.3	5.3									

S717	HM		N	Z 4		$\lambda 40^\circ$ $\gamma 10^\circ$	DIN 6535HA		AICrN	h9		
S217	HM		N	Z 4		$\lambda 40^\circ$ $\gamma 3^\circ$	DIN 6535HA		AlTiN	h9		



d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	S717	S217
3.00	3	19	60	4	S7173.0	S2173.0XD3
3.00	6	19	75	4		S2173.0XD6
4.00	4	19	60	4	S7174.0	S2174.0XD4
4.00	6	19	75	4		S2174.0XD6
5.00	5	19	60	4	S7175.0	S2175.0
6.00	6	31	75	4	S7176.0	S2176.0
8.00	8	31	75	4	S7178.0	S2178.0
10.00	10	31	75	4	S71710.0	S21710.0
12.00	12	50	100	4	S71712.0	S21712.0
14.00	14	57	125	4	S71714.0	S21714.0
16.00	16	57	125	4	S71716.0	S21716.0
18.00	18	57	125	4	S71718.0	S21718.0
20.00	20	57	125	4	S71720.0	S21720.0

S718 • Stopkové frézy
• Концевые фрезы

S218 • Frezy walcowo-czołowe
• Stopkové frézy

S718	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2	3.1	3.2	3.3	3.4	4.2	5.2
	•	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4					
S218	▪	1.6	2.3	2.4	4.3	5.3								

S718	HM		N	Z 4		$\lambda 40^\circ$ $\gamma 10^\circ$	DIN 6535HA		h9		
S218	HM		N	Z 4		$\lambda 40^\circ$ $\gamma 3^\circ$	DIN 6535HA		h9		



d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	S718	S218
3.00	3	25	100	4	S7183.0	S2183.0
4.00	4	31	100	4	S7184.0	S2184.0
5.00	5	31	100	4	S7185.0	S2185.0
6.00	6	38	100	4	S7186.0	S2186.0
8.00	8	41	100	4	S7188.0	S2188.0
10.00	10	57	125	4	S71810.0	S21810.0
12.00	12	75	150	4	S71812.0	S21812.0
14.00	14	75	150	4	S71814.0	S21814.0
16.00	16	75	150	4	S71816.0	S21816.0
18.00	18	75	150	4	S71818.0	S21818.0
20.00	20	75	150	4	S71820.0	S21820.0

S761 • Stopkové frézy
• Концевые фрезы

S260 • Frezy walcowo-czołowe
• Stopkové frézy

S761	▪	1.1	1.2	1.3	1.4	1.5	2.1	2.2	3.1	3.2	3.3	3.4	4.2	5.2
S260	▪	1.6	1.7	2.3	2.4	4.3	5.3							

S761	HM		N	Z 4 		$\lambda 40^\circ$ $\gamma 10^\circ$	DIN 6535HA 	A/CoN 	h9 	
S260	HM		N	Z 4 		$\lambda 40^\circ$ $\gamma 4^\circ$	DIN 6535HA 	A/CoN 	h9 	



d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	S761	S260
3.00	6	9	57	4	S7613.0	S2603.0
4.00	6	12	57	4	S7614.0	S2604.0
5.00	6	13	57	4	S7615.0	S2605.0
6.00	6	13	57	4	S7616.0	S2606.0
8.00	8	20	64	4	S7618.0	S2608.0
10.00	10	22	72	4	S76110.0	S26010.0
12.00	12	26	83	4	S76112.0	S26012.0
14.00	14	32	83	4	S76114.0	S26014.0
16.00	16	32	92	4	S76116.0	S26016.0
18.00	18	38	92	4		S26018.0
20.00	20	38	104	4	S76120.0	S26020.0

S766

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

S766 ■ 1.1 1.2 1.3 1.4 1.5 2.1 2.2 3.1 3.2 3.3 3.4 4.2 5.2



S766



4.00 - 20.00

d_1 Ø mm	Ch ±0.02x45° mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S766
4.00	0.10	6	11	57	4	S7664.0
5.00	0.10	6	13	57	4	S7665.0
6.00	0.10	6	13	57	4	S7666.0
8.00	0.20	8	20	64	4	S7668.0
10.00	0.20	10	22	72	4	S76610.0
12.00	0.20	12	26	83	4	S76612.0
14.00	0.30	14	26	83	4	S76614.0
16.00	0.30	16	32	92	4	S76616.0
20.00	0.40	20	38	104	4	S76620.0

- S225** • Dokončovaci frézy
 • Чистовые концевые фрезы
- S525** • Frezy walcowo-czołowe do obróbki wykańczającej
 • Dokončovacie frézy

S225 ■ 1.6 2.3 2.4 4.3 5.3

S525 ■ 1.7 1.8

S225	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma 3^\circ$	DIN 6535HA		h9		
S525	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma -26^\circ$	DIN 6535HA		h9		



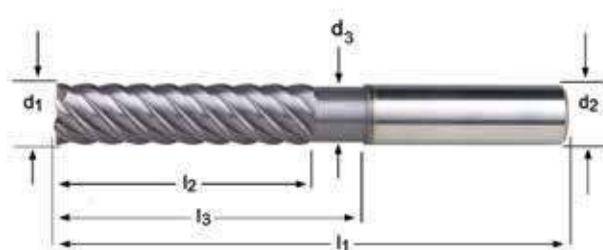
d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S225	S525
3.00	6	8	50	6	20.0	2.8	S2253.0	S5253.0
4.00	6	11	50	6	20.0	3.7	S2254.0	S5254.0
6.00	6	15	50	6	20.0	5.5	S2256.0	S5256.0
8.00	8	20	64	6	30.0	7.4	S2258.0	S5258.0
10.00	10	22	70	6	32.0	9.2	S22510.0	S52510.0
12.00	12	25	75	6	37.0	11.0	S22512.0	S52512.0
14.00	14	30	90	6	44.0	13.0	S22514.0	S52514.0
16.00	16	30	90	8	46.0	15.0	S22516.0	S52516.0
18.00	18	35	100	8	53.0	17.0	S22518.0	S52518.0
20.00	20	38	100	8	58.0	19.0	S22520.0	S52520.0

- S226** • Dokončovaci frézy
• Чистовые концевые фрезы
- S526** • Frezy walcowo-czołowe do obróbki wykańczającej
• Dokončovacie frézy

S226 ■ 1.6 2.3 2.4 4.3 5.3

S526 ■ 1.7 1.8

S226	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma 3^\circ$	DIN 6535HA	 AlTiN	h9		
S526	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma -26^\circ$	DIN 6535HA	 TiSiN	h9		



d_1 Ø mm	d_2 Ø _{h₉} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S226	S526
3.00	6	19	75	6	30.0	2.8	S2263.0	S5263.0
4.00	6	19	75	6	32.0	3.7	S2264.0	S5264.0
6.00	6	31	75	6	40.0	5.5	S2266.0	S5266.0
8.00	8	31	75	6	40.0	7.4	S2268.0	S5268.0
10.00	10	45	100	6	60.0	9.2	S22610.0	S52610.0
12.00	12	50	100	6	60.0	11.0	S22612.0	S52612.0
14.00	14	57	125	6	85.0	13.0	S22614.0	S52614.0
16.00	16	57	125	8	85.0	15.0	S22616.0	S52616.0
18.00	18	57	125	8	85.0	17.0	S22618.0	S52618.0
20.00	20	57	125	8	85.0	19.0	S22620.0	S52620.0

- S227** • Dokončovaci frézy
 • Чистовые концевые фрезы
- S527** • Frezy walcowo-czołowe do obróbki wykańczającej
 • Dokončovacie frézy

S227 ▫ 1.6 2.3 2.4 4.3 5.3

S527 ▫ 1.7 1.8

S227	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma 3^\circ$	DIN 6535HA	AITN	h9		DORMER
S527	HM		N	Z 6-8		$\lambda 50^\circ$ $\gamma -26^\circ$	DIN 6535HA	TiSiN	h9		DORMER



d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S227	S527
3.00	6	25	100	6	60.0	2.8		S5273.0
4.00	6	31	100	6	60.0	3.7		S5274.0
6.00	6	38	100	6	60.0	5.5	S2276.0	S5276.0
8.00	8	41	100	6	60.0	7.4	S2278.0	S5278.0
10.00	10	57	125	6	85.0	9.2	S22710.0	S52710.0
12.00	12	75	150	6	110.0	11.0	S22712.0	S52712.0
14.00	14	75	150	6	110.0	13.0	S22714.0	S52714.0
16.00	16	75	150	8	110.0	15.0	S22716.0	S52716.0
18.00	18	75	150	8	110.0	17.0	S22718.0	S52718.0
20.00	20	75	150	8	110.0	19.0	S22720.0	S52720.0

S765

- Hrubovací frézy
- Черновые концевые фрезы
- Frezy walcowo-czołowe do obróbki zgrubnej
- Hrubovacie frézy

S765 ■ 1.1 1.2 1.3 1.4 1.5 2.1 2.2 3.1 3.2 3.3 3.4 4.2 5.2



S765



6.00 - 20.00

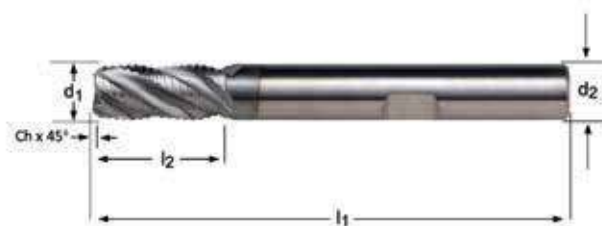
d_1 \varnothing mm	Ch $\pm 0.02 \times 45^\circ$ mm	d_2 $\varnothing h_5$ mm	l_2 mm	l_1 mm	z	S765
6.00	0.10	6	16	50	4	S7656.0
8.00	0.20	8	20	64	4	S7658.0
10.00	0.20	10	22	70	4	S76510.0
12.00	0.20	12	26	75	4	S76512.0
14.00	0.30	14	32	90	4	S76514.0
16.00	0.30	16	32	90	4	S76516.0
18.00	0.30	18	38	100	4	S76518.0
20.00	0.40	20	38	100	4	S76520.0

S264

- Hrubovací frézy
- Черновые концевые фрезы
- Frezy walcowo-czołowe do obróbki zgrubnej
- Hrubovacie frézy

S264 ■ 1.6 1.7 2.3 2.4 4.3 5.3

S264 **HM**

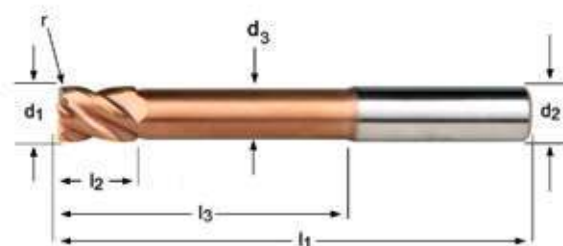


d_1 Ø mm	Ch ±0.02x45° mm	d_2 Øh ₆ mm	l_2 mm	l_1 mm	z	S264
6.00	0.10	6	13	57	4	S2646.0
8.00	0.20	8	20	64	4	S2648.0
10.00	0.20	10	22	72	4	S26410.0
12.00	0.20	12	26	83	4	S26412.0
14.00	0.30	14	26	83	4	S26414.0
16.00	0.30	16	32	92	4	S26416.0
18.00	0.30	18	32	92	4	S26418.0
20.00	0.40	20	38	104	4	S26420.0

S524

- Stopkové frézy s rádiusem
- Тороидальные концевые фрезы
- Frezy walcowo-czołowe z promieniem naroża
- Stopkové frézy s rádiusom

S524 ■ 1.7 1.8

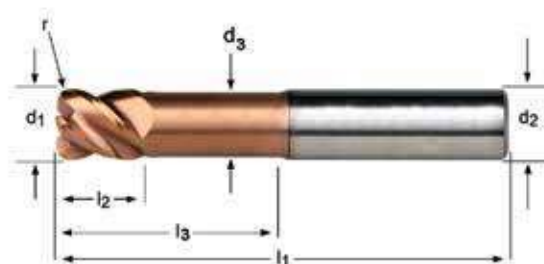


d_1 ∅ mm	r ±0.01 mm	d_2 ∅ h_6 mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 ∅ mm	S524
3.00	0.30	6	5	75	4	30.0	2.8	S5243.0XR0.3
4.00	0.30	6	8	75	4	32.0	3.7	S5244.0XR0.3
4.00	0.50	6	8	75	4	32.0	3.7	S5244.0XR0.5
5.00	0.30	6	9	75	4	32.0	4.6	S5245.0XR0.3
5.00	0.50	6	9	75	4	32.0	4.6	S5245.0XR0.5
6.00	0.30	6	10	75	4	40.0	5.5	S5246.0XR0.3
6.00	0.50	6	10	75	4	40.0	5.5	S5246.0XR0.5
6.00	1.00	6	10	75	4	40.0	5.5	S5246.0XR1.0
8.00	0.30	8	12	75	4	40.0	7.4	S5248.0XR0.3
8.00	0.50	8	12	75	4	40.0	7.4	S5248.0XR0.5
8.00	1.00	8	12	75	4	40.0	7.4	S5248.0XR1.0
10.00	0.50	10	14	75	4	40.0	9.2	S52410.0XR0.5
10.00	1.00	10	14	75	4	40.0	9.2	S52410.0XR1.0
10.00	2.00	10	14	75	4	40.0	9.2	S52410.0XR2.0
12.00	0.50	12	16	100	4	60.0	11.0	S52412.0XR0.5
12.00	1.00	12	16	100	4	60.0	11.0	S52412.0XR1.0
12.00	2.00	12	16	100	4	60.0	11.0	S52412.0XR2.0
16.00	0.50	16	22	125	4	85.0	15.0	S52416.0XR0.5
16.00	1.00	16	22	125	4	85.0	15.0	S52416.0XR1.0
16.00	2.00	16	22	125	4	85.0	15.0	S52416.0XR2.0
16.00	3.00	16	22	125	4	85.0	15.0	S52416.0XR3.0

S521

- Stopkové frézy s rádiusem
- Торoidalные концевые фрезы
- Frezy walcowo-czołowe z promieniem naroża
- Stopkové frézy s rádiusom

S521 ■ 1.7 1.8



d_1 Ø mm	r ±0.01 mm	d_2 Ø h_6 mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S521
3.00	0.30	6	4	60	4	14.0	2.8	S5213.0XR0.3
4.00	0.30	6	5	60	4	16.0	3.7	S5214.0XR0.3
4.00	0.50	6	5	60	4	16.0	3.7	S5214.0XR0.5
5.00	0.30	6	6	60	4	18.0	4.6	S5215.0XR0.3
5.00	0.50	6	6	60	4	18.0	4.6	S5215.0XR0.5
6.00	0.50	6	7	60	4	20.0	5.5	S5216.0XR0.5
6.00	1.00	6	7	60	4	20.0	5.5	S5216.0XR1.0
8.00	0.50	8	9	64	4	26.0	7.4	S5218.0XR0.5
8.00	1.00	8	9	64	4	26.0	7.4	S5218.0XR1.0
10.00	1.00	10	11	70	4	31.0	9.2	S52110.0XR1.0
10.00	2.00	10	11	70	4	31.0	9.2	S52110.0XR2.0
12.00	1.00	12	13	75	4	37.0	11.0	S52112.0XR1.0
12.00	2.00	12	13	75	4	37.0	11.0	S52112.0XR2.0
16.00	1.00	16	17	90	4	43.0	15.0	S52116.0XR1.0
16.00	2.00	16	17	90	4	43.0	15.0	S52116.0XR2.0
16.00	3.00	16	17	90	4	43.0	15.0	S52116.0XR3.0

S523

- Stopkové frézy s radiusem
- Тороидальные концевые фрезы
- Frezy walcowo-czołowe z promieniem naroża
- Stopkové frézy s rádiusom

S523 ■ 1.7 1.8

S523

HM



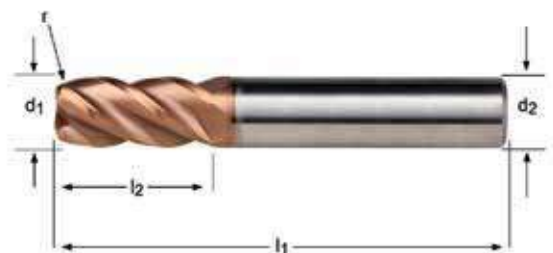
N

Z

4



h9



S523



1.50 - 16.00

d_1 Ø mm	r ±0.01 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S523
1.50	0.20	6	4.5	50	4	S5231.5XR0.2
2.00	0.20	6	6.5	50	4	S5232.0XR0.2
3.00	0.20	3	9	50	4	S5233.0XR0.2XD3
3.00	0.30	3	9	50	4	S5233.0XR0.3XD3
3.00	0.20	6	9	50	4	S5233.0XR0.2XD6
3.00	0.30	6	9	50	4	S5233.0XR0.3XD6
3.00	0.50	6	9	50	4	S5233.0XR0.5XD6
4.00	0.30	4	12	50	4	S5234.0XR0.3XD4
4.00	0.50	4	12	50	4	S5234.0XR0.5XD4
4.00	0.30	6	12	50	4	S5234.0XR0.3XD6
4.00	0.50	6	12	50	4	S5234.0XR0.5XD6
5.00	0.30	5	15	50	4	S5235.0XR0.3XD5
5.00	0.50	5	15	50	4	S5235.0XR0.5XD5
5.00	0.30	6	15	50	4	S5235.0XR0.3XD6
5.00	0.50	6	15	50	4	S5235.0XR0.5XD6
6.00	0.30	6	16	50	4	S5236.0XR0.3
6.00	0.50	6	16	50	4	S5236.0XR0.5
6.00	1.00	6	16	50	4	S5236.0XR1.0
8.00	0.30	8	20	64	4	S5238.0XR0.3
8.00	0.50	8	20	64	4	S5238.0XR0.5
8.00	1.00	8	20	64	4	S5238.0XR1.0
8.00	2.00	8	20	64	4	S5238.0XR2.0
10.00	0.50	10	22	70	4	S52310.0XR0.5
10.00	1.00	10	22	70	4	S52310.0XR1.0
10.00	1.50	10	22	70	4	S52310.0XR1.5
10.00	2.00	10	22	70	4	S52310.0XR2.0
12.00	0.50	12	25	75	4	S52312.0XR0.5
12.00	1.00	12	25	75	4	S52312.0XR1.0
12.00	2.00	12	25	75	4	S52312.0XR2.0
12.00	3.00	12	25	75	4	S52312.0XR3.0
16.00	0.50	16	32	90	4	S52316.0XR0.5
16.00	1.00	16	32	90	4	S52316.0XR1.0
16.00	2.00	16	32	90	4	S52316.0XR2.0
16.00	3.00	16	32	90	4	S52316.0XR3.0

S763

- Stopkové frézy s radiusem
- Торoidalные концевые фрезы
- Frezy walcowo-czołowe z promieniem naroża
- Stopkové frézy s rádiusom

S763 ■ 1.1 1.2 1.3 1.4 1.5 2.1 2.2 3.1 3.2 3.3 3.4 4.2 5.2

S763 **HM** **N**



d_1 Ø mm	r ±0.01 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S763
3.00	0.30	3	9	40	4	S7633.0XR0.3
4.00	0.30	4	12	50	4	S7634.0XR0.3
4.00	0.50	4	12	50	4	S7634.0XR0.5
5.00	0.30	5	15	50	4	S7635.0XR0.3
5.00	0.50	5	15	50	4	S7635.0XR0.5
6.00	0.50	6	16	50	4	S7636.0XR0.5
6.00	1.00	6	16	50	4	S7636.0XR1.0
8.00	0.50	8	20	64	4	S7638.0XR0.5
8.00	1.00	8	20	64	4	S7638.0XR1.0
10.00	0.50	10	22	70	4	S76310.0XR0.5
10.00	1.00	10	22	70	4	S76310.0XR1.0
10.00	2.00	10	22	70	4	S76310.0XR2.0
12.00	1.00	12	25	75	4	S76312.0XR1.0
12.00	2.00	12	25	75	4	S76312.0XR2.0
12.00	3.00	12	25	75	4	S76312.0XR3.0
14.00	1.50	14	32	90	4	S76314.0XR1.5
16.00	1.00	16	32	90	4	S76316.0XR1.0
16.00	2.00	16	32	90	4	S76316.0XR2.0
16.00	3.00	16	32	90	4	S76316.0XR3.0
18.00	2.00	18	38	100	4	S76318.0XR2.0
20.00	3.00	20	38	100	4	S76320.0XR3.0

- S262**
- Stopkové frézy s radiusem
 - Тороидальные концевые фрезы
 - Frezy walcowo-czołowe z promieniem naroża
 - Stopkové frézy s rádiusom

S262 ■ 1.6 1.7 2.3 2.4 4.3 5.3



d_1 Ø mm	r ±0.01 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S262
3.00	0.30	6	9	50	4	S2623.0XR0.3
3.00	0.50	6	9	50	4	S2623.0XR0.5
4.00	0.30	6	12	57	4	S2624.0XR0.3
4.00	0.50	6	12	57	4	S2624.0XR0.5
4.00	1.00	6	12	57	4	S2624.0XR1.0
5.00	0.30	6	15	57	4	S2625.0XR0.3
5.00	0.50	6	15	57	4	S2625.0XR0.5
6.00	0.30	6	16	57	4	S2626.0XR0.3
6.00	0.50	6	16	57	4	S2626.0XR0.5
6.00	1.00	6	16	57	4	S2626.0XR1.0
8.00	0.30	8	20	64	4	S2628.0XR0.3
8.00	0.50	8	20	64	4	S2628.0XR0.5
8.00	1.00	8	20	64	4	S2628.0XR1.0
8.00	1.50	8	20	64	4	S2628.0XR1.5
8.00	2.00	8	20	64	4	S2628.0XR2.0
10.00	0.30	10	22	72	4	S26210.0XR0.3
10.00	0.50	10	22	72	4	S26210.0XR0.5
10.00	1.00	10	22	72	4	S26210.0XR1.0
10.00	1.50	10	22	72	4	S26210.0XR1.5
10.00	2.00	10	22	72	4	S26210.0XR2.0
12.00	0.30	12	26	83	4	S26212.0XR0.3
12.00	0.50	12	26	83	4	S26212.0XR0.5
12.00	1.00	12	26	83	4	S26212.0XR1.0
12.00	2.00	12	26	83	4	S26212.0XR2.0
12.00	2.50	12	26	83	4	S26212.0XR2.5
12.00	3.00	12	26	83	4	S26212.0XR3.0
14.00	0.30	14	32	83	4	S26214.0XR0.3
14.00	0.50	14	32	83	4	S26214.0XR0.5
14.00	1.00	14	32	83	4	S26214.0XR1.0
14.00	2.00	14	32	83	4	S26214.0XR2.0
14.00	3.00	14	32	83	4	S26214.0XR3.0
16.00	0.30	16	32	92	4	S26216.0XR0.3
16.00	0.50	16	32	92	4	S26216.0XR0.5
16.00	1.00	16	32	92	4	S26216.0XR1.0
16.00	2.00	16	32	92	4	S26216.0XR2.0
16.00	2.50	16	32	92	4	S26216.0XR2.5
16.00	3.00	16	32	92	4	S26216.0XR3.0
16.00	4.00	16	32	92	4	S26216.0XR4.0
18.00	0.30	18	38	92	4	S26218.0XR0.3
18.00	0.50	18	38	92	4	S26218.0XR0.5

d_1 Ø mm	r ±0.01 mm	d_2 Ø _{h₅} mm	l_2 mm	l_1 mm	z	S262
18.00	1.00	18	38	92	4	S26218.0XR1.0
18.00	2.00	18	38	92	4	S26218.0XR2.0
18.00	3.00	18	38	92	4	S26218.0XR3.0
20.00	0.30	20	38	104	4	S26220.0XR0.3
20.00	0.50	20	38	104	4	S26220.0XR0.5
20.00	1.00	20	38	104	4	S26220.0XR1.0
20.00	2.00	20	38	104	4	S26220.0XR2.0
20.00	2.50	20	38	104	4	S26220.0XR2.5
20.00	3.00	20	38	104	4	S26220.0XR3.0
20.00	4.00	20	38	104	4	S26220.0XR4.0

S767

- Stopkové frézy s radiusem
- Тороидальные концевые фрезы
- Frezy walcowo-czołowe z promieniem naroża
- Stopkové frézy s rádiusom

S767 ■ 1.1 1.2 1.3 1.4 1.5 2.1 2.2 3.1 3.2 3.3 3.4 4.2 5.2

S767 **HM**  **N**      **h9**  



S767



4.00 - 20.00

d_1 Ø mm	r ±0.01 mm	d_2 Øh ₆ mm	l_2 mm	l_1 mm	z	S767
4.00	0.30	6	11	57	4	S7674.0XR0.3
4.00	0.50	6	11	57	4	S7674.0XR0.5
5.00	0.30	6	13	57	4	S7675.0XR0.3
5.00	0.50	6	13	57	4	S7675.0XR0.5
6.00	0.30	6	13	57	4	S7676.0XR0.3
6.00	0.50	6	13	57	4	S7676.0XR0.5
6.00	1.00	6	13	57	4	S7676.0XR1.0
8.00	0.30	8	20	64	4	S7678.0XR0.3
8.00	0.50	8	20	64	4	S7678.0XR0.5
8.00	1.00	8	20	64	4	S7678.0XR1.0
10.00	0.30	10	22	72	4	S76710.0XR0.3
10.00	0.50	10	22	72	4	S76710.0XR0.5
10.00	1.00	10	22	72	4	S76710.0XR1.0
12.00	0.30	12	26	83	4	S76712.0XR0.3
12.00	0.50	12	26	83	4	S76712.0XR0.5
12.00	1.00	12	26	83	4	S76712.0XR1.0
12.00	2.00	12	26	83	4	S76712.0XR2.0
16.00	0.30	16	32	92	4	S76716.0XR0.3
16.00	0.50	16	32	92	4	S76716.0XR0.5
16.00	1.00	16	32	92	4	S76716.0XR1.0
16.00	2.00	16	32	92	4	S76716.0XR2.0
20.00	0.30	20	38	104	4	S76720.0XR0.3
20.00	0.50	20	38	104	4	S76720.0XR0.5
20.00	1.00	20	38	104	4	S76720.0XR1.0
20.00	2.00	20	38	104	4	S76720.0XR2.0

S536

- Vysokoposuvové frézy
- Концевые фрезы для высоких подач
- Frezy walcowo-czołowe do wysokich posuwów
- Rýchloposuvová fréza (HFC)

S536 ■ 1.7 1.8

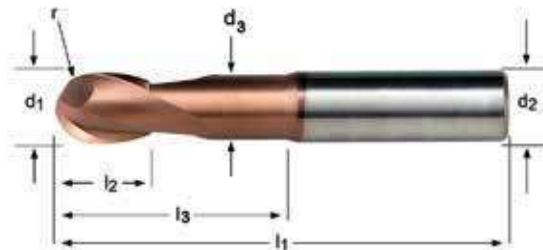


d_1 Ø mm	r ±0.01 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S536
6.00	1.00	6	6	60	4	S5366.0XR1.0
8.00	2.00	8	8	64	6	S5368.0XR2.0
10.00	2.00	10	10	75	6	S53610.0XR2.0
12.00	2.00	12	12	75	6	S53612.0XR2.0

S229

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S229 ■ 1.6 2.3 2.4 4.3 5.3

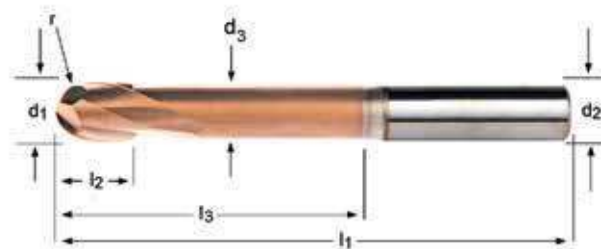


d_1 Ø mm	r +0/-0.02 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S229
1.50	0.75	4	3	50	2	6.0	1.4	S2291.5XD4
2.00	1.00	3	4	50	2	8.0	1.9	S2292.0XD3
2.00	1.00	4	4	50	2	8.0	1.9	S2292.0XD4
3.00	1.50	3	5	50	2	14.0	2.8	S2293.0XD3
3.00	1.50	6	5	50	2	14.0	2.8	S2293.0XD6
4.00	2.00	4	8	50	2	20.0	3.7	S2294.0XD4
4.00	2.00	6	8	50	2	20.0	3.7	S2294.0XD6
5.00	2.50	5	9	50	2	20.0	4.6	S2295.0XD5
5.00	2.50	6	9	50	2	20.0	4.6	S2295.0XD6
6.00	3.00	6	10	50	2	20.0	5.5	S2296.0
8.00	4.00	8	12	64	2	30.0	7.4	S2298.0
10.00	5.00	10	14	70	2	32.0	9.2	S22910.0
12.00	6.00	12	16	75	2	38.0	11.0	S22912.0
14.00	7.00	14	32	90	2	44.0	13.0	S22914.0
16.00	8.00	16	32	90	2	46.0	15.0	S22916.0

S231

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S231 ■ 1.6 2.3 2.4 4.3 5.3

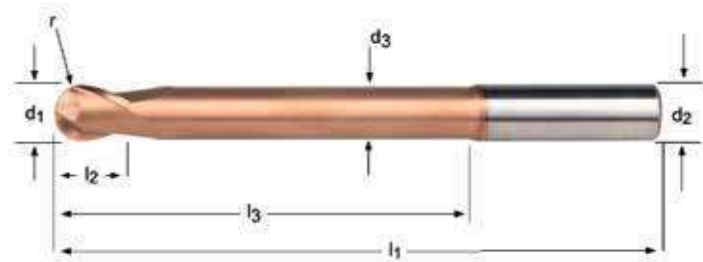


d_1 Ø mm	r +0/-0.02 mm	d_2 Ø _{h₆} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S231
1.50	0.75	4	3	75	2	10.0	1.4	S2311.5XD4
2.00	1.00	3	4	60	2	14.0	1.9	S2312.0XD3
2.00	1.00	4	4	75	2	14.0	1.9	S2312.0XD4
3.00	1.50	3	5	60	2	21.0	2.8	S2313.0XD3
3.00	1.50	6	5	75	2	21.0	2.8	S2313.0XD6
4.00	2.00	4	8	60	2	28.0	3.7	S2314.0XD4
4.00	2.00	6	8	75	2	28.0	3.7	S2314.0XD6
5.00	2.50	5	9	60	2	32.0	4.6	S2315.0
6.00	3.00	6	10	75	2	40.0	5.5	S2316.0
8.00	4.00	8	10	75	2	40.0	7.4	S2318.0
10.00	5.00	10	12	75	2	40.0	9.2	S23110.0
12.00	6.00	12	16	100	2	60.0	11.0	S23112.0
14.00	7.00	14	32	125	2	80.0	13.0	S23114.0
16.00	8.00	16	32	125	2	80.0	15.0	S23116.0

S233

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopirovacie frézy

S233 ■ 1.6 2.3 2.4 4.3 5.3



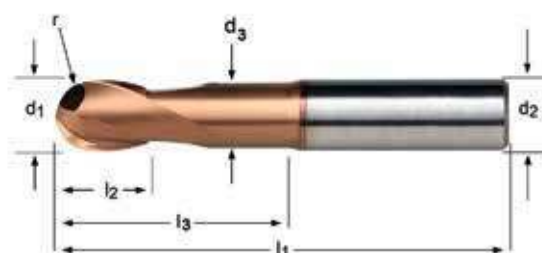
d_1 Ø mm	r +0/-0.02 mm	d_2 Ø h_6 mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S233
2.00	1.00	3	4	100	2	20.0	1.9	S2332.0XD3
2.00	1.00	4	4	100	2	20.0	1.9	S2332.0XD4
3.00	1.50	3	5	100	2	30.0	2.8	S2333.0XD3
3.00	1.50	6	5	100	2	30.0	2.8	S2333.0XD6
4.00	2.00	4	8	100	2	40.0	3.7	S2334.0XD4
4.00	2.00	6	8	100	2	40.0	3.7	S2334.0XD6
5.00	2.50	5	9	100	2	50.0	4.6	S2335.0
6.00	3.00	6	10	100	2	60.0	5.5	S2336.0
8.00	4.00	8	12	100	2	60.0	7.4	S2338.0
10.00	5.00	10	14	125	2	85.0	9.2	S23310.0
12.00	6.00	12	16	125	2	85.0	11.0	S23312.0
14.00	7.00	14	32	150	2	110.0	13.0	S23314.0
16.00	8.00	16	32	150	2	110.0	15.0	S23316.0

S529

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S529 ■ 1.7 1.8

S529 **HM** **N** $\lambda 30^\circ$ $\gamma -10^\circ$ **h9**

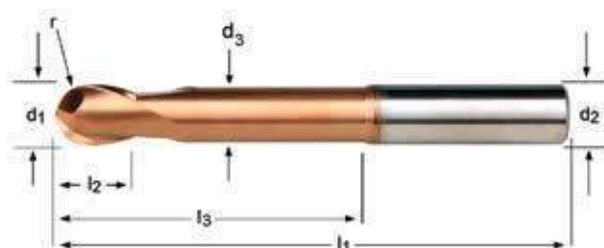


d_1 \emptyset mm	r +0/-0.02 mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	S529
1.50	0.75	6	3	50	2	6.0	1.4	S5291.5
2.00	1.00	4	4	50	2	8.0	1.9	S5292.0XD4
2.00	1.00	6	4	50	2	8.0	1.9	S5292.0XD6
3.00	1.50	3	5	50	2	14.0	2.8	S5293.0XD3
3.00	1.50	6	5	50	2	14.0	2.8	S5293.0XD6
4.00	2.00	4	8	50	2	20.0	3.7	S5294.0XD4
4.00	2.00	6	8	50	2	20.0	3.7	S5294.0XD6
5.00	2.50	5	9	50	2	20.0	4.6	S5295.0XD5
5.00	2.50	6	9	50	2	20.0	4.6	S5295.0XD6
6.00	3.00	6	10	50	2	20.0	5.5	S5296.0
8.00	4.00	8	12	64	2	30.0	7.4	S5298.0
10.00	5.00	10	14	70	2	32.0	9.2	S52910.0
12.00	6.00	12	16	75	2	38.0	11.0	S52912.0
14.00	7.00	14	32	90	2	44.0	13.0	S52914.0
16.00	8.00	16	32	90	2	46.0	15.0	S52916.0

S531

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S531 ■ 1.7 1.8



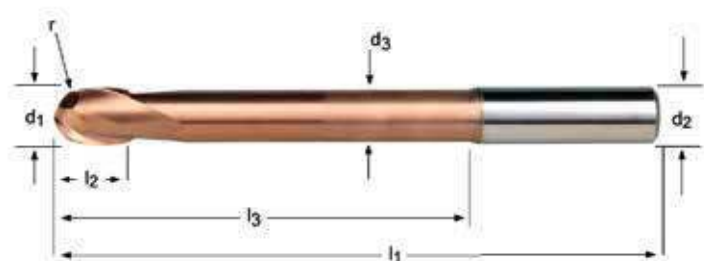
d_1 Ø mm	r +0/-0.02 mm	d_2 Ø h_6 mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S531
1.50	0.75	6	3	75	2	10.0	1.4	S5311.5
2.00	1.00	4	4	75	2	14.0	1.9	S5312.0XD4
2.00	1.00	6	4	75	2	14.0	1.9	S5312.0XD6
3.00	1.50	3	5	60	2	21.0	2.8	S5313.0XD3
3.00	1.50	6	5	75	2	21.0	2.8	S5313.0XD6
4.00	2.00	4	8	60	2	28.0	3.7	S5314.0XD4
4.00	2.00	6	8	75	2	28.0	3.7	S5314.0XD6
5.00	2.50	5	9	60	2	32.0	4.6	S5315.0XD5
5.00	2.50	6	9	75	2	32.0	4.6	S5315.0XD6
6.00	3.00	6	10	75	2	40.0	5.5	S5316.0
8.00	4.00	8	12	75	2	40.0	7.4	S5318.0
10.00	5.00	10	14	75	2	40.0	9.2	S53110.0
12.00	6.00	12	16	100	2	60.0	11.0	S53112.0
14.00	7.00	14	32	125	2	80.0	13.0	S53114.0
16.00	8.00	16	32	125	2	80.0	15.0	S53116.0

S533

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S533 ■ 1.7 1.8

S533 **HM** **N** **h9**



d_1 Ø mm	r +0/-0.02 mm	d_2 Ø h_6 mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S533
2.00	1.00	4	4	100	2	20.0	1.9	S5332.0XD4
2.00	1.00	6	4	100	2	20.0	1.9	S5332.0XD6
3.00	1.50	4	5	100	2	30.0	2.8	S5333.0XD4
3.00	1.50	6	5	100	2	30.0	2.8	S5333.0XD6
4.00	2.00	4	8	100	2	40.0	3.7	S5334.0XD4
4.00	2.00	6	8	100	2	40.0	3.7	S5334.0XD6
5.00	2.50	5	9	100	2	50.0	4.6	S5335.0XD5
5.00	2.50	6	9	100	2	50.0	4.6	S5335.0XD6
6.00	3.00	6	10	100	2	60.0	5.5	S5336.0
8.00	4.00	8	12	100	2	60.0	7.4	S5338.0
10.00	5.00	10	14	125	2	85.0	9.2	S53310.0
12.00	6.00	12	16	125	2	85.0	11.0	S53312.0
14.00	7.00	14	32	150	2	110.0	13.0	S53314.0
16.00	8.00	16	32	150	2	110.0	15.0	S53316.0

S501

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S501	▪	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	
		6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3	9.1										
	•	1.7																				

S501

HM		N	Z 2		$\lambda 30^\circ$ $\gamma 10^\circ$	DIN 6535HA	X-CEED	h9		
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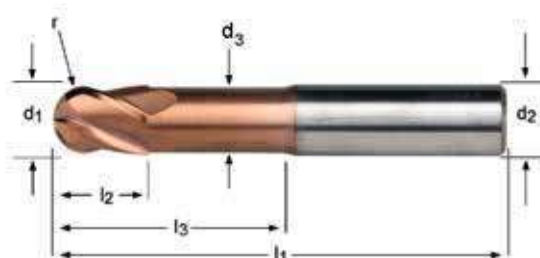
d_1 Ø mm	r ±0.01 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	S501
1.00	0.50	3	3	38	2	S5011.0
1.50	0.75	3	3	38	2	S5011.5
2.00	1.00	3	6	38	2	S5012.0
2.50	1.25	3	7	38	2	S5012.5
3.00	1.50	3	7	38	2	S5013.0
4.00	2.00	6	8	57	2	S5014.0
5.00	2.50	6	10	57	2	S5015.0
6.00	3.00	6	10	57	2	S5016.0
7.00	3.50	8	13	63	2	S5017.0
8.00	4.00	8	16	63	2	S5018.0
9.00	4.50	10	16	72	2	S5019.0
10.00	5.00	10	19	72	2	S50110.0
12.00	6.00	12	22	83	2	S50112.0
16.00	8.00	16	26	92	2	S50116.0

S534

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S534 ■ 1.7 1.8

S534 **HM** **N** $\lambda 30^\circ$ $\gamma -10^\circ$ **h9**

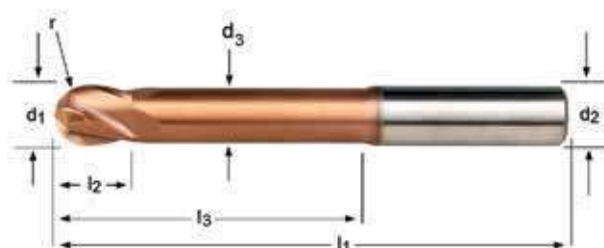


d_1 \emptyset mm	r +0/-0.02 mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	S534
3.00	1.50	6	5	50	4	14.0	2.8	S5343.0
4.00	2.00	6	8	50	4	20.0	3.7	S5344.0
5.00	2.50	6	9	50	4	20.0	4.6	S5345.0
6.00	3.00	6	10	50	4	20.0	5.5	S5346.0
8.00	4.00	8	12	64	4	30.0	7.4	S5348.0
10.00	5.00	10	14	70	4	32.0	9.2	S53410.0
12.00	6.00	12	16	75	4	38.0	11.0	S53412.0
14.00	7.00	14	32	90	4	44.0	13.0	S53414.0
16.00	8.00	16	32	90	4	46.0	15.0	S53416.0

S535

- Kopřovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopřovacie frézy

S535 ■ 1.7 1.8



S535



3.00 - 16.00

d_1 Ø mm	r +0/-0.02 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S535
3.00	1.50	6	5	75	4	21.0	2.8	S5353.0
4.00	2.00	6	8	75	4	28.0	3.7	S5354.0
5.00	2.50	6	9	75	4	32.0	4.6	S5355.0
6.00	3.00	6	10	75	4	40.0	5.5	S5356.0
8.00	4.00	8	12	75	4	40.0	7.4	S5358.0
10.00	5.00	10	14	75	4	40.0	9.2	S53510.0
12.00	6.00	12	16	100	4	60.0	11.0	S53512.0
14.00	7.00	14	32	125	4	80.0	13.0	S53514.0
16.00	8.00	16	32	125	4	80.0	15.0	S53516.0

S511

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopirovacie frézy

S511	▪	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	7.3
		7.4	8.2	8.3	9.1																
	•	1.7	6.1	6.2	6.3	6.4	7.1	7.2	8.1												

S511

HM

N

Z
4

$\lambda 30^\circ$
 $\gamma 10^\circ$

DIN
6535HA

h9



d_1 \varnothing mm	r ± 0.01 mm	d_2 $\varnothing h_6$ mm	l_2 mm	l_1 mm	z	S511
3.00	1.50	6	8	80	4	S5113.0
4.00	2.00	6	11	80	4	S5114.0
5.00	2.50	6	13	80	4	S5115.0
6.00	3.00	6	13	80	4	S5116.0
7.00	3.50	8	16	100	4	S5117.0
8.00	4.00	8	19	100	4	S5118.0
9.00	4.50	10	19	100	4	S5119.0
10.00	5.00	10	22	100	4	S51110.0
12.00	6.00	12	26	100	4	S51112.0
16.00	8.00	16	32	100	4	S51116.0

S629

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

S629 ■ 6.1 6.2 6.3 6.4 7.1 7.2 7.3 7.4 8.1 8.2



S629



3.00 - 20.00

d_1 Ø mm	r +0/-0.02 mm	d_2 Ø mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	S629
3.00	1.50	6	5	57	2	20.0	2.8	S6293.0
4.00	2.00	6	6	57	2	20.0	3.7	S6294.0
5.00	2.50	6	7	57	2	20.0	4.6	S6295.0
6.00	3.00	6	8	57	2	20.0	5.5	S6296.0
8.00	4.00	8	10	64	2	25.0	7.4	S6298.0
10.00	5.00	10	12	75	2	35.0	9.2	S62910.0
12.00	6.00	12	14	75	2	35.0	11.0	S62912.0
16.00	8.00	16	18	90	2	45.0	15.0	S62916.0
20.00	10.00	20	22	100	2	50.0	19.0	S62920.0

- S739**
- Srážecí frézy - 60°
 - Фасочные концевые фрезы - 60°
 - Frezy walcowo-czołowe do fazowania - 60°
 - Frézy na zrážanie hrán - 60°

- S740**
- Srážecí frézy - 90°
 - Фасочные концевые фрезы - 90°
 - Frezy walcowo-czołowe do fazowania - 90°
 - Frézy na zrážanie hrán - 90°


- S741**
- Srážecí frézy - 120°
 - Фасочные концевые фрезы - 120°
 - Frezy walcowo-czołowe do fazowania - 120°
 - Frézy na zrážanie hrán - 120°

S739; S740; S741	1.1	1.2	1.3	1.4	1.5	2.1	2.2	3.1	3.2	3.3	3.4	4.2	5.2	6.1	6.2	6.3	6.4
	7.1	7.2	7.3	7.4													

S739	HM		N	Z 2		$\lambda 40^\circ$ $\gamma 10^\circ$	DIN 6535HA	AITN	h9		
S740	HM		N	Z 2		$\lambda 40^\circ$ $\gamma 10^\circ$	DIN 6535HA	AITN	h9		
S741	HM		N	Z 2		$\lambda 40^\circ$ $\gamma 10^\circ$	DIN 6535HA	AITN	h9		



	d ₁ Ø mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	S739	S740	S741
60°	3.00	3	9	40	2	S7393.0		
90°	3.00	3	9	40	2		S7403.0	
120°	3.00	3	9	40	2			S7413.0
60°	4.00	4	12	50	2	S7394.0		
90°	4.00	4	12	50	2		S7404.0	
120°	4.00	4	12	50	2			S7414.0
60°	5.00	5	15	50	2	S7395.0		
90°	5.00	5	15	50	2		S7405.0	
120°	5.00	5	15	50	2			S7415.0
60°	6.00	6	16	50	2	S7396.0		
90°	6.00	6	16	50	2		S7406.0	
120°	6.00	6	16	50	2			S7416.0
60°	8.00	8	20	64	2	S7398.0		
90°	8.00	8	20	64	2		S7408.0	
120°	8.00	8	20	64	2			S7418.0
60°	10.00	10	22	70	2	S73910.0		
90°	10.00	10	22	70	2		S74010.0	
120°	10.00	10	22	70	2			S74110.0

	d ₁ ∅ mm	d ₂ ∅h _s mm	l ₂ mm	l ₁ mm	z	S739	S740	S741
60°	12.00	12	25	75	2	S73912.0		
90°	12.00	12	25	75	2		S74012.0	
120°	12.00	12	25	75	2			S74112.0
60°	16.00	16	32	90	2	S73916.0		
90°	16.00	16	32	90	2		S74016.0	
120°	16.00	16	32	90	2			S74116.0
60°	20.00	20	38	100	2	S73920.0		
90°	20.00	20	38	100	2		S74020.0	
120°	20.00	20	38	100	2			S74120.0

S991

- Sada karbidových fréz
- Набор твердосплавных фрез
- Zestaw frezów węglkowych
- Karbidové frézy, sada

A=typy v sadě, B=počet v sadě, C=rozměry v sadě

A=тип фрез в наборе, B=кол-во фрез, C=диаметры фрез

A=Typy w komplecie. B=Ilość w komplecie. C=Średnice występujący w komplecie

A=typy v sade, B=počet v sade, C=rozmery v sade

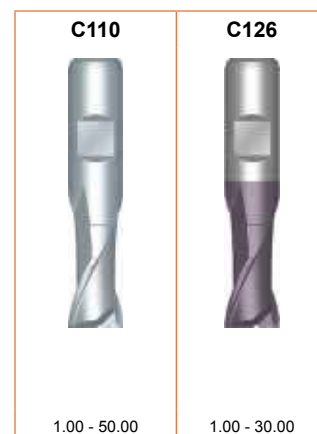
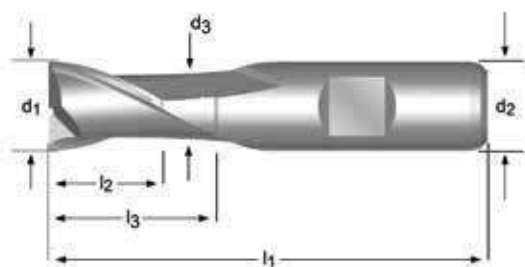


Nr.	A	B	C	S991
922	S922	6	Ø 3.00 mm, 4.00 mm, 5.00 mm, 6.00 mm, 8.00 mm, 10.00 mm	S991SET922
933	S933	6	Ø 3.00 mm, 4.00 mm, 5.00 mm, 6.00 mm, 8.00 mm, 10.00 mm	S991SET933
944	S944	6	Ø 3.00 mm, 4.00 mm, 5.00 mm, 6.00 mm, 8.00 mm, 10.00 mm	S991SET944

- C110** • Drážkovací frézy
• Фрезы для обработки пазов
- C126** • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

C110	▪	1.1	1.2	4.1	5.1	6.1	6.2	6.3										
	•	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1				
C126	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3		
	•	1.5	1.6	2.1	2.3	4.3	5.3	6.4	7.1	7.2	7.3	7.4	8.1					

C110	HSS-E PM		N	Z 2		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		e8		DIN 327D
C126	HSS-E PM		N	Z 2		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	TiCN	e8		DIN 327D



d_1 Ø Inch	d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C110	C126
	1.00	6	2.5	47	2	-	-	C1101.0	C1261.0
	1.50	6	3	47	2	-	-	C1101.5	C1261.5
1/16	1.59	6	3	47	2	-	-	C1101/16	
	1.80	6	4	48	2	-	-	C1101.8	
	2.00	6	4	48	2	-	-	C1102.0	C1262.0
3/32	2.38	6	5	49	2	-	-	C1103/32	
	2.50	6	5	49	2	-	-	C1102.5	C1262.5
	2.80	6	5	49	2	-	-	C1102.8	
	3.00	6	5	49	2	-	-	C1103.0	C1263.0
1/8	3.18	6	6	50	2	-	-	C1101/8	
	3.50	6	6	50	2	-	-	C1103.5	C1263.5
	3.80	6	7	51	2	-	-	C1103.8	
	4.00	6	7	51	2	-	-	C1104.0	C1264.0
	4.50	6	7	51	2	-	-	C1104.5	C1264.5
3/16	4.76	6	8	52	2	-	-	C1103/16	
	4.80	6	8	52	2	-	-	C1104.8	¹⁾²⁾
	5.00	6	8	52	2	-	-	C1105.0	C1265.0
	5.50	6	8	52	2	-	-	C1105.5	C1265.5
	5.75	6	8	52	2	-	-	C1105.75	¹⁾²⁾
	6.00	6	8	52	2	-	-	C1106.0	C1266.0
1/4	6.35	10	10	60	2	-	-	C1101/4	
	6.50	10	10	60	2	-	-	C1106.5	C1266.5
	6.75	10	10	60	2	-	-	C1106.75	
	7.00	10	10	60	2	-	-	C1107.0	C1267.0
	7.50	10	10	60	2	-	-	C1107.5	C1267.5
	7.75	10	11	61	2	-	-	C1107.75	¹⁾²⁾
5/16	7.94	10	11	61	2	-	-	C1105/16	
	8.00	10	11	61	2	-	-	C1108.0	C1268.0

¹⁾ tolerance průměru h10 / допуск на диаметр h10 / Tolerancja średnicy h10 / tolerancja piemeru h10

²⁾ ≠ P9 tolerance / Обработка пазов с допуском P9 / ≠ P9 Tolerancja / ≠ P9 tolerancja

d ₁ Ø Inch	d ₁ Ø mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C110	C126
	8.50	10	11	61	2	-	-	C1108.5	C1268.5
	9.00	10	11	61	2	-	-	C1109.0	C1269.0
	9.50	10	11	61	2	-	-	C1109.5	C1269.5
3/8	9.52	10	13	63	2	22.5	9.5	C1103/8	
	9.70	10	13	63	2	22.5	9.5	C1109.7	¹⁾²⁾
	10.00	10	13	63	2	22.5	9.5	C11010.0	C12610.0
13/32	10.32	12	13	70	2	-	-	C11013/32	
	10.50	12	13	70	2	-	-	C11010.5	C12610.5
	11.00	12	13	70	2	-	-	C11011.0	C12611.0
7/16	11.11	12	13	70	2	-	-	C1107/16	
	11.50	12	13	70	2	-	-	C11011.5	C12611.5
	11.70	12	16	73	2	27.5	11.5	C11011.7	¹⁾²⁾
	12.00	12	16	73	2	27.5	11.5	C11012.0	C12612.0
	12.50	12	16	73	2	27.5	11.5	C11012.5	C12612.5
1/2	12.70	12	16	73	2	27.5	11.5	C1101/2	
	13.00	12	16	73	2	27.5	11.5	C11013.0	C12613.0
17/32	13.49	12	16	73	2	27.5	11.5	C11017/32	
	13.70	12	16	73	2	27.5	11.5	C11013.7	¹⁾²⁾
	14.00	12	16	73	2	27.5	11.5	C11014.0	C12614.0
9/16	14.29	12	16	73	2	27.5	11.5	C1109/16	
	15.00	12	16	73	2	27.5	11.5	C11015.0	C12615.0
	15.70	16	19	79	2	30.5	15.5	C11015.7	¹⁾²⁾
5/8	15.88	16	19	79	2	30.5	15.5	C1105/8	
	16.00	16	19	79	2	30.5	15.5	C11016.0	C12616.0
	17.00	16	19	79	2	30.5	15.5	C11017.0	
11/16	17.46	16	19	79	2	30.5	15.5	C11011/16	
	17.70	16	19	79	2	30.5	15.5	C11017.7	
	18.00	16	19	79	2	30.5	15.5	C11018.0	C12618.0
	19.00	16	19	79	2	30.5	15.5	C11019.0	
3/4	19.05	20	22	88	2	37.5	18.5	C1103/4	
	19.70	20	22	88	2	37.5	19.5	C11019.7	
	20.00	20	22	88	2	37.5	19.5	C11020.0	C12620.0
	21.70	20	22	88	2	37.5	19.5	C11021.7	
	22.00	20	22	88	2	37.5	19.5	C11022.0	C12622.0
7/8	22.22	20	22	88	2	37.5	19.5	C1107/8	
	24.00	25	26	102	2	45.5	23.5	C11024.0	C12624.0
	24.70	25	26	102	2	45.5	24.5	C11024.7	
	25.00	25	26	102	2	45.5	24.5	C11025.0	C12625.0
1"	25.40	25	26	102	2	45.5	24.5	C1101	
	26.00	25	26	102	2	45.5	24.5	C11026.0	
	28.00	25	26	102	2	45.5	24.5	C11028.0	
1.1/8	28.58	25	26	102	2	45.5	24.5	C1101.1/8	
	30.00	25	26	102	2	45.5	24.5	C11030.0	C12630.0
1.1/4	31.75	32	32	112	2	51.5	31.5	C1101.1/4	
	32.00	32	32	112	2	51.5	31.5	C11032.0	
	35.00	32	32	112	2	51.5	31.5	C11035.0	¹⁾³⁾
	36.00	32	32	112	2	51.5	31.5	C11036.0	¹⁾³⁾
	40.00	40	38	130	2	59.5	39.0	C11040.0	¹⁾³⁾
	45.00	40	38	130	2	59.5	38.0	C11045.0	¹⁾³⁾
	50.00	50	45	147	2	66.5	48.0	C11050.0	¹⁾³⁾

¹⁾ tolerance průměru h10 / допуск на диаметр h10 / Tolerancja średnicy h10 / tolerancia piemeru h10

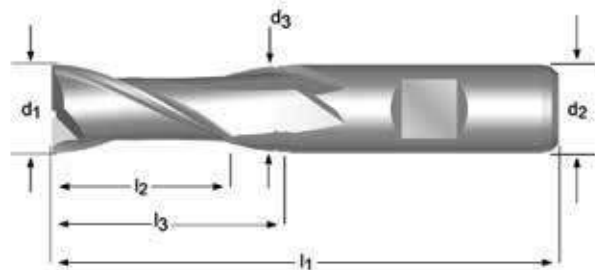
²⁾ ≠ P9 tolerance / Обработка пазов с допуском P9 / ≠ P9 Tolerancja / ≠ P9 tolerancia

³⁾ Pouze HSCo. / Заказ только в исполнении из быстрорежущей стали / Dostępne tylko jako HSCo / Iba HSS-Co

- C123** • Drážkovací frézy
• Фрезы для обработки пазов
- C139** • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

C123	▪	1.1	1.2	1.3	1.4	4.1	5.1	6.1	6.2	6.3						
	•	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1				
C139	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3
	•	1.5	1.6	2.1	2.3	4.3	5.3	6.4	7.1	7.2	7.3	7.4	8.1			

C123	HSS-E PM		N	Z 2		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		e8		DIN 844K
C139	HSS-E PM		N	Z 2		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	TiCN	e8		DIN 844K



d_1 Ø Inch	d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C123	C139
1/16	1.59	6	7	51	2	-	-	C1231/16 ¹⁾	
	2.00	6	7	51	2	-	-	C1232.0	C1392.0
	2.50	6	8	52	2	-	-	C1232.5	
	3.00	6	8	52	2	-	-	C1233.0	C1393.0
1/8	3.18	6	10	54	2	-	-	C1231/8 ¹⁾	
	3.50	6	10	54	2	-	-	C1233.5	
5/32	3.97	6	11	55	2	-	-	C1235/32 ¹⁾	
	4.00	6	11	55	2	-	-	C1234.0	C1394.0
	4.50	6	11	55	2	-	-	C1234.5	
3/16	4.76	6	13	57	2	-	-	C1233/16 ¹⁾	
	5.00	6	13	57	2	-	-	C1235.0	C1395.0
	5.50	6	13	57	2	-	-	C1235.5	C1395.5
	6.00	6	13	57	2	-	-	C1236.0	C1396.0
1/4	6.35	10	16	66	2	-	-	C1231/4 ¹⁾	
	6.50	10	16	66	2	-	-	C1236.5	C1396.5
	7.00	10	16	66	2	-	-	C1237.0	C1397.0
	7.50	10	16	66	2	-	-	C1237.5	C1397.5
5/16	7.94	10	19	69	2	-	-	C1235/16 ¹⁾	
	8.00	10	19	69	2	-	-	C1238.0	C1398.0
	8.50	10	19	69	2	-	-	C1238.5	C1398.5
	9.00	10	19	69	2	-	-	C1239.0	C1399.0
	9.50	10	19	69	2	-	-	C1239.5	C1399.5
3/8	9.52	10	22	72	2	31.5	9.5	C1233/8 ¹⁾	
	10.00	10	22	72	2	31.5	9.5	C12310.0	C13910.0
	11.00	12	22	79	2	-	-	C12311.0	C13911.0
	12.00	12	26	83	2	37.5	11.5	C12312.0	C13912.0
1/2	12.70	12	26	83	2	37.5	11.5	C1231/2 ¹⁾	
	13.00	12	26	83	2	37.5	11.5	C12313.0	C13913.0
	14.00	12	26	83	2	37.5	11.5	C12314.0	C13914.0
9/16	14.29	12	26	83	2	37.5	11.5	C1239/16 ¹⁾	

d ₁ Ø Inch	d ₁ Ø mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C123	C139
5/8	15.00	12	26	83	2	37.5	11.5	C12315.0	C13915.0
	15.88	16	32	92	2	43.5	15.5	C1235/8 ¹⁾	
	16.00	16	32	92	2	43.5	15.5	C12316.0	C13916.0
3/4	18.00	16	32	92	2	43.5	15.5	C12318.0	C13918.0
	19.05	20	38	104	2	53.5	18.5	C1233/4 ²⁾	
	20.00	20	38	104	2	53.5	19.5	C12320.0	C13920.0
1"	22.00	20	38	104	2	53.5	19.5	C12322.0	C13922.0
	25.00	25	45	121	2	64.5	24.5	C12325.0	C13925.0
	25.40	25	45	121	2	64.5	24.5	C1231	
	30.00	25	45	121	2	64.5	24.5	C12330.0	C13930.0
	32.00	32	53	133	2	72.5	31.5	C12332.0	
	36.00	32	53	133	2	72.5	31.5	C12336.0 ³⁾	
	40.00	40	63	155	2	84.5	39.0	C12340.0 ³⁾	

¹⁾ tolerance průměru - .0005" / -.0013" / допуск на диаметр -0.0005 дюйма / -0.0013 дюйма / Tolerancja średnicy -.0005 cala/ -.0013 cala / tolerancja priemeru - .0005" / -.0013"

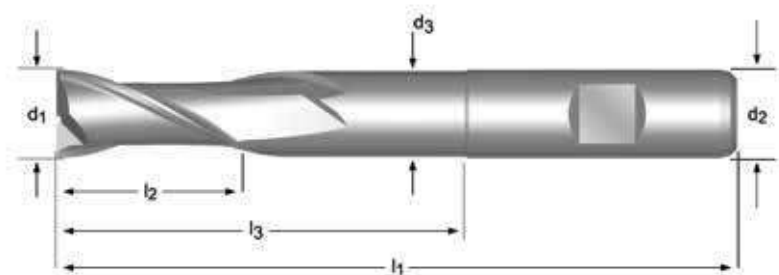
²⁾ tolerance průměru - .0005" / -.0015" / допуск на диаметр -0.0005 дюйма / -0.0015 дюйма / tolerancja średnicy-.0005 cala/ -.0015 cala / tolerancja priemeru - .0005" / -.0015"

³⁾ Pouze HSCo. / Заказ только в исполнении из быстрорежущей стали / Dostępne tylko jako HSCo / Iba HSS-Co

- C135**
- Drážkovací frézy
 - Фрезы для обработки пазов
 - Frezy palcowe do rowków na wpusty
 - Drážkovacie frézy

C135 ■ 1.1 1.2 5.1 6.1 6.2 6.3
 • 1.3 1.4 2.1 3.1 3.2 3.3 3.4 4.1 4.2 5.2 7.1 7.2 7.3 8.1

C135 HSS-E P9 N Z 2 λ 30° γ 12° DIN 1835B e8 DORMER



C135



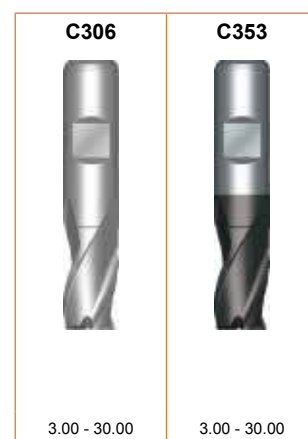
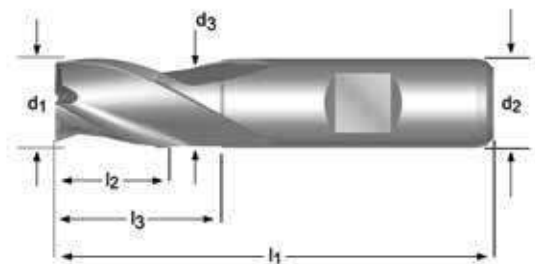
2.00 - 20.00

d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C135
2.00	6	7	54	2	18.0	1.8	C1352.0
3.00	6	8	56	2	20.0	2.8	C1353.0
4.00	6	11	63	2	27.0	3.7	C1354.0
5.00	6	13	68	2	32.0	4.7	C1355.0
6.00	6	13	68	2	32.0	5.7	C1356.0
7.00	10	16	80	2	40.0	6.5	C1357.0
8.00	10	19	88	2	48.0	7.5	C1358.0
9.00	10	19	88	2	48.0	8.5	C1359.0
10.00	10	22	95	2	54.5	9.5	C13510.0
11.00	12	22	102	2	57.0	10.5	C13511.0
12.00	12	26	110	2	64.5	11.5	C13512.0
13.00	12	26	110	2	64.5	11.5	C13513.0
14.00	12	26	110	2	64.5	11.5	C13514.0
15.00	12	26	110	2	64.5	11.5	C13515.0
16.00	16	32	123	2	74.5	15.5	C13516.0
17.00	16	32	123	2	74.5	15.5	C13517.0
18.00	16	32	123	2	74.5	15.5	C13518.0
19.00	16	32	123	2	74.5	15.5	C13519.0
20.00	20	38	141	2	90.5	19.5	C13520.0

- C306** • Drážkovací frézy
• Фрезы для обработки пазов
- C353** • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

C306	▪	1.2	1.3	4.1	5.1	6.1	6.2	6.3										
	•	1.1	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.2	7.3	8.1					
C353	▪	1.2	1.3	1.4	1.5	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3		
	•	1.1	1.6	2.1	2.2	2.3	4.3	5.3	6.4	7.2	7.3	7.4	8.1					

C306	HSS-E PM		N	Z 3		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		e8 h10		DIN 327D
C353	HSS-E PM		N	Z 3		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	Alcrona	e8 h10		DIN 327D



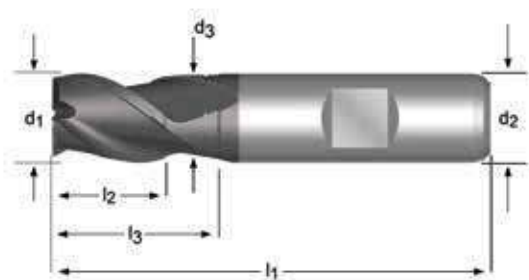
d ₁ Ø mm	d ₂ Ø _h mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C306	C353
3.00	6	5	49	3	-	-	C3063.0	C3533.0
3.50	6	6	50	3	-	-	C3063.5	C3533.5
4.00	6	7	51	3	-	-	C3064.0	C3534.0
4.50	6	7	51	3	-	-	C3064.5	C3534.5
4.80	6	8	52	3	-	-	C3064.8	C3534.8
5.00	6	8	52	3	-	-	C3065.0	C3535.0
5.50	6	8	52	3	-	-	C3065.5	C3535.5
5.75	6	8	52	3	-	-	C3065.75	C3535.75
6.00	6	8	52	3	-	-	C3066.0	C3536.0
6.50	10	10	60	3	-	-	C3066.5	C3536.5
7.00	10	10	60	3	-	-	C3067.0	C3537.0
7.50	10	10	60	3	-	-	C3067.5	C3537.5
7.75	10	11	61	3	-	-	C3067.75	C3537.75
8.00	10	11	61	3	-	-	C3068.0	C3538.0
8.50	10	11	61	3	-	-	C3068.5	C3538.5
9.00	10	11	61	3	-	-	C3069.0	C3539.0
9.50	10	11	61	3	-	-	C3069.5	C3539.5
9.70	10	13	63	3	22.5	9.5	-	C3539.7
10.00	10	13	63	3	22.5	9.5	C30610.0	C35310.0
11.00	12	13	70	3	-	-	C30611.0	C35311.0
12.00	12	16	73	3	27.5	11.5	C30612.0	C35312.0
13.00	12	16	73	3	27.5	11.5	C30613.0	C35313.0
14.00	12	16	73	3	27.5	11.5	C30614.0	C35314.0
15.00	12	16	73	3	27.5	11.5	C30615.0	C35315.0
16.00	16	19	79	3	30.5	15.5	C30616.0	C35316.0
18.00	16	19	79	3	30.5	15.5	C30618.0	C35318.0
20.00	20	22	88	3	37.5	19.5	C30620.0	C35320.0
22.00	20	22	88	3	37.5	19.5	C30622.0	C35322.0
25.00	25	26	102	3	45.5	24.5	C30625.0	C35325.0
28.00	25	26	102	3	45.5	24.5	C30628.0	C35328.0
30.00	25	26	102	3	45.5	24.5	C30630.0	C35330.0

C367

- Drážkovací frézy
- Фрезы для обработки пазов
- Frezy palcowe do rowków na wpusty
- Drážkovacie frézy

C367	▪	1.1	1.2	2.1	2.2	2.3	2.4	6.1	7.1	
	•	1.3	1.4	4.1	5.1	6.2	6.3	7.2	7.3	8.1

C367 HSS-E PM P9 N Z 3 $\lambda 40^\circ$ $\gamma 15^\circ$ DIN 1835B Alcrona e8 DIN 327D



C367



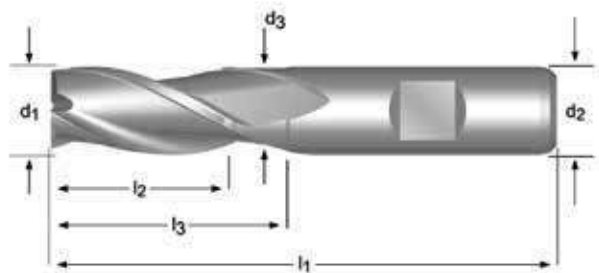
2.00 - 20.00

d_1 Ø mm	d_2 Ø _{h₆} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C367
2.00	6	4	48	3	-	-	C3672.0
3.00	6	5	49	3	-	-	C3673.0
4.00	6	7	51	3	-	-	C3674.0
5.00	6	8	52	3	-	-	C3675.0
6.00	6	8	52	3	-	-	C3676.0
7.00	10	10	60	3	-	-	C3677.0
8.00	10	11	61	3	-	-	C3678.0
9.00	10	11	61	3	-	-	C3679.0
10.00	10	13	63	3	22.5	9.5	C36710.0
11.00	12	13	70	3	-	-	C36711.0
12.00	12	16	73	3	27.5	11.5	C36712.0
13.00	12	16	73	3	27.5	11.5	C36713.0
14.00	12	16	73	3	27.5	11.5	C36714.0
16.00	16	19	79	3	30.5	15.5	C36716.0
18.00	16	19	79	3	30.5	15.5	C36718.0
20.00	20	22	88	3	37.5	19.5	C36720.0

- C305** • Drážkovací frézy
• Фрезы для обработки пазов
- C352** • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

C305	▪	1.2	1.3	4.1	5.1	5.2	6.1	6.2	6.3							
	•	1.1	1.4	2.1	3.1	3.2	3.3	3.4	4.2	7.2	7.3	8.1				
C352	▪	1.2	1.3	1.4	1.5	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3
	•	1.1	1.6	2.1	2.2	2.3	4.3	5.3	6.4	7.2	7.3	7.4	8.1			

C305	HSS-E PM		N	Z 3		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		e8		DIN 844K
C352	HSS-E PM		N	Z 3		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	Alcra	e8		DIN 844K

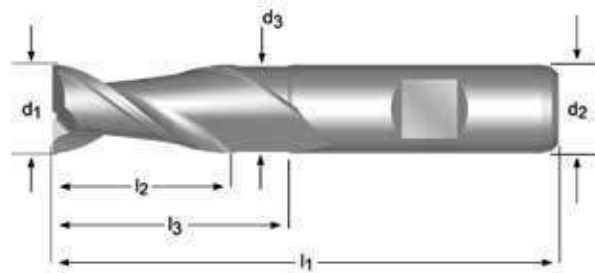


d ₁ Ø mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C305	C352
2.00	6	7	51	3	-	-	C3052.0	
2.50	6	8	52	3	-	-	C3052.5	
3.00	6	8	52	3	-	-	C3053.0	C3523.0
3.50	6	10	54	3	-	-	C3053.5	
4.00	6	11	55	3	-	-	C3054.0	C3524.0
4.50	6	11	55	3	-	-	C3054.5	
5.00	6	13	57	3	-	-	C3055.0	C3525.0
5.50	6	13	57	3	-	-	C3055.5	
6.00	6	13	57	3	-	-	C3056.0	C3526.0
6.50	10	16	66	3	-	-	C3056.5	
7.00	10	16	66	3	-	-	C3057.0	
7.50	10	16	66	3	-	-	C3057.5	
8.00	10	19	69	3	-	-	C3058.0	C3528.0
8.50	10	19	69	3	-	-	C3058.5	
9.00	10	19	69	3	-	-	C3059.0	
10.00	10	22	72	3	31.5	9.5	C30510.0	C35210.0
11.00	12	22	79	3	-	-	C30511.0	
12.00	12	26	83	3	37.5	11.5	C30512.0	C35212.0
13.00	12	26	83	3	37.5	11.5	C30513.0	
14.00	12	26	83	3	37.5	11.5	C30514.0	C35214.0
15.00	12	26	83	3	37.5	11.5	C30515.0	
16.00	16	32	92	3	43.5	15.5	C30516.0	C35216.0
17.00	16	32	92	3	43.5	15.5	C30517.0	
18.00	16	32	92	3	43.5	15.5	C30518.0	C35218.0
19.00	16	32	92	3	43.5	15.5	C30519.0	
20.00	20	38	104	3	53.5	19.5	C30520.0	C35220.0
22.00	20	38	104	3	53.5	19.5	C30522.0	
25.00	25	45	121	3	-	-	C30525.0	
28.00	25	45	121	3	-	-	C30528.0	
30.00	25	45	121	3	-	-	C30530.0	
32.00	32	53	133	3	-	-	C30532.0	

- C159** • Drážkovací frézy
• Фрезы для обработки пазов
- C169** • Frezy palcowe do rowków na wpusty
• Drážkovacie frézy

C159	▪	1.1	6.1	6.2	6.3	7.1	7.2	7.3	8.1	8.2	
	•	1.2	1.3	2.1	2.2	4.1	5.1				
C169	▪	1.1	1.2	6.1	6.2	6.3	7.1	7.2	7.3	8.1	8.2
	•	1.3	2.1	2.2	2.3	4.1	4.2	5.1	5.2		

C159	HSS-E		W	Z 2		λ 40° γ 20°	DIN 1835B		e8		DIN 844K
C169	HSS-E		W	Z 2		λ 40° γ 20°	DIN 1835B	TiCN	e8		DIN 844K

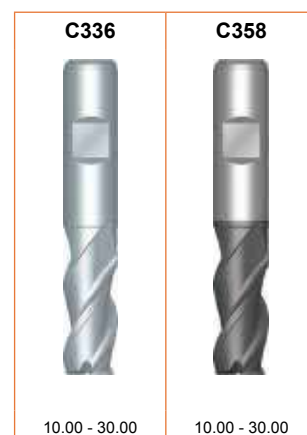
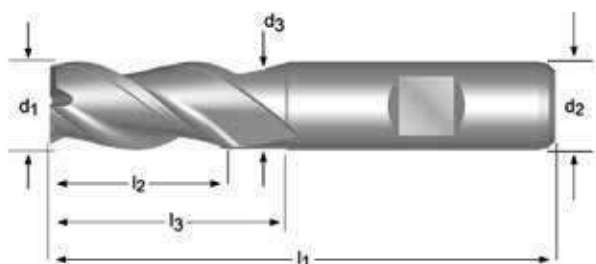


d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C159	C169
2.00	6	7	51	2	-	-	C1592.0	C1692.0
3.00	6	8	52	2	-	-	C1593.0	C1693.0
4.00	6	11	55	2	-	-	C1594.0	C1694.0
5.00	6	13	57	2	-	-	C1595.0	C1695.0
6.00	6	13	57	2	-	-	C1596.0	C1696.0
8.00	10	19	69	2	-	-	C1598.0	C1698.0
10.00	10	22	72	2	-	-	C15910.0	C16910.0
12.00	12	26	83	2	-	-	C15912.0	C16912.0
14.00	12	26	83	2	37.5	11.5	C15914.0	
16.00	16	32	92	2	43.5	15.5	C15916.0	
18.00	16	32	92	2	43.5	15.5	C15918.0	
20.00	20	38	104	2	53.5	19.5	C15920.0	

- C336** • Stopkové frézy
• Концевые фрезы
- C358** • Frezy walcowo-czołowe
• Stopkové frézy

C336	▪	6.1	6.2	6.3	7.1	7.2	7.3	8.1	8.2		
	•	1.1	1.2	1.3	2.1	2.2	4.1	5.1			
C358	▪	1.2	6.1	6.2	6.3	7.1	7.2	7.3	7.4	8.1	8.2
	•	1.1	1.3	2.1	2.2	2.3	4.1	4.2	5.1	5.2	

C336	HSS-E PM		W	Z 3		$\lambda 40^\circ$ $\gamma 25^\circ$	DIN 1835B		k10		DIN 844K
C358	HSS-E PM		W	Z 3		$\lambda 40^\circ$ $\gamma 25^\circ$	DIN 1835B	Alcrona	k10		DIN 844K

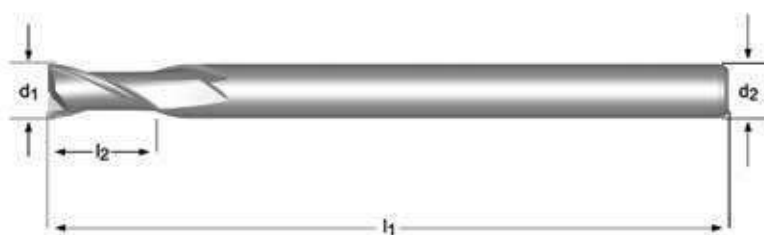


d_1 \emptyset mm	d_2 \emptyset_{h_6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	C336	C358
10.00	10	22	72	3	31.5	9.5	C33610.0	C35810.0
12.00	12	26	83	3	37.5	11.5	C33612.0	C35812.0
14.00	12	26	83	3	37.5	11.5	C33614.0	C35814.0
16.00	16	32	92	3	43.5	15.5	C33616.0	C35816.0
18.00	16	32	92	3	43.5	15.5	C33618.0	C35818.0
20.00	20	38	104	3	53.5	19.5	C33620.0	C35820.0
22.00	20	38	104	3	53.5	19.5	C33622.0	C35822.0
25.00	25	45	121	3	64.5	24.5	C33625.0	C35825.0
30.00	25	45	121	3	64.5	24.5	C33630.0	C35830.0

- C167**
- Stopkové frézy
 - Концевые фрезы
 - Frezy walcowo-czołowe z przedłużoną częścią chwytową
 - Stopkové frézy

C167 ■ 1.1 1.2 5.1 6.1 6.2 6.3
 • 1.3 1.4 2.1 3.1 3.2 3.3 3.4 4.1 4.2 5.2 7.1 7.2 7.3 8.1

C167 HSS-E N Z 2 λ 30° γ 12° DIN 1835A js14 DORMER



C167



6.00 - 16.00

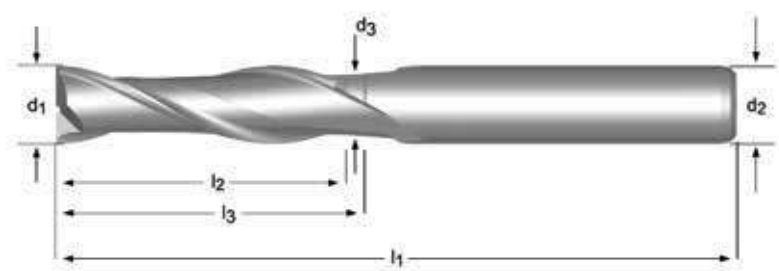
d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	C167
6.00	6	13	180	2	C1676.0
8.00	8	19	180	2	C1678.0
10.00	10	22	200	2	C16710.0
12.00	12	26	200	2	C16712.0
16.00	16	32	200	2	C16716.0

C122

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

C122 ■ 1.1 1.2 5.1 6.1 6.2 6.3
 • 1.3 1.4 2.1 3.1 3.2 3.3 3.4 4.1 4.2 5.2 7.1 7.2 7.3 8.1

C122 HSS-E N Z 2 λ 30° γ 12° DIN 1835A e8



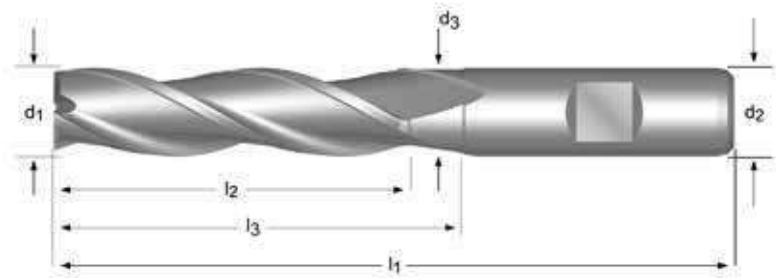
d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C122
5.00	5	22	65	2	-	-	C1225.0
6.00	6	27	75	2	-	-	C1226.0
7.00	8	33	85	2	-	-	C1227.0
8.00	8	33	85	2	-	-	C1228.0
10.00	10	40	95	2	-	-	C12210.0
12.00	12	45	110	2	-	-	C12212.0
14.00	12	52	125	2	-	-	C12214.0
16.00	16	58	140	2	69.5	15.5	C12216.0
18.00	16	65	150	2	76.5	15.5	C12218.0
20.00	20	70	160	2	85.5	19.5	C12220.0
22.00	20	75	170	2	90.5	19.5	C12222.0
25.00	25	82	185	2	101.5	24.5	C12225.0
30.00	25	90	205	2	109.5	24.5	C12230.0

C346

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

C346	▪	1.2	4.1	5.1	6.1	6.2	6.3							
	•	1.1	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	8.1

C346 HSS-E  N  Z 3   $\lambda 30^\circ$ $\gamma 12^\circ$   e8  DIN 844L



C346



3.00 - 20.00

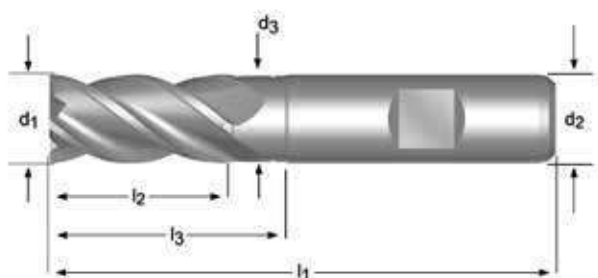
d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	C346
3.00	6	12	56	3	-	-	C3463.0
4.00	6	19	63	3	-	-	C3464.0
5.00	6	24	68	3	-	-	C3465.0
6.00	6	24	68	3	-	-	C3466.0
7.00	10	30	80	3	-	-	C3467.0
8.00	10	38	88	3	-	-	C3468.0
9.00	10	38	88	3	-	-	C3469.0
10.00	10	45	95	3	-	-	C34610.0
11.00	12	45	102	3	-	-	C34611.0
12.00	12	53	110	3	-	-	C34612.0
13.00	12	53	110	3	64.5	11.5	C34613.0
14.00	12	53	110	3	64.5	11.5	C34614.0
15.00	12	53	110	3	64.5	11.5	C34615.0
16.00	16	63	123	3	74.5	15.5	C34616.0
18.00	16	63	123	3	74.5	15.5	C34618.0
20.00	20	75	141	3	90.5	19.5	C34620.0

C299 • Stopkové frézy
• Концевые фрезы

C907 • Frezy walcowo-czołowe
• Stopkové frézy

C299	▪	1.3	1.4	1.5	2.1	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.1	5.2	5.3	6.2	7.4		
	•	1.6	2.2	4.1															
C907	▪	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.1	5.2	5.3	6.2	7.4
	•	4.1																	

C299	HSS-E PM		N	Z 3-5		$\lambda 45^\circ$ $\gamma 12^\circ$	DIN 1835B		k10		DIN 844K
C907	HSS-E PM		N	Z 3-6		$\lambda 45^\circ$ $\gamma 12^\circ$	DIN 1835B	Alcrona	k10		DIN 844K



d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	C299	C907
3.00	6	8	52	3	-	-	C2993.0	C9073.0
4.00	6	11	55	3	-	-	C2994.0	C9074.0
5.00	6	13	57	3	-	-	C2995.0	C9075.0
6.00	6	13	57	3	-	-	C2996.0	C9076.0
8.00	10	19	69	4	-	-	C2998.0	C9078.0
10.00	10	22	72	4	31.5	9.5	C29910.0	C90710.0
12.00	12	26	83	4	37.5	11.5	C29912.0	C90712.0
14.00	12	26	83	4	37.5	11.5	C29914.0	C90714.0
16.00	16	32	92	4	43.5	15.5	C29916.0	C90716.0
18.00	16	32	92	4	43.5	15.5	C29918.0	C90718.0
20.00	20	38	104	4	53.5	19.5	C29920.0	C90720.0
22.00	20	38	104	5	53.5	19.5		C90722.0
25.00	25	45	121	5	64.5	24.5	C29925.0	C90725.0
28.00	25	45	121	6	64.5	24.5		C90728.0
30.00	25	45	121	6	64.5	24.5		C90730.0
32.00	32	53	133	6	72.5	31.5		C90732.0

C903

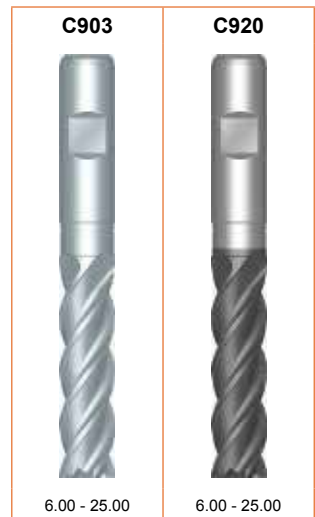
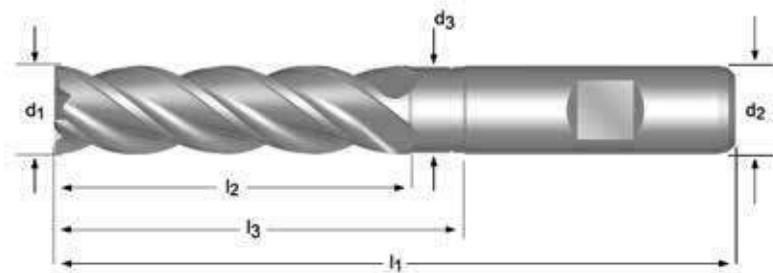
- Stopkové frézy
- Концевые фрезы

C920

- Frezy walcowo-czołowe
- Stopkové frézy

C903	▪	1.3	1.4	1.5	2.1	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.1	5.2	5.3	6.2	7.4		
	•	1.6	2.2	4.1															
C920	▪	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.1	5.2	5.3	6.2	7.4
	•	4.1																	

C903	HSS-E PM		N	Z 3-5		$\lambda 45^\circ$ $\gamma 12^\circ$	DIN 1835B		k10		DIN 844L
C920	HSS-E PM		N	Z 3-5		$\lambda 45^\circ$ $\gamma 12^\circ$	DIN 1835B	Alcroná	k10		DIN 844L

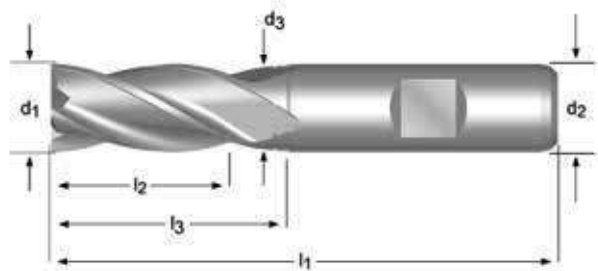


d_1 Ø mm	d_2 Ø _{h_s} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C903	C920
6.00	6	24	68	3	-	-	C9036.0	C9206.0
8.00	10	38	88	4	-	-	C9038.0	C9208.0
10.00	10	45	95	4	54.5	9.5	C90310.0	C92010.0
12.00	12	53	110	4	64.5	11.5	C90312.0	C92012.0
14.00	12	53	110	4	64.5	11.5	C90314.0	C92014.0
16.00	16	63	123	4	74.5	15.5	C90316.0	C92016.0
18.00	16	63	123	4	74.5	15.5		C92018.0
20.00	20	75	141	4	90.5	19.5	C90320.0	C92020.0
22.00	20	75	141	5	90.5	19.5		C92022.0
25.00	25	90	166	5	109.5	24.5		C92025.0

- C247** • Stopkové frézy
• Концевые фрезы
- C246** • Frezy walcowo-czołowe
• Stopkové frézy

C247	▪	1.1	1.2	1.3	4.1	5.1	6.1	6.2	6.3							
	•	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1			
C246	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3
	•	1.5	1.6	2.1	2.3	4.3	5.3	6.4	7.1	7.2	7.3	7.4	8.1			

C247	HSS-E PM		N	Z 4-8		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		k10		DIN 844K
C246	HSS-E PM		N	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	TiCN	k10		DIN 844K



d ₁ Ø Inch	d ₁ Ø mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C247	C246
	2.00	6	7	51	4	-	-	C2472.0	C2462.0
	2.50	6	8	52	4	-	-	C2472.5	
1/8	3.00	6	8	52	4	-	-	C2473.0	C2463.0
	3.18	6	10	54	4	-	-	C2471/8	¹⁾
	3.50	6	10	54	4	-	-	C2473.5	
	4.00	6	11	55	4	-	-	C2474.0	C2464.0
	4.50	6	11	55	4	-	-	C2474.5	
3/16	4.76	6	13	57	4	-	-	C2473/16	¹⁾
	5.00	6	13	57	4	-	-	C2475.0	C2465.0
	5.50	6	13	57	4	-	-	C2475.5	
1/4	6.00	6	13	57	4	-	-	C2476.0	C2466.0
	6.35	10	16	66	4	-	-	C2471/4	¹⁾
	6.50	10	16	66	4	-	-	C2476.5	
	7.00	10	16	66	4	-	-	C2477.0	C2467.0
5/16	7.50	10	16	66	4	-	-	C2477.5	
	7.94	10	19	69	4	-	-	C2475/16	¹⁾
	8.00	10	19	69	4	-	-	C2478.0	C2468.0
	8.50	10	19	69	4	-	-	C2478.5	
	9.00	10	19	69	4	-	-	C2479.0	
3/8	9.50	10	19	69	4	-	-	C2479.5	
	9.52	10	22	72	4	31.5	9.5	C2473/8	¹⁾
	10.00	10	22	72	4	31.5	9.5	C24710.0	C24610.0
	11.00	12	22	79	4	-	-	C24711.0	C24611.0
1/2	12.00	12	26	83	4	37.5	11.5	C24712.0	C24612.0
	12.70	12	26	83	4	37.5	11.5	C2471/2	¹⁾
	13.00	12	26	83	4	37.5	11.5	C24713.0	C24613.0
	14.00	12	26	83	4	37.5	11.5	C24714.0	C24614.0
9/16	14.29	12	26	83	4	37.5	11.5	C2479/16	¹⁾
	15.00	12	26	83	4	37.5	11.5	C24715.0	C24615.0
5/8	15.88	16	32	92	4	43.5	15.5	C2475/8	¹⁾

¹⁾ tolerance průměru + .0025" / -.0005" / допуск на диаметр +0.0025 дюйма / -0.0005 дюйма / Tolerancja średnicy +.0025 cala / -.0005 cala / tolerancja priemeru + .0025" / -.0005"

d ₁ Ø Inch	d ₁ Ø mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C247	C246
	16.00	16	32	92	4	43.5	15.5	C24716.0	C24616.0
	17.00	16	32	92	4	43.5	15.5	C24717.0	
	18.00	16	32	92	4	43.5	15.5	C24718.0	C24618.0
	19.00	16	32	92	4	43.5	15.5	C24719.0	
3/4	19.05	20	38	104	4	53.5	18.5	C2473/4 ¹⁾	
	20.00	20	38	104	4	53.5	19.5	C24720.0	C24620.0
	21.00	20	38	104	4	53.5	19.5	C24721.0	
	22.00	20	38	104	5	53.5	19.5	C24722.0	C24622.0
7/8	22.22	20	38	104	5	53.5	19.5	C2477/8 ¹⁾	
	23.00	20	38	104	5	53.5	19.5	C24723.0	
	24.00	25	45	121	5	64.5	23.5	C24724.0	
	25.00	25	45	121	5	64.5	24.5	C24725.0	C24625.0
1"	25.40	25	45	121	5	64.5	24.5	C2471 ¹⁾	
	26.00	25	45	121	6	64.5	24.5	C24726.0	
	28.00	25	45	121	6	64.5	24.5	C24728.0	
	30.00	25	45	121	6	64.5	24.5	C24730.0	
	32.00	32	53	133	6	72.5	31.5	C24732.0	
	36.00	32	53	133	6	72.5	31.5	C24736.0 ²⁾³⁾	
	40.00	40	63	155	6	84.5	39.0	C24740.0 ²⁾³⁾	
	50.00	50	75	177	8	96.5	48.0	C24750.0 ²⁾³⁾	

¹⁾ tolerance průměru + .0025" / -.0005" / допуск на диаметр +0.0025 дюйма / -0.0005 дюйма / Tolerancja średnicy +.0025 cala / -.0005 cala / tolerancia priemeru + .0025" / -.0005"

²⁾ Bez středícího břítu / Без перекрытия центра / Bez ostrza centralnego / Bez strediaceho břitú

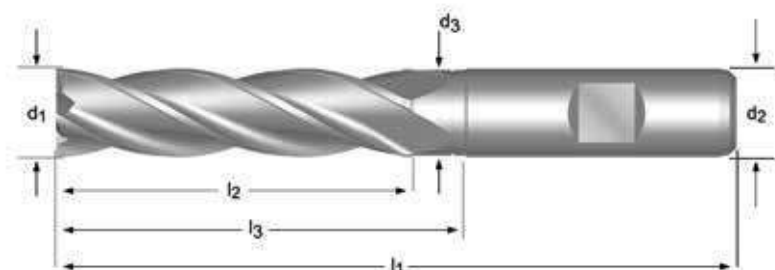
³⁾ Pouze HSCo. / Заказ только в исполнении из быстрорежущей стали / Dostępane tylko jako HSCo / Iba HSS-Co

C273 • Stopkové frézy
• Концевые фрезы

C295 • Frezy walcowo-czołowe
• Stopkové frézy

C273	▪	1.1	1.2	1.3	4.1	5.1	6.1	6.2	6.3											
	•	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1							
C295	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3				
	•	1.5	1.6	2.1	2.3	4.3	5.3	6.4	7.1	7.2	7.3	7.4	8.1							

C273	HSS-E PM		N	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		k10		DIN 844L
C295	HSS-E PM		N	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	TiCN	k10		DIN 844L



d_1 Ø Inch	d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C273	C295
1/8	2.00	6	10	54	4	-	-	C2732.0	C2952.0
	2.50	6	12	56	4	-	-	C2732.5	
	3.00	6	12	56	4	-	-	C2733.0	C2953.0
	3.18	6	15	59	4	-	-	C2731/8 ¹⁾	
	3.50	6	15	59	4	-	-	C2733.5	
3/16	4.00	6	19	63	4	-	-	C2734.0	C2954.0
	4.50	6	19	63	4	-	-	C2734.5	
	4.76	6	24	68	4	-	-	C2733/16 ¹⁾	
	5.00	6	24	68	4	-	-	C2735.0	C2955.0
	5.50	6	24	68	4	-	-	C2735.5	
1/4	6.00	6	24	68	4	-	-	C2736.0	C2956.0
	6.35	10	30	80	4	-	-	C2731/4 ¹⁾	
	7.00	10	30	80	4	-	-	C2737.0	C2957.0
	8.00	10	38	88	4	-	-	C2738.0	C2958.0
	9.00	10	38	88	4	-	-	C2739.0	C2959.0
3/8	9.52	10	45	95	4	54.5	9.5	C2733/8 ¹⁾	
	10.00	10	45	95	4	54.5	9.5	C27310.0	C29510.0
	11.00	12	45	102	4	-	-	C27311.0	C29511.0
	12.00	12	53	110	4	64.5	11.5	C27312.0	C29512.0
	12.70	12	53	110	4	64.5	11.5	C2731/2 ¹⁾	
1/2	13.00	12	53	110	4	64.5	11.5	C27313.0	
	14.00	12	53	110	4	64.5	11.5	C27314.0	
	15.00	12	53	110	4	64.5	11.5	C27315.0	C29515.0
	15.88	16	63	123	4	74.5	15.5	C2735/8 ¹⁾	
	16.00	16	63	123	4	74.5	15.5	C27316.0	C29516.0
18.00	16	63	123	4	74.5	15.5	C27318.0	C29518.0	

¹⁾ tolerance průměru + .0025" / -.0005" / допуск на диаметр +0.0025 дюйма / -0.0005 дюйма / Tolerancja średnicy +.0025 cala / -.0005 cala / tolerancja priemeru + .0025" / -.0005"

d ₁ Ø Inch	d ₁ Ø mm	d ₂ Øh ₆ mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C273	C295
3/4	19.05	20	75	141	4	90.5	18.5	C2733/4 ¹⁾	
	20.00	20	75	141	4	90.5	19.5	C27320.0	C29520.0
	22.00	20	75	141	5	90.5	19.5	C27322.0	
	25.00	25	90	166	5	109.5	24.5	C27325.0	C29525.0
1"	25.40	25	90	166	5	109.5	24.5	C2731 ¹⁾	
	28.00	25	90	166	6	109.5	24.5	C27328.0	
	30.00	25	90	166	6	109.5	24.5	C27330.0	C29530.0
	32.00	32	106	186	6	125.5	31.5	C27332.0	C29532.0
	40.00	40	125	217	6	146.5	39.0	C27340.0 ^{2),3)}	C29540.0

¹⁾ tolerance průměru + .0025" / -.0005" / допуск на диаметр +0.0025 дюйма / -0.0005 дюйма / Tolerancja średnicy +.0025 cala/ -.0005 cala / tolerancia priemeru + .0025" / -.0005"

²⁾ Pouze HSCo. / Заказ только в исполнении из быстрорежущей стали / Dostępne tylko jako HSCo / Iba HSS-Co

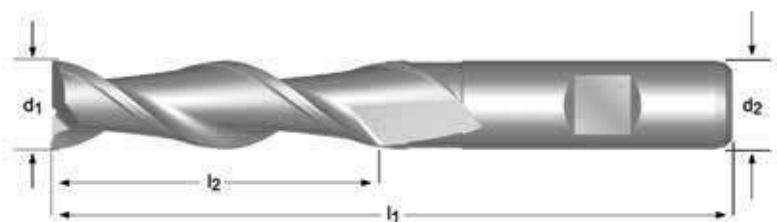
³⁾ Bez středícího břitu / Без перекрытия центра / Bez ostrza centralnego / Bez strediaceho britu

C166

- Stopkové frézy
- Концевые фрезы
- Frezy walcowo-czołowe
- Stopkové frézy

C166	▪	1.1	6.1	6.2	6.3	7.1	7.2	7.3	8.1	8.2
	•	1.2	1.3	2.1	2.2	4.1	5.1			

C166 HSS-E W Z 2 $\lambda 40^\circ$ $\gamma 20^\circ$ e8



d_1 \emptyset mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	C166
6.00	6	24	68	2	-	-	C1666.0
7.00	10	30	80	2	-	-	C1667.0
8.00	10	38	88	2	-	-	C1668.0
9.00	10	38	88	2	-	-	C1669.0
10.00	10	45	95	2	-	-	C16610.0
12.00	12	53	110	2	-	-	C16612.0

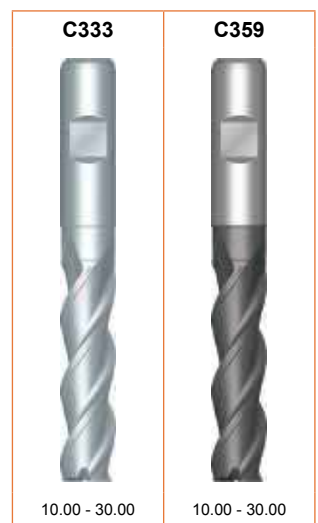
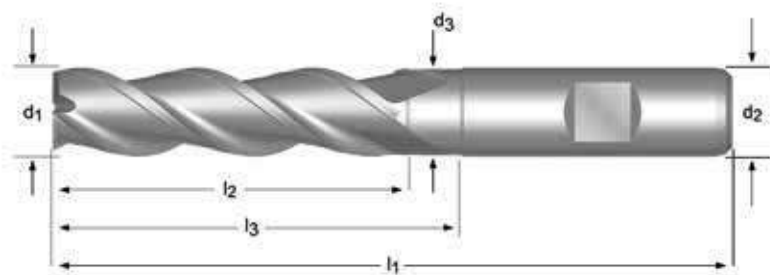
C333 • Stopkové frézy
• Концевые фрезы

C359 • Frezy walcowo-czołowe
• Stopkové frézy

C333 ▫ 6.1 6.2 6.3 7.1 7.2 7.3 8.1 8.2

C359 ▫ 6.1 6.2 6.3 7.1 7.2 7.3 7.4 8.1 8.2

C333	HSS-E PM		W	Z 3		λ 40° γ 25°	DIN 1835B		k10		DIN 844L
C359	HSS-E PM		W	Z 3		λ 40° γ 25°	DIN 1835B	Alcra	k10		DIN 844L



d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C333	C359
10.00	10	45	95	3	54.5	9.5	C33310.0	C35910.0
12.00	12	53	110	3	64.5	11.5	C33312.0	C35912.0
14.00	12	53	110	3	64.5	11.5	C33314.0	C35914.0
16.00	16	63	123	3	74.5	15.5	C33316.0	C35916.0
18.00	16	63	123	3	74.5	15.5	C33318.0	C35918.0
20.00	20	75	141	3	90.5	19.5	C33320.0	C35920.0
25.00	25	90	166	3	109.5	24.5	C33325.0	C35925.0
30.00	25	90	166	3	109.5	24.5	C33330.0	C35930.0

C324

- Hrubovací frézy
- Черновые концевые фрезы
- Frezy walcowo-czołowe do obróbki zgrubnej
- Hrubovacie frézy

C324	▪	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.2	5.3	6.2	7.4
	•	1.3	4.1	5.1	6.4												

C324

HSS-E
PM



HRA

Z
3



λ 35°
 γ 12°

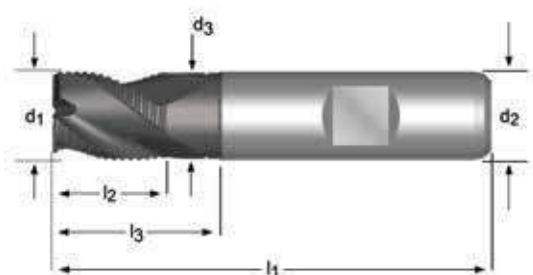
DIN
1835B

Alcrona

k12



DIN
327D



C324



8.00 - 30.00

d_1 \varnothing mm	d_2 \varnothing_{h_8} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \varnothing mm	C324
8.00	10	11	61	3	-	-	C3248.0
10.00	10	13	63	3	22.5	9.5	C32410.0
12.00	12	16	73	3	27.5	11.5	C32412.0
14.00	12	16	73	3	27.5	11.5	C32414.0
16.00	16	19	79	3	30.5	15.5	C32416.0
18.00	16	19	79	3	30.5	15.5	C32418.0
20.00	20	22	88	3	37.5	19.5	C32420.0
28.00	25	26	102	3	45.5	24.5	C32428.0
30.00	25	26	102	3	45.5	24.5	C32430.0

- C922**
- Hrubovací frézy
 - Черновые концевые фрезы
 - Frezy walcowo-czołowe do obróbki zgrubnej
 - Hrubovacie frézy

C922	▪	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.2	5.3	6.2	7.4
	•	1.3	4.1	5.1	6.4												

C922

HSS-E
PM

HRA

Z
3-4

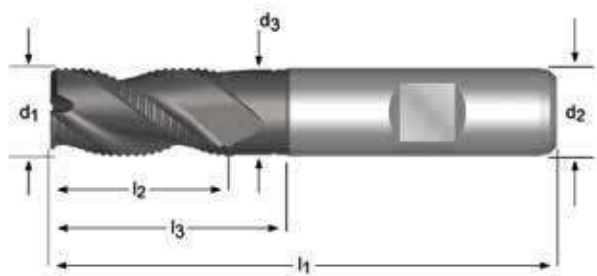
λ 35°
 γ 12°

DIN
1835B

Alcrona

k12

DIN
844K



C922



6.00 - 40.00

d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C922
6.00	6	13	57	3	-	-	C9226.0
7.00	10	16	66	3	-	-	C9227.0
8.00	10	19	69	3	-	-	C9228.0
9.00	10	19	69	3	-	-	C9229.0
10.00	10	22	72	3	31.5	9.5	C92210.0
11.00	12	22	79	3	-	-	C92211.0
12.00	12	26	83	3	37.5	11.5	C92212.0
13.00	12	26	83	3	37.5	11.5	C92213.0
14.00	12	26	83	3	37.5	11.5	C92214.0
15.00	12	26	83	3	37.5	11.5	C92215.0
16.00	16	32	92	3	43.5	15.5	C92216.0
18.00	16	32	92	3	43.5	15.5	C92218.0
20.00	20	38	104	3	53.5	19.5	C92220.0
22.00	20	38	104	3	53.5	19.5	C92222.0
24.00	25	45	121	4	64.5	23.5	C92224.0
25.00	25	45	121	4	64.5	24.5	C92225.0
26.00	25	45	121	4	64.5	24.5	C92226.0
28.00	25	45	121	4	64.5	24.5	C92228.0
30.00	25	45	121	4	64.5	24.5	C92230.0
32.00	32	53	133	4	72.5	31.5	C92232.0

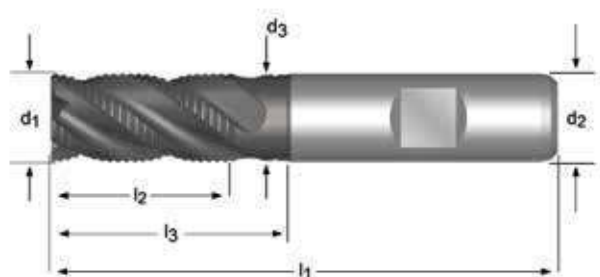
C428

- Hrubovací frézy
- Черновые концевые фрезы
- Frezy walcowo-czołowe do obróbki zgrubnej
- Hrubovacie frézy

C428	▪	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.2	5.3	6.2	7.4
	•	1.3	4.1	5.1	6.4												

C428

HSS-E
PM



C428



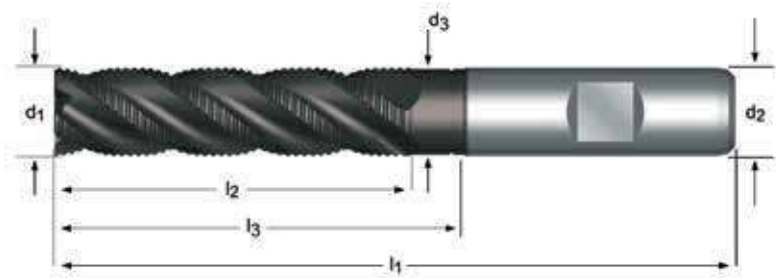
6.00 - 40.00

d_1 Ø mm	d_2 Ø _{h8} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C428
6.00	6	13	57	4	-	-	C4286.0
7.00	10	16	66	4	-	-	C4287.0
8.00	10	19	69	4	-	-	C4288.0
9.00	10	19	69	4	-	-	C4289.0
10.00	10	22	72	4	31.5	9.5	C42810.0
11.00	12	22	79	4	-	-	C42811.0
12.00	12	26	83	4	37.5	11.5	C42812.0
13.00	12	26	83	4	37.5	11.5	C42813.0
14.00	12	26	83	4	37.5	11.5	C42814.0
15.00	12	26	83	4	37.5	11.5	C42815.0
16.00	16	32	92	4	43.5	15.5	C42816.0
18.00	16	32	92	4	43.5	15.5	C42818.0
20.00	20	38	104	4	53.5	19.5	C42820.0
22.00	20	38	104	4	53.5	19.5	C42822.0
25.00	25	45	121	6	64.5	24.5	C42825.0
28.00	25	45	121	6	64.5	24.5	C42828.0
30.00	25	45	121	6	64.5	24.5	C42830.0
32.00	32	53	133	6	72.5	31.5	C42832.0
36.00	32	53	133	6	72.5	31.0	C42836.0
40.00	40	63	155	6	84.5	39.0	C42840.0

- C492**
- Hrubovací frézy
 - Черновые концевые фрезы
 - Frezy walcowo-czołowe do obróbki zgrubnej
 - Hrubovacie frézy

C492 ■ 1.3 1.4 1.5 1.6 2.1 2.2 2.3 3.1 3.2 3.3 3.4 4.2 4.3 5.2 5.3 6.2 7.4
 • 4.1 5.1 6.4

C492 HSS-E PM HRA Z 3-6 λ 35° γ 12° DIN 1835B Alcrona k12 DIN 844L



C492



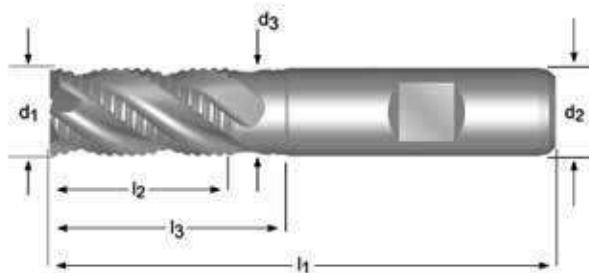
6.00 - 30.00

d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C492
6.00	6	24	68	3	-	-	C4926.0
8.00	10	38	88	3	-	-	C4928.0
10.00	10	45	95	4	54.5	9.5	C49210.0
12.00	12	53	110	4	64.5	11.5	C49212.0
14.00	12	53	110	4	64.5	11.5	C49214.0
16.00	16	63	123	4	74.5	15.5	C49216.0
18.00	16	63	123	4	74.5	15.5	C49218.0
20.00	20	75	141	4	90.5	19.5	C49220.0
22.00	20	75	141	4	90.5	19.5	C49222.0
25.00	25	90	166	6	109.5	24.5	C49225.0
30.00	25	90	166	6	109.5	24.5	C49230.0

- C407** • Hrubovací frézy
• Черновые концевые фрезы
- C908** • Frezy walcowo-czołowe do obróbki zgrubnej
• Hrubovacie frézy

C407	▪	1.2	1.3	1.4	1.5	2.1	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.2	5.3	6.2	
	•	1.1	1.6	2.2	4.1	5.1	6.4	7.4									
C908	▪	1.3	1.4	1.5	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.2	5.3	6.2	
	•	1.6	4.1	5.1	6.4	7.4											

C407	HSS-E PM		NRA	Z 4-6		$\lambda 35^\circ$ $\gamma 12^\circ$	DIN 1835B		k12		DIN 844K
C908	HSS-E PM		NRA	Z 4-6		$\lambda 35^\circ$ $\gamma 12^\circ$	DIN 1835B	Alcrona	k12		DIN 844K

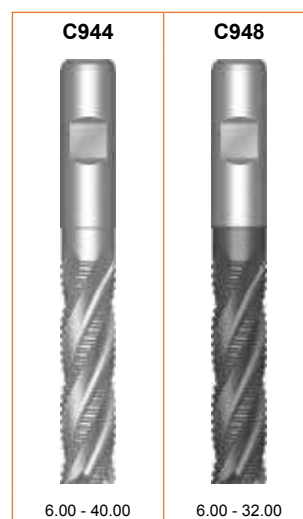
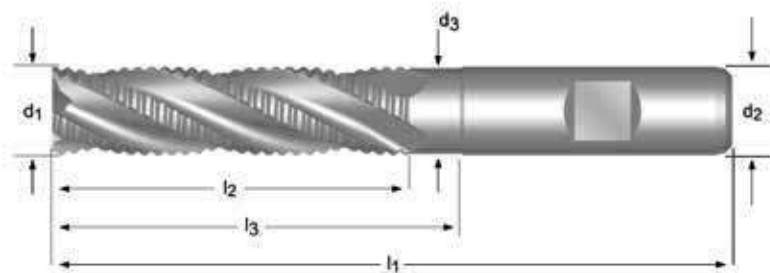


d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C407	C908
6.00	6	13	57	4	-	-	C4076.0	C9086.0
7.00	10	16	66	4	-	-	C4077.0	C9087.0
8.00	10	19	69	4	-	-	C4078.0	C9088.0
9.00	10	19	69	4	-	-	C4079.0	C9089.0
10.00	10	22	72	4	31.5	9.5	C40710.0	C90810.0
11.00	12	22	79	4	-	-	C40711.0	C90811.0
12.00	12	26	83	4	37.5	11.5	C40712.0	C90812.0
13.00	12	26	83	4	37.5	11.5	C40713.0	C90813.0
14.00	12	26	83	4	37.5	11.5	C40714.0	C90814.0
15.00	12	26	83	4	37.5	11.5	C40715.0	C90815.0
16.00	16	32	92	4	43.5	15.5	C40716.0	C90816.0
18.00	16	32	92	4	43.5	15.5	C40718.0	C90818.0
20.00	20	38	104	4	53.5	19.5	C40720.0	C90820.0
22.00	20	38	104	4	53.5	19.5		C90822.0
25.00	25	45	121	6	64.5	24.5	C40725.0	C90825.0
30.00	25	45	121	6	64.5	24.5		C90830.0
32.00	32	53	133	6	72.5	31.5	C40732.0	C90832.0
40.00	40	63	155	6	84.5	39.0		C90840.0

- C944** • Hrubovací frézy
• Черновые концевые фрезы
- C948** • Frezy walcowo-czołowe do obróbki zgrubnej
• Hrubovacie frézy

C944	▪	1.3	1.4	1.5	2.1	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.2	5.3	6.2	7.4		
	•	1.6	2.2	4.1	5.1	6.4												
C948	▪	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.2	4.3	5.2	5.3	6.2	7.4
	•	4.1	5.1	6.4														

C944	HSS-E PM		NRA	Z 4-6		$\lambda 35^\circ$ $\gamma 12^\circ$	DIN 1835B		k12		DIN 844L
C948	HSS-E PM		NRA	Z 4-6		$\lambda 35^\circ$ $\gamma 12^\circ$	DIN 1835B	Alcrona	k12		DIN 844L



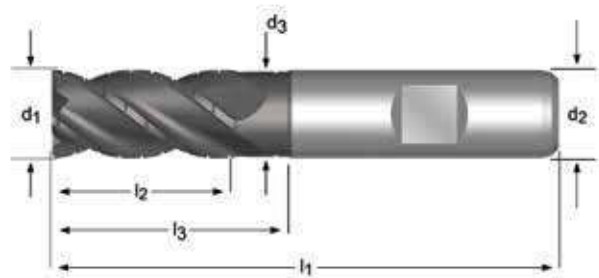
d_1 Ø mm	d_2 Ø _{h₆} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C944	C948
6.00	6	24	68	4	-	-	C9446.0	C9486.0
8.00	10	38	88	4	-	-	C9448.0	C9488.0
10.00	10	45	95	4	54.5	9.5	C94410.0	C94810.0
12.00	12	53	110	4	64.5	11.5	C94412.0	C94812.0
14.00	12	53	110	4	64.5	11.5	C94414.0	C94814.0
16.00	16	63	123	4	74.5	15.5	C94416.0	C94816.0
18.00	16	63	123	4	74.5	15.5	C94418.0	C94818.0
20.00	20	75	141	4	90.5	19.5	C94420.0	C94820.0
25.00	25	90	166	6	109.5	24.5	C94425.0	C94825.0
30.00	25	90	166	6	109.5	24.5	C94430.0	C94830.0
32.00	32	106	186	6	125.5	31.5	C94432.0	C94832.0
40.00	40	125	217	6	-	-	C94440.0	

C921

- Hrubovací frézy
- Черновые концевые фрезы
- Frezy walcowo-czołowe do obróbki zgrubnej
- Hrubovacie frézy

C921 ■ 1.3 1.4 1.5 1.6 2.1 2.2 2.3 3.1 3.2 3.3 3.4 4.2 4.3 5.2 5.3 6.2 7.4
 • 4.1 5.1 6.4

C921 HSS-E PM FS Z 3-6 λ 45° γ 12° DIN 1835B Alcrona k10 DIN 844K

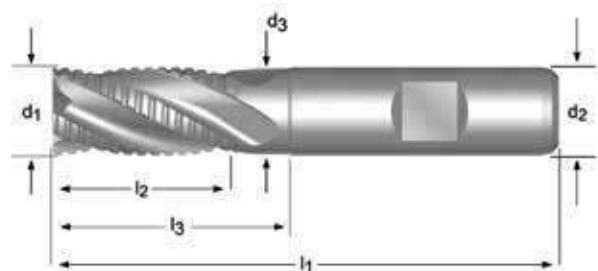


d_1 Ø mm	d_2 Ø _{h₈} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C921
6.00	6	13	57	3	-	-	C9216.0
8.00	10	19	69	4	-	-	C9218.0
10.00	10	22	72	4	31.5	9.5	C92110.0
12.00	12	26	83	4	37.5	11.5	C92112.0
14.00	12	26	83	4	37.5	11.5	C92114.0
16.00	16	32	92	4	43.5	15.5	C92116.0
18.00	16	32	92	4	43.5	15.5	C92118.0
20.00	20	38	104	4	53.5	19.5	C92120.0
22.00	20	38	104	5	53.5	19.5	C92122.0
25.00	25	45	121	5	64.5	24.5	C92125.0
28.00	25	45	121	6	64.5	24.5	C92128.0
30.00	25	45	121	6	64.5	24.5	C92130.0
32.00	32	53	133	6	72.5	31.5	C92132.0

- C400** • Hrubovací frézy
• Черновые концевые фрезы
- C413** • Frezy walcowo-czołowe do obróbki zgrubnej
• Hrubovacie frézy

C400	▪	1.2	1.3	6.2	6.3											
	•	1.1	1.4	2.1	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	7.2	7.3	8.1
C413	▪	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.2	5.2	6.2	6.3				
	•	1.1	1.5	1.6	2.1	2.3	4.1	4.3	5.1	5.3	6.1	6.4	7.2	7.3	7.4	8.1

C400	HSS-E		NF	Z 4-6		λ 30° γ 12°	DIN 1835B		k12		DIN 844K
C413	HSS-E		NF	Z 4-6		λ 30° γ 12°	DIN 1835B	TiCN	k12		DIN 844K

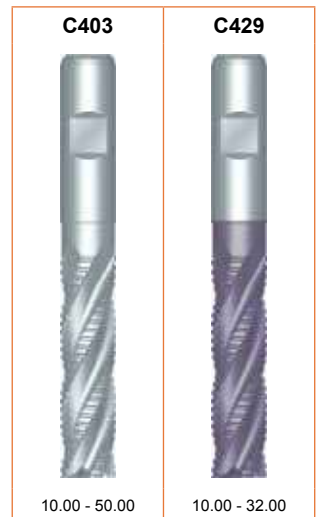
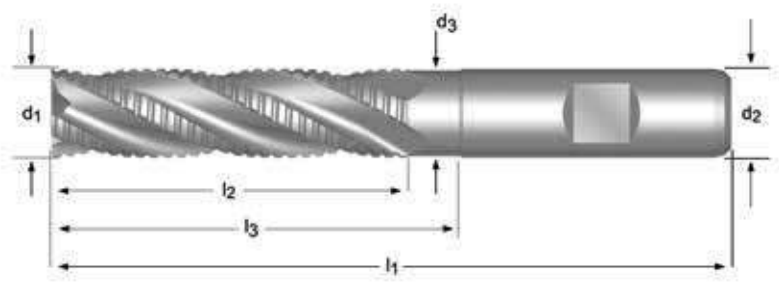


d_1 Ø mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C400	C413
6.00	6	13	57	4	-	-	C4006.0	C4136.0
7.00	10	16	66	4	-	-	C4007.0	
8.00	10	19	69	4	-	-	C4008.0	C4138.0
9.00	10	19	69	4	-	-	C4009.0	
10.00	10	22	72	4	-	-	C40010.0	C41310.0
11.00	12	22	79	4	-	-	C40011.0	
12.00	12	26	83	4	-	-	C40012.0	C41312.0
14.00	12	26	83	4	37.5	11.5	C40014.0	C41314.0
16.00	16	32	92	4	43.5	15.5	C40016.0	C41316.0
18.00	16	32	92	4	43.5	15.5	C40018.0	C41318.0
20.00	20	38	104	4	53.5	19.5	C40020.0	C41320.0
22.00	20	38	104	4	53.5	19.5	C40022.0	C41322.0
25.00	25	45	121	5	64.5	24.5	C40025.0	C41325.0
30.00	25	45	121	5	64.5	24.5	C40030.0	
32.00	32	53	133	6	72.5	31.0	C40032.0	C41332.0
50.00	50	75	177	6	96.5	48.0	C40050.0	

- C403** • Hrubovací frézy
• Черновые концевые фрезы
- C429** • Frezy walcowo-czołowe do obróbki zgrubnej
• Hrubovacie frézy

C403	▪	1.2	1.3	6.2	6.3												
	•	1.1	1.4	2.1	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	7.2	7.3	8.1	
C429	▪	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.2	5.2	6.2	6.3					
	•	1.1	1.5	1.6	2.1	2.3	4.1	4.3	5.1	5.3	6.1	6.4	7.2	7.3	7.4	8.1	

C403	HSS-E		NF	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B		k12		DIN 844L
C429	HSS-E		NF	Z 4-6		$\lambda 30^\circ$ $\gamma 12^\circ$	DIN 1835B	TiCN	k12		DIN 844L

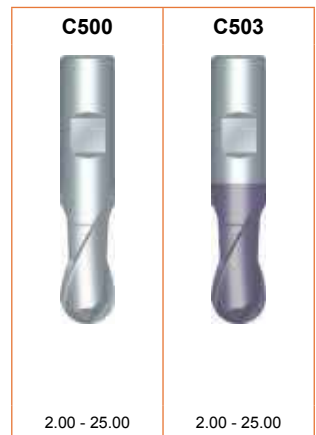
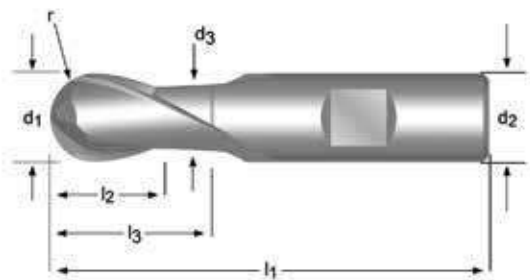


d ₁ Ø mm	d ₂ Ø _{h₆} mm	l ₂ mm	l ₁ mm	z	l ₃ mm	d ₃ Ø mm	C403	C429
10.00	10	45	95	4	-	-	C40310.0	C42910.0
12.00	12	53	110	4	-	-	C40312.0	C42912.0
14.00	12	53	110	4	64.5	11.5	C40314.0	C42914.0
16.00	16	63	123	4	74.5	15.5	C40316.0	C42916.0
18.00	16	63	123	4	74.5	15.5	C40318.0	C42918.0
20.00	20	75	141	4	90.5	19.5	C40320.0	C42920.0
25.00	25	90	166	5	109.5	24.5	C40325.0	C42925.0
30.00	25	90	166	5	109.5	24.5	C40330.0	C42930.0
32.00	32	106	186	6	125.5	31.0	C40332.0	C42932.0
36.00	32	106	186	6	125.5	31.5	C40336.0	
40.00	40	125	217	6	146.5	39.0	C40340.0	
45.00	40	125	217	6	146.5	39.5	C40345.0	
50.00	50	150	252	6	171.5	48.0	C40350.0	

- C500** • Kopírovací frézy
• Сферические концевые фрезы
- C503** • Frezy kuliste
• Kopirovacie frézy

C500	▪	1.1	1.2	4.1	5.1	6.1	6.2	6.3										
	•	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1				
C503	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3		
	•	1.5	1.6	2.1	2.3	4.3	5.3	6.4	7.1	7.2	7.3	7.4	8.1					

C500	HSS-E		N	Z 2		λ 30° γ 12°	DIN 1835B		e8		DIN 327D
C503	HSS-E		N	Z 2		λ 30° γ 12°	DIN 1835B	TiCN	e8		DIN 327D



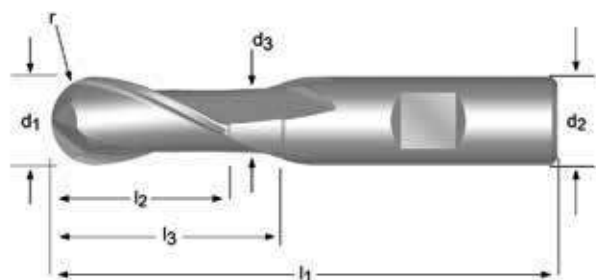
d_1 Ø mm	r ±0.05 mm	d_2 Ø _{h6} mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 Ø mm	C500	C503
2.00	1.00	6	4	48	2	-	-	C5002.0	C5032.0
3.00	1.50	6	5	49	2	-	-	C5003.0	C5033.0
4.00	2.00	6	7	51	2	-	-	C5004.0	C5034.0
5.00	2.50	6	8	52	2	-	-	C5005.0	C5035.0
6.00	3.00	6	8	52	2	-	-	C5006.0	C5036.0
7.00	3.50	10	10	60	2	-	-	C5007.0	
8.00	4.00	10	11	61	2	-	-	C5008.0	C5038.0
9.00	4.50	10	11	61	2	-	-	C5009.0	
10.00	5.00	10	13	63	2	-	-	C50010.0	C50310.0
12.00	6.00	12	16	73	2	-	-	C50012.0	C50312.0
14.00	7.00	12	16	73	2	27.5	11.5	C50014.0	C50314.0
15.00	7.50	12	16	73	2	27.5	11.5	C50015.0	C50315.0
16.00	8.00	16	19	79	2	30.5	15.5	C50016.0	C50316.0
18.00	9.00	16	19	79	2	30.5	15.5	C50018.0	C50318.0
20.00	10.00	20	22	88	2	37.5	19.5	C50020.0	C50320.0
25.00	12.50	25	26	102	2	45.5	24.5	C50025.0	C50325.0

C505

- Kopirovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopirovacie frézy

C505	▪	1.1	1.2	4.1	5.1	6.1	6.2	6.3											
	•	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1					

C505 HSS-E N Z 2 $\lambda 30^\circ$ $\gamma 12^\circ$



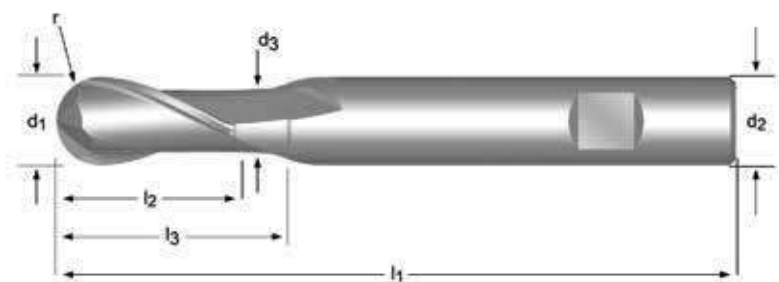
d_1 \varnothing mm	r ± 0.05 mm	d_2 $\varnothing h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \varnothing mm	C505
3.00	1.50	6	8	52	2	-	-	C5053.0
4.00	2.00	6	11	55	2	-	-	C5054.0
5.00	2.50	6	13	57	2	-	-	C5055.0
6.00	3.00	6	13	57	2	-	-	C5056.0
8.00	4.00	10	19	69	2	-	-	C5058.0
10.00	5.00	10	22	72	2	-	-	C50510.0
12.00	6.00	12	26	83	2	-	-	C50512.0
14.00	7.00	12	26	83	2	37.5	11.5	C50514.0
16.00	8.00	16	32	92	2	43.5	15.5	C50516.0
20.00	10.00	20	38	104	2	53.5	19.5	C50520.0
22.00	11.00	20	38	104	2	53.5	19.5	C50522.0
25.00	12.50	25	45	121	2	64.5	24.5	C50525.0
28.00	14.00	25	45	121	2	64.5	24.5	C50528.0
30.00	15.00	25	45	121	2	64.5	24.5	C50530.0

C511

- Kopírovací frézy
- Сферические концевые фрезы
- Frezy kuliste
- Kopírovacie frézy

C511	▪	1.1	1.2	4.1	5.1	6.1	6.2	6.3								
	•	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.2	5.2	7.1	7.2	7.3	8.1		

C511 HSS-E  N  Z 2   $\lambda 30^\circ$ $\gamma 12^\circ$   



C511



3.00 - 20.00

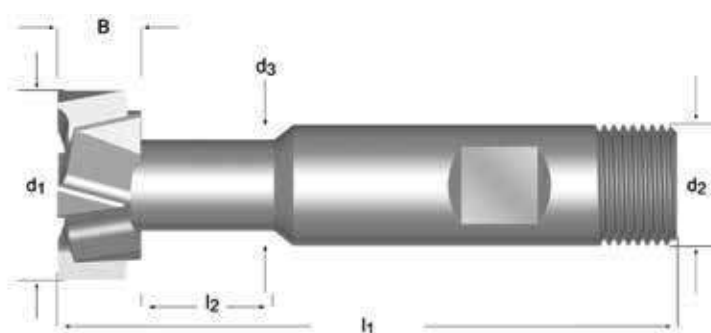
d_1 \emptyset mm	r ± 0.05 mm	d_2 $\emptyset h_6$ mm	l_2 mm	l_1 mm	z	l_3 mm	d_3 \emptyset mm	C511
3.00	1.50	6	8	56	2	-	-	C5113.0
4.00	2.00	6	11	63	2	-	-	C5114.0
5.00	2.50	6	13	68	2	-	-	C5115.0
6.00	3.00	6	13	68	2	-	-	C5116.0
8.00	4.00	10	19	88	2	-	-	C5118.0
10.00	5.00	10	22	95	2	-	-	C51110.0
12.00	6.00	12	26	110	2	-	-	C51112.0
14.00	7.00	12	26	110	2	64.5	11.5	C51114.0
16.00	8.00	16	32	123	2	74.5	15.5	C51116.0
18.00	9.00	16	32	123	2	74.5	15.5	C51118.0
20.00	10.00	20	38	141	2	90.5	19.5	C51120.0

C800

- Frézy T-drážky
- Фрезы для обработки T-образных пазов
- Frezy do rowków teowych
- Frézy T-drážky

C800	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1
	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	10.1											

C800 HSS-E N Z 6-8 $\lambda 15^\circ$ $\gamma 10^\circ$ d11 DIN 851



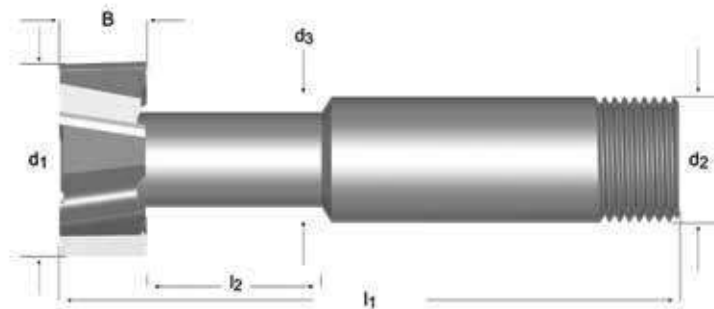
B	d ₁ Ø	T DIN650	d ₃ Ø	l ₂	l ₁	d ₂ Øh ₆	z	C800
4.0	11.00	5	4	6.5	53.5	10	6	C80011.0X5.0
6.0	12.50	6	5	9	57.0	10	6	C80012.5X6.0
8.0	16.00	8	7	12	62.0	10	6	C80016.0X8.0
8.0	18.00	10	8	15	70.0	12	6	C80018.0X10.0
9.0	21.00	12	10	18	74.0	12	8	C80021.0X12.0
11.0	25.00	14	12	20	82.0	16	8	C80025.0X14.0
14.0	32.00	18	15	26	90.0	16	8	C80032.0X18.0
18.0	40.00	22	19	27	108.0	25	8	C80040.0X22.0
22.0	50.00	28	25	34	124.0	32	8	C80050.0X28.0

C810

- Frézy T-drážky
- Фрезы для обработки T-образных пазов
- Frezy do rowków teowych
- Frézy T-drážky

C810	▪	1.1	1.2	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3	6.4	7.1	7.2	7.3	
	•	1.5	1.6	2.2	2.3	4.2	4.3	5.2	5.3	7.4	8.1	10.1								

C810 HSS N Z 6-8 $\lambda 12^\circ$ $\gamma 10^\circ$ DIN 1835D d11 DORMER



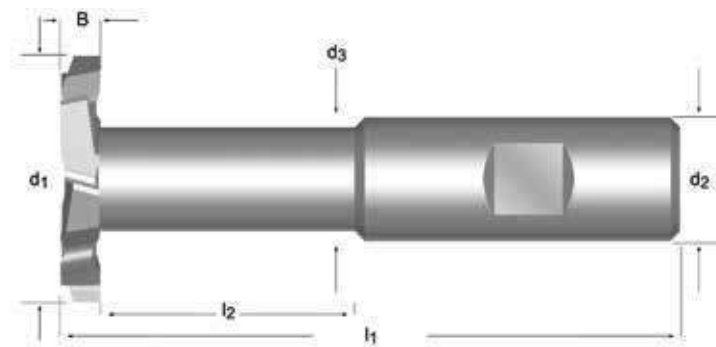
B	B	d ₁	d ₁	T	d ₃	l ₂	l ₁	d ₂	d ₂	z	C810
Inch	mm	Ø	Ø	DIN650	Ø	mm	mm	Ø, -0.025	Ø, -0.025		
		Inch	mm		mm			Inch	mm		
	6.00		12.50	6.0	5.00	11	57.0		10.0	6	C8106.0
1/4	6.35	37/64	14.68	1/4	6.35	14	60.5	1/2	12.7	6	C8101/4 ⁹⁾
	8.00		16.00	8.0	7.00	13	61.0		10.0	6	C8108.0
5/16	7.94	45/64	17.86	5/16	7.15	17	65.0	1/2	12.7	6	C8105/16 ⁹⁾
	8.00		18.00	10.0	8.00	17	65.0		12.0	6	C81010.0
	9.00		21.00	12.0	10.00	20	69.0		12.0	6	C81012.0
23/64	9.13	53/64	21.03	3/8	8.75	19	68.5	1/2	12.7	6	C8103/8 ⁹⁾
27/64	10.72	61/64	24.21	7/16	9.50	22	73.0	1/2	12.7	6	C8107/16 ⁹⁾
	11.00		25.00	14.0	12.00	23	79.0		16.0	6	C81014.0
15/32	11.91	1.5/64	27.38	1/2	11.90	24	76.0	1/2	12.7	6	C8101/2 ⁹⁾
	12.00		28.00	16.0	13.00	23	76.0		16.0	6	C81016.0
	14.00		32.00	18.0	15.00	27	98.0		25.0	8	C81018.0
	16.00		36.00	20.0	17.00	30	100.0		25.0	8	C81020.0
	18.00		40.00	22.0	19.00	33	108.0		25.0	8	C81022.0

C825

- Frézy T-drážky
- Фрезы для обработки T-образных пазов
- Frezy do rowków teowych
- Frézy T-drážky

C825	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1
	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	10.1											

C825 HSS-E



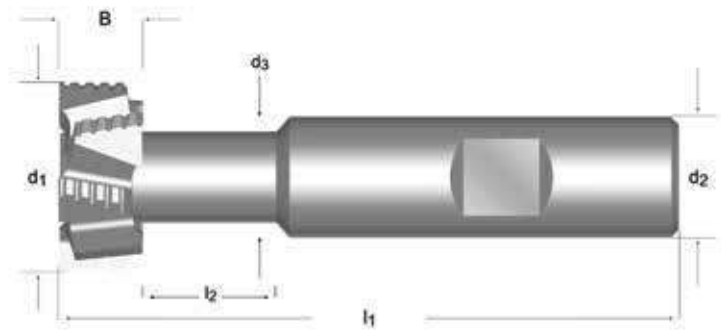
B mm	d ₁ ∅ mm	Ch mm	d ₃ ∅ mm	l ₂ mm	l ₁ mm	d ₂ ∅ _{h₆ mm}	z	C825
3	40	0.15	19.2	46	100	20	8	C8253.0X40.0
4	40	0.15	19.2	45	100	20	8	C8254.0X40.0
5	40	0.15	19.2	44	100	20	8	C8255.0X40.0
6	40	0.15	19.2	43	100	20	8	C8256.0X40.0
8	40	0.15	19.2	41	100	20	8	C8258.0X40.0
10	40	0.15	19.2	39	100	20	8	C82510.0X40.0
6	63	0.15	24.2	67	130	25	12	C8256.0X63.0
8	63	0.15	24.2	65	130	25	12	C8258.0X63.0
10	63	0.15	24.2	63	130	25	12	C82510.0X63.0
12	63	0.15	24.2	61	130	25	12	C82512.0X63.0
14	63	0.15	24.2	59	130	25	12	C82514.0X63.0
16	63	0.15	24.2	57	130	25	12	C82516.0X63.0

C801

- Frézy T-drážky
- Фрезы для обработки T-образных пазов
- Frezy do rowków teowych
- Frézy T-drážky

C801	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	
	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	10.1												

C801 HSS-E       

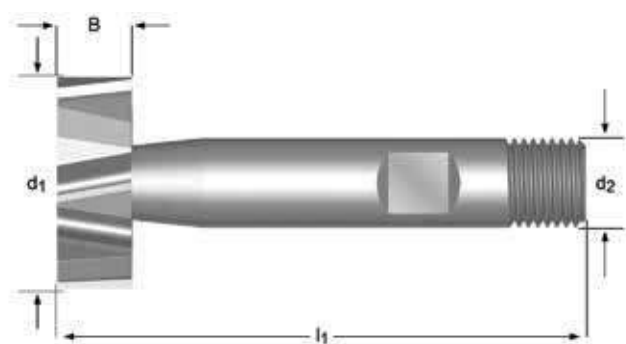


B	d ₁ ∅ mm	T DIN650	d ₃ ∅ mm	l ₂ mm	l ₁ mm	d ₂ ∅h ₆ mm	z	C801
8.0	16.0	8	7	10	62	10	6	C80116.0X8.0
8.0	18.0	10	8	13	70	12	6	C80118.0X10.0
9.0	21.0	12	10	16	74	12	6	C80121.0X12.0
11.0	25.0	14	12	17	82	16	8	C80125.0X14.0
14.0	32.0	18	15	22	90	16	8	C80132.0X18.0

- C822**
- Frézy pro drážky Woodruff
 - Фрезы для обработки сегментных шпоночных пазов
 - Frezy do rowków na wpusty Woodruff
 - Frézy pre drážky Woodruff

C822	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	
	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	10.1												

C822 HSS-E N Z 6-12 $\lambda 10^\circ$ $\gamma 10^\circ$ DIN 850



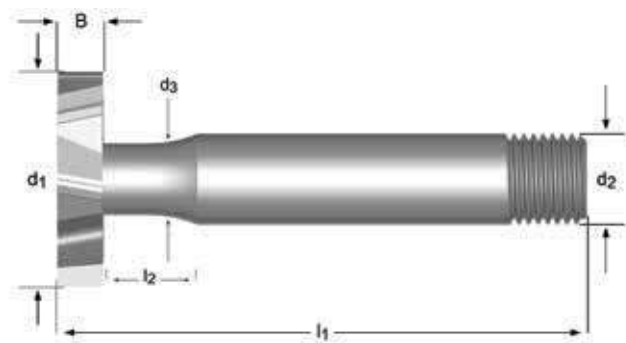
B mm	d ₁ ∅ mm	l ₁ mm	d ₂ ∅ _{h₆} mm	z	C822
1.0	4.50	50	6	6	C8224.5X1.0
1.5	7.50	50	6	6	C8227.5X1.5
2.0	7.50	50	6	6	C8227.5X2.0
2.0	10.50	50	6	8	C82210.5X2.0
2.5	10.50	50	6	8	C82210.5X2.5
3.0	10.50	50	6	8	C82210.5X3.0
3.0	13.50	56	10	8	C82213.5X3.0
4.0	13.50	56	10	8	C82213.5X4.0
3.0	16.50	56	10	8	C82216.5X3.0
4.0	16.50	56	10	8	C82216.5X4.0
5.0	16.50	56	10	8	C82216.5X5.0
3.0	19.50	63	10	10	C82219.5X3.0
4.0	19.50	63	10	10	C82219.5X4.0
5.0	19.50	63	10	10	C82219.5X5.0
5.0	22.50	63	10	10	C82222.5X5.0
6.0	22.50	63	10	10	C82222.5X6.0
8.0	22.50	63	10	10	C82222.5X8.0
6.0	25.50	63	10	12	C82225.5X6.0
6.0	28.50	63	10	12	C82228.5X6.0
8.0	28.50	63	10	12	C82228.5X8.0
10.0	28.50	71	12	12	C82228.5X10.0
8.0	32.50	71	12	12	C82232.5X8.0
10.0	32.50	71	12	12	C82232.5X10.0
10.0	45.50	71	12	12	C82245.5X10.0

C820

- Frézy pro drážky Woodruff
- Фрезы для обработки сегментных шпоночных пазов
- Frezy do rowków na wpusty Woodruff
- Frézy pre drážky Woodruff

C820	▪	1.1	1.2	1.3	1.4	2.1	2.2	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3	7.1	7.2	7.3	
	•	1.5	1.6	2.3	4.2	4.3	5.2	5.3	6.4	7.4	8.1	10.1								

C820 HSS  N  Z 6-12  $\lambda 12^\circ$ $\gamma 10^\circ$     



Nr.	B Inch	B mm	d ₁ Ø Inch	d ₁ Ø mm	d ₃ Ø mm	l ₂ mm	l ₁ mm	d ₂ Ø, -0.025 Inch	d ₂ Ø, -0.025 mm	z	C820
		2.00		10.50	3.90	10	57.0		12.0	6	C82010.5X2.0
		2.50		10.50	3.90	10	57.0		12.0	6	C82010.5X2.5
		3.00		10.50	4.20	10	57.0		12.0	6	C82010.5X3.0
204	1/16	1.59	1/2	12.70	3.30	10	57.0	1/2	12.7	6	C820204 ⁹⁾
404	1/8	3.18	1/2	12.70	4.85	10	57.0	1/2	12.7	6	C820404 ⁹⁾
		2.00		13.50	4.00	10	57.0		12.0	6	C82013.5X2.0
		2.50		13.50	4.00	10	57.0		12.0	6	C82013.5X2.5
		3.00		13.50	5.00	10	57.0		12.0	6	C82013.5X3.0
		4.00		13.50	5.00	10	57.0		12.0	6	C82013.5X4.0
405	1/8	3.18	5/8	15.88	5.65	10	57.0	1/2	12.7	6	C820405 ⁹⁾
505	5/32	3.97	5/8	15.88	6.35	10	57.0	1/2	12.7	6	C820505 ⁹⁾
		2.50		16.50	4.00	10	57.0		12.0	6	C82016.5X2.5
		3.00		16.50	5.00	10	57.0		12.0	6	C82016.5X3.0
		4.00		16.50	5.00	10	57.0		12.0	6	C82016.5X4.0
		5.00		16.50	5.60	10	57.0		12.0	6	C82016.5X5.0
406	1/8	3.18	3/4	19.05	5.50	10	57.0	1/2	12.7	6	C820406 ⁹⁾
506	5/32	3.97	3/4	19.05	6.35	10	57.0	1/2	12.7	6	C820506 ⁹⁾
606	3/16	4.76	3/4	19.05	7.15	10	57.0	1/2	12.7	6	C820606 ⁹⁾
		3.00		19.50	5.60	10	57.0		12.0	6	C82019.5X3.0
		4.00		19.50	5.60	10	57.0		12.0	6	C82019.5X4.0
		5.00		19.50	6.00	10	57.0		12.0	6	C82019.5X5.0
507	5/32	3.97	7/8	22.23	6.35	10	63.5	1/2	12.7	8	C820507 ⁹⁾
607	3/16	4.76	7/8	22.23	7.15	10	63.5	1/2	12.7	8	C820607 ⁹⁾
807	1/4	6.35	7/8	22.23	8.75	10	63.5	1/2	12.0	8	C820807 ⁹⁾
		4.00		22.50	5.60	10	63.5		12.0	8	C82022.5X4.0
		5.00		22.50	6.00	10	63.5		12.0	8	C82022.5X5.0
		6.00		22.50	6.50	10	63.5		12.0	8	C82022.5X6.0
608	3/16	4.76	1"	25.40	7.15	10	70.0	1/2	12.7	8	C820608 ⁹⁾
808	1/4	6.35	1"	25.40	8.75	10	70.0	1/2	12.7	8	C820808 ⁹⁾
1008	5/16	7.94	1"	25.40	10.30	10	70.0	1/2	12.7	8	C8201008 ⁹⁾
		5.00		25.50	7.50	10	70.0		12.0	8	C82025.5X5.0
		6.00		25.50	7.50	10	70.0		12.0	8	C82025.5X6.0
		8.00		25.50	8.00	10	70.0		12.0	8	C82025.5X8.0
		5.00		28.50	8.00	12	70.0		12.0	8	C82028.5X5.0
		6.00		28.50	8.50	12	70.0		12.0	8	C82028.5X6.0
		8.00		28.50	9.00	12	70.0		12.0	8	C82028.5X8.0

Nr.	B Inch	B mm	d ₁ Ø Inch	d ₁ Ø mm	d ₃ Ø mm	l ₂ mm	l ₁ mm	d ₂ Ø0,-0.025 Inch	d ₂ Ø0,-0.025 mm	z	C820
610	3/16	4.76	1.1/4	31.75	7.95	12	70.0	1/2	12.7	10	C820610 ⁹⁾
810	1/4	6.35	1.1/4	31.75	9.50	12	70.0	1/2	12.7	10	C820810 ⁹⁾
1010	5/16	7.94	1.1/4	31.75	11.10	12	70.0	1/2	12.7	10	C8201010 ⁹⁾
1210	3/8	9.53	1.1/4	31.75	11.95	12	70.0	1/2	12.7	10	C8201210 ⁹⁾
		5.00		32.50	8.00	12	70.0		12.0	10	C82032.5X5.0 ⁹⁾
		6.00		32.50	8.50	12	70.0		12.0	10	C82032.5X6.0 ⁹⁾
		8.00		32.50	9.00	12	70.0		12.0	10	C82032.5X8.0 ⁹⁾
811	1/4	6.35	1.3/8	34.93	11.10	20	76.0	1/2	12.7	10	C820811 ⁹⁾
1011	5/16	7.94	1.3/8	34.93	11.95	20	76.0	1/2	12.7	10	C8201011 ⁹⁾
1211	3/8	9.53	1.3/8	34.93	11.95	20	76.0	1/2	12.7	10	C8201211 ⁹⁾
		6.00		35.50	9.50	20	76.0		12.0	10	C82035.5X6.0 ⁹⁾
		8.00		35.50	11.50	20	76.0		12.0	10	C82035.5X8.0 ⁹⁾
812	1/4	6.35	1.1/2	38.10	11.10	20	76.0	1/2	12.7	10	C820812 ⁹⁾
1012	5/16	7.94	1.1/2	38.10	11.95	20	76.0	1/2	12.7	10	C8201012 ⁹⁾
1212	3/8	9.53	1.1/2	38.10	11.95	20	76.0	1/2	12.7	10	C8201212 ⁹⁾
		8.00		38.50	11.50	20	76.0		12.0	10	C82038.5X8.0 ⁹⁾
		10.00		38.50	11.50	20	76.0		12.0	10	C82038.5X10.0 ⁹⁾
		10.00		45.50	11.50	20	76.0		12.0	12	C82045.5X10.0 ⁹⁾

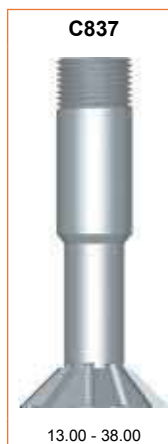
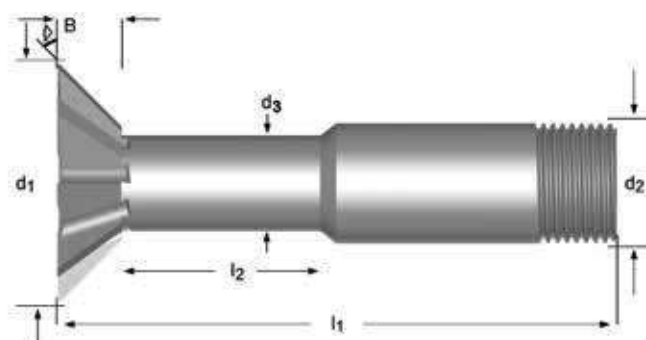
⁹⁾ Standard - BS 122/4 / Стандарт - BS 122/4 / Standard - BS 122/4 / štandard - BS 122/4

C837

- Rybinovité frézy
- Фрезы для обработки пазов типа "ласточкин хвост"
- Frezy do rowków trapezowych
- Rybinovité frézy

C837	▪	1.1	1.2	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3	7.1	7.2	7.3	
	•	1.5	1.6	2.2	2.3	4.2	4.3	5.2	5.3	6.4	7.4	8.1							

C837 HSS N Z 6-8 $\lambda 0^\circ$ $\gamma 0^\circ$ DIN 1835D



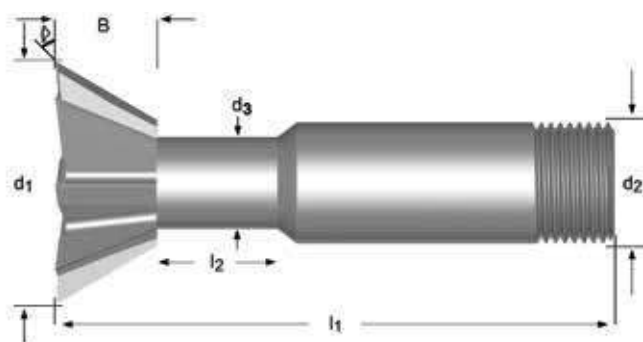
	B	d ₁	d ₁	d ₃	l ₂	l ₁	d ₂	d ₂	z	C837
	mm	Ø	Ø	Ø	mm	mm	Ø, -0.025	Ø, -0.025		
		Inch	mm	mm			Inch	mm		
45°	3.0		13.00	4.75	16.5	63.5		12.00	6	C83713.0
45°	4.0	5/8	15.88	6.35	17.5	66.5	1/2	12.70	6	C8375/8 ⁹⁾
45°	4.0		16.00	6.35	17.5	66.5		12.00	6	C83716.0
45°	5.5		19.00	6.35	16.0	66.5		12.00	6	C83719.0
45°	5.5	3/4	19.05	6.35	16.0	66.5	1/2	12.70	6	C8373/4 ⁹⁾
45°	6.5		22.00	7.15	16.0	68.5		12.00	6	C83722.0
45°	6.5	7/8	22.23	7.15	16.0	68.5	1/2	12.70	6	C8377/8 ⁹⁾
45°	7.5		25.00	7.95	16.5	70.0		12.00	6	C83725.0
45°	8.0	1"	25.40	7.95	16.0	70.0	1/2	12.70	6	C8371
45°	8.5		28.00	9.55	17.0	71.5		16.00	6	C83728.0
45°	10.5		38.00	12.70	16.0	78.5		25.00	8	C83738.0

C835

- Rybinovité frézy
- Фрезы для обработки пазов типа "ласточкин хвост"
- Frezy do rowków trapezowych
- Rybinovité frézy

C835	▪	1.1	1.2	1.3	1.4	2.1	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3	7.1	7.2	7.3	
	•	1.5	1.6	2.2	2.3	4.2	4.3	5.2	5.3	6.4	7.4	8.1							

C835 HSS N Z 6-8 λ 0° γ 0°



	B	d ₁ Ø	d ₁ Ø	d ₃ Ø	l ₂	l ₁	d ₂ Ø0,-0.025	d ₂ Ø0,-0.025	z	C835
	mm	Inch	mm	mm	mm	mm	Inch	mm		
60°	4.0	1/2	12.70	7.15	16.5	63.5	1/2	12.70	6	C8351/2 ⁹⁾
60°	4.0		13.00	7.15	16.5	63.5		12.00	6	C83513.0
60°	5.5	5/8	15.88	7.55	18.0	66.5	1/2	12.70	6	C8355/8 ⁹⁾
60°	5.5		16.00	7.55	18.0	66.5		12.00	6	C83516.0
60°	7.0		19.00	8.35	17.5	67.5		12.00	6	C83519.0
60°	7.0	3/4	19.05	8.35	17.5	67.5	1/2	12.70	6	C8353/4 ⁹⁾
60°	9.5		22.00	8.75	15.0	67.5		12.00	6	C83522.0
60°	9.5	7/8	22.23	8.75	15.0	67.5	1/2	12.70	6	C8357/8 ⁹⁾
60°	12.0		25.00	8.75	15.0	70.0		12.00	6	C83525.0
60°	12.0	1"	25.40	8.75	15.0	70.0	1/2	12.70	6	C8351 ⁹⁾
60°	12.5		28.00	11.10	15.5	73.0		16.00	6	C83528.0
60°	12.5	1.1/8	28.58	11.10	15.5	73.0	5/8	15.88	6	C8351.1/8 ⁹⁾
60°	13.5		32.00	12.70	16.0	74.5		16.00	8	C83532.0
60°	13.5	1.1/4	31.75	12.70	16.0	74.5	5/8	15.88	8	C8351.1/4 ⁹⁾
60°	14.5	1.3/8	34.93	12.70	16.0	82.5	1"	25.40	8	C8351.3/8 ⁹⁾
60°	14.5		35.00	12.70	16.0	82.5		25.00	8	C83535.0
60°	16.0		38.00	17.45	16.0	84.0		25.00	8	C83538.0
60°	16.0	1.1/2	38.10	17.45	16.0	84.0	1"	25.40	8	C8351.1/2 ⁹⁾

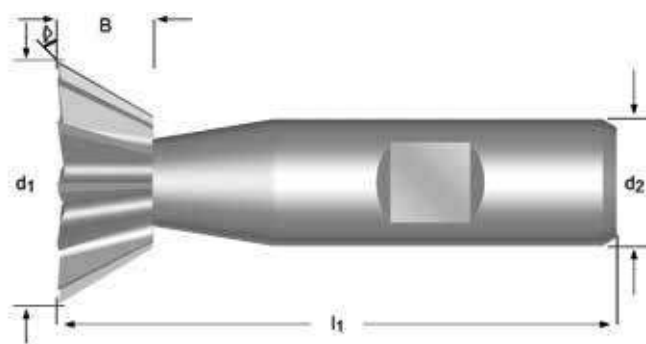
⁹⁾ Standard - BS 122/4 / Стандарт - BS 122/4 / Standard - BS 122/4 / štandard - BS 122/4

C830

- Rybinovité frézy
- Фрезы для обработки пазов типа "ласточкин хвост"
- Frezy do rowków trapezowych
- Rybinovité frézy

C830	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1
	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	10.1											

C830	HSS-E		N	Z 10-12		$\lambda 0^\circ$ $\gamma 0^\circ$	DIN 1835B		js16	
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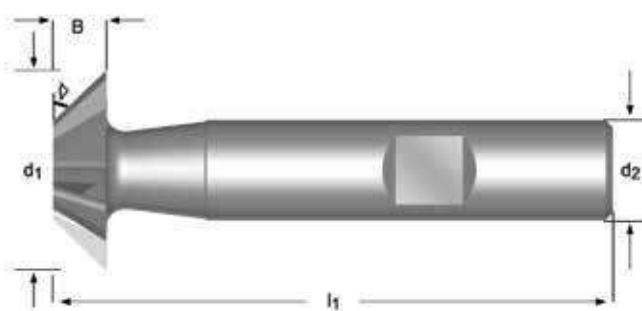
	B mm	d ₁ Ø mm	l ₁ mm	d ₂ Ø _{h₆} mm	z	C830
45°	3.5	12.0	54	10	10	C83012.0X45
45°	4.0	16.0	60	12	10	C83016.0X45
45°	5.0	20.0	63	12	10	C83020.0X45
45°	6.3	25.0	67	12	10	C83025.0X45
45°	8.0	32.0	71	16	12	C83032.0X45
60°	5.0	12.0	54	10	10	C83012.0X60
60°	6.3	16.0	60	12	10	C83016.0X60
60°	8.0	20.0	63	12	10	C83020.0X60
60°	10.0	25.0	67	12	10	C83025.0X60
60°	12.5	32.0	71	16	12	C83032.0X60

C831

- Fréza rybinovitá inverzní
- Фрезы для обработки пазов типа “обратный ласточкин хвост”
- Frez przeciwstawny do rowków trapezowych
- Fréza rybinovitá inverzná

C831	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	
	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	10.1												

C831 HSS-E N Z 10-12 $\lambda 0^\circ$ $\gamma 0^\circ$



	B mm	d ₁ Ø mm	l ₁ mm	d ₂ Ø _{h₈} mm	z	C831
45°	3.5	12.0	54	10	10	C83112.0X45
45°	4.0	16.0	60	12	10	C83116.0X45
45°	5.0	20.0	63	12	10	C83120.0X45
45°	6.3	25.0	67	12	10	C83125.0X45
45°	8.0	32.0	71	16	12	C83132.0X45
60°	5.0	12.0	54	10	10	C83112.0X60
60°	6.3	16.0	60	12	10	C83116.0X60
60°	8.0	20.0	63	12	10	C83120.0X60
60°	10.0	25.0	67	12	10	C83125.0X60
60°	12.5	32.0	71	16	12	C83132.0X60

- C710**
- Tvarové frézy radiusové
 - Концевые фрезы для снятия радиусных фасок
 - Frezy do promieni
 - Tvarové frézy rádiusové

C710	▪	1.1	1.2	1.3	1.4	2.1	2.2	3.1	3.2	3.3	3.4	4.1	4.2	5.1	5.2	6.1	6.2	6.3	7.1	7.2	7.3
	•	1.5	1.6	2.3	4.3	5.3	6.4	7.4	10.1												

C710

HSS



N

Z
4

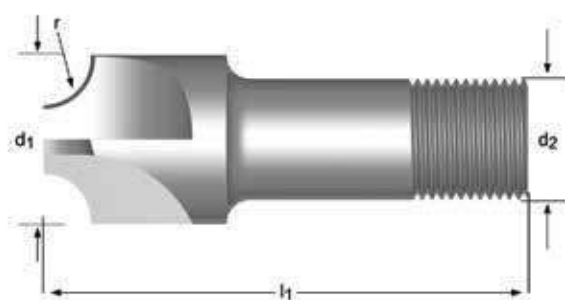


$\lambda 0^\circ$
 $\gamma 0^\circ$






BS
122/4



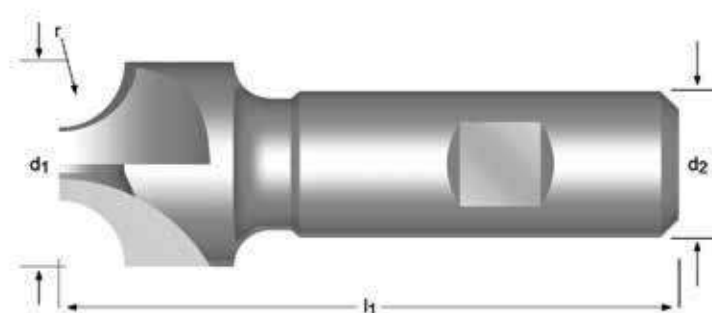
r Inch	d ₁ Ø Inch	d ₂ Øh ₈ Inch	d ₂ Ø mm	l ₁ mm	z	C710
1/16	3/8	3/8	9.53	60.5	4	C7101/16
1/8	1/2	1/2	12.70	60.5	4	C7101/8
5/32	9/16	1/2	12.70	60.5	4	C7105/32
3/16	5/8	5/8	15.88	60.5	4	C7103/16
1/4	7/8	5/8	15.88	63.5	4	C7101/4
3/8	1.1/16	1"	25.40	76.0	4	C7103/8
1/2	1.3/8	1"	25.40	82.5	4	C7101/2

C700

- Tvarové frézy radiusové
- Концевые фрезы для снятия радиусных фасок
- Frezy do promieni
- Tvarové frézy rádiusové

C700	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	
	6.2	6.3	6.4	7.1	7.2	7.3	7.4	10.1													

C700 HSS-E

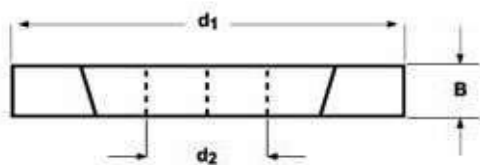


r mm	d ₁ Ø mm	d ₂ Øh ₆ mm	l ₁ mm	z	C700
1.00	10	10	60	4	C7001.0
1.50	10	10	60	4	C7001.5
2.00	10	10	60	4	C7002.0
2.50	10	10	60	4	C7002.5
3.00	12	12	60	4	C7003.0
3.50	12	12	60	4	C7003.5
4.00	15	12	60	4	C7004.0
5.00	18	16	70	4	C7005.0
6.00	21	16	70	4	C7006.0
7.00	24	16	70	4	C7007.0
8.00	24	16	70	4	C7008.0
9.00	28	20	85	4	C7009.0
10.00	28	20	85	4	C70010.0
12.00	35	20	100	4	C70012.0
12.50	35	20	100	4	C70012.5
14.00	42	25	100	4	C70014.0
15.00	48	25	105	5	C70015.0
16.00	48	25	105	5	C70016.0
20.00	60	32	115	6	C70020.0

- D200** • Fréza čelní a stranová
• Трехсторонние дисковые фрезы
- D763** • Frez tarczowy trzystronny
• Fréza čelná a stranová

D200; D763	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2
	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1								

D200	HSS-E			Z 16-30		$\lambda 15^\circ$ $\gamma 10^\circ$			js16		DIN 885A
D763	HSS-E			Z 28-44		$\lambda 15^\circ$ $\gamma 10^\circ$			js16		DIN 885A



D200	D763
	
50.00 - 200.00	63.00 - 125.00

d_1 \emptyset mm	B mm	d_2 \emptyset mm	z	D200	D763
50.00	10.0	16	16	D20050.0X10.0	
50.00	4.0	16	16	D20050.0X4.0	
50.00	5.0	16	16	D20050.0X5.0	
50.00	6.0	16	16	D20050.0X6.0	
50.00	8.0	16	16	D20050.0X8.0	
63.00	1.6	22	32		D76363.0X1.6
63.00	10.0	22	18	D20063.0X10.0	
63.00	12.0	22	18	D20063.0X12.0	
63.00	14.0	22	18	D20063.0X14.0	
63.00	16.0	22	16	D20063.0X16.0	
63.00	2.0	22	32		D76363.0X2.0
63.00	2.5	22	32		D76363.0X2.5
63.00	3.0	22	28		D76363.0X3.0
63.00	3.5	22	28		D76363.0X3.5
63.00	4.0	22	18	D20063.0X4.0	
63.00	5.0	22	18	D20063.0X5.0	
63.00	6.0	22	18	D20063.0X6.0	
63.00	8.0	22	18	D20063.0X8.0	
80.00	10.0	27	18	D20080.0X10.0	
80.00	12.0	27	18	D20080.0X12.0	
80.00	14.0	27	18	D20080.0X14.0	
80.00	16.0	27	18	D20080.0X16.0	
80.00	2.0	27	36		D76380.0X2.0
80.00	2.5	27	36		D76380.0X2.5
80.00	20.0	27	18	D20080.0X20.0	
80.00	3.0	27	32		D76380.0X3.0
80.00	3.5	27	32		D76380.0X3.5
80.00	4.0	27	20	D20080.0X4.0	
80.00	5.0	27	20	D20080.0X5.0	
80.00	6.0	27	20	D20080.0X6.0	
80.00	8.0	27	20	D20080.0X8.0	
100.00	10.0	32	22	D200100.0X10.0	
100.00	12.0	32	20	D200100.0X12.0	
100.00	14.0	32	20	D200100.0X14.0	

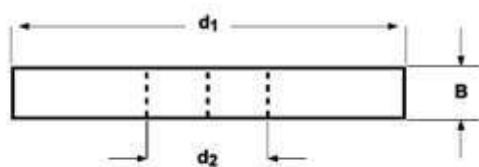
d ₁ Ø mm	B mm	d ₂ Ø mm	z	D200	D763
100.00	16.0	32	20	D200100.0X16.0	
100.00	18.0	32	20	D200100.0X18.0	
100.00	2.0	32	44		D763100.0X2.0
100.00	2.5	32	44		D763100.0X2.5
100.00	20.0	32	20	D200100.0X20.0	
100.00	25.0	32	20	D200100.0X25.0	
100.00	3.0	32	40		D763100.0X3.0
100.00	3.5	32	40		D763100.0X3.5
100.00	4.0	32	24	D200100.0X4.0	
100.00	5.0	32	24	D200100.0X5.0	
100.00	6.0	32	24	D200100.0X6.0	
100.00	8.0	32	22	D200100.0X8.0	
125.00	10.0	32	24	D200125.0X10.0	
125.00	12.0	32	22	D200125.0X12.0	
125.00	14.0	32	22	D200125.0X14.0	
125.00	16.0	32	22	D200125.0X16.0	
125.00	2.0	32	44		D763125.0X2.0
125.00	2.5	32	44		D763125.0X2.5
125.00	20.0	32	22	D200125.0X20.0	
125.00	25.0	32	22	D200125.0X25.0	
125.00	3.0	32	44		D763125.0X3.0
125.00	3.5	32	40		D763125.0X3.5
125.00	4.0	32	40		D763125.0X4.0
125.00	6.0	32	26	D200125.0X6.0	
125.00	8.0	32	26	D200125.0X8.0	
160.00	10.0	40	26	D200160.0X10.0	
160.00	12.0	40	26	D200160.0X12.0	
160.00	14.0	40	24	D200160.0X14.0	
160.00	16.0	40	24	D200160.0X16.0	
160.00	18.0	40	24	D200160.0X18.0	
160.00	20.0	40	24	D200160.0X20.0	
160.00	8.0	40	28	D200160.0X8.0	
200.00	12.0	40	30	D200200.0X12.0	
200.00	16.0	40	30	D200200.0X16.0	
200.00	20.0	40	30	D200200.0X20.0	

D745

- Fréza kotoučová, pilka
- Фрезы дисковые отрезные
- Frezy piłkowe do metalu
- Fréza kotúčová, pilka

D745	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	6.1	6.2	6.3	7.1	7.2	7.3	8.1	
	•	2.1	2.2													

D745	HSS			Z 28-100		$\gamma 15^\circ$								DIN 1838
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d_1 Ø mm	B mm	d_2 Ø mm	z	D745
50.00	0.5	13	48	D74550.0X.5
50.00	0.6	13	48	D74550.0X.6
50.00	0.8	13	40	D74550.0X.8
50.00	1.0	13	40	D74550.0X1.0
50.00	1.2	13	40	D74550.0X1.2
50.00	1.5	13	32	D74550.0X1.5
50.00	1.6	13	32	D74550.0X1.6
50.00	2.0	13	32	D74550.0X2.0
50.00	2.5	13	32	D74550.0X2.5
50.00	3.0	13	24	D74550.0X3.0
63.00	0.5	16	64	D74563.0X.5
63.00	0.6	16	48	D74563.0X.6
63.00	0.8	16	48	D74563.0X.8
63.00	1.0	16	48	D74563.0X1.0
63.00	1.2	16	40	D74563.0X1.2
63.00	1.5	16	40	D74563.0X1.5
63.00	1.6	16	40	D74563.0X1.6
63.00	2.0	16	40	D74563.0X2.0
63.00	2.5	16	32	D74563.0X2.5
63.00	3.0	16	32	D74563.0X3.0
80.00	0.5	22	64	D74580.0X.5
80.00	0.6	22	64	D74580.0X.6
80.00	0.8	22	64	D74580.0X.8
80.00	1.0	22	48	D74580.0X1.0
80.00	1.2	22	48	D74580.0X1.2
80.00	1.5	22	48	D74580.0X1.5
80.00	1.6	22	48	D74580.0X1.6
80.00	2.0	22	40	D74580.0X2.0
80.00	2.5	22	40	D74580.0X2.5
80.00	3.0	22	40	D74580.0X3.0
80.00	4.0	22	32	D74580.0X4.0
80.00	5.0	22	32	D74580.0X5.0
80.00	6.0	22	32	D74580.0X6.0
100.00	0.5	22	80	D745100.0X.5
100.00	0.6	22	80	D745100.0X.6
100.00	0.8	22	64	D745100.0X.8
100.00	1.0	22	64	D745100.0X1.0
100.00	1.2	22	64	D745100.0X1.2

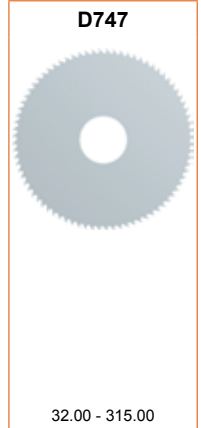
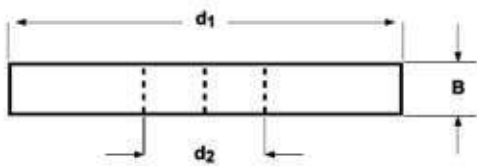
d_1 Ø mm	B mm	d_2 Ø mm	z	D745
100.00	1.5	22	48	D745100.0X1.5
100.00	1.6	22	48	D745100.0X1.6
100.00	2.0	22	48	D745100.0X2.0
100.00	2.5	22	48	D745100.0X2.5
100.00	3.0	22	40	D745100.0X3.0
100.00	4.0	22	40	D745100.0X4.0
100.00	5.0	22	40	D745100.0X5.0
100.00	6.0	22	32	D745100.0X6.0
125.00	1.0	22	80	D745125.0X1.0
125.00	1.2	22	64	D745125.0X1.2
125.00	1.5	22	64	D745125.0X1.5
125.00	1.6	22	64	D745125.0X1.6
125.00	2.0	22	64	D745125.0X2.0
125.00	2.5	22	48	D745125.0X2.5
125.00	3.0	22	48	D745125.0X3.0
125.00	4.0	22	48	D745125.0X4.0
125.00	5.0	22	40	D745125.0X5.0
125.00	6.0	22	40	D745125.0X6.0
160.00	1.0	32	80	D745160.0X1.0
160.00	1.2	32	80	D745160.0X1.2
160.00	1.5	32	80	D745160.0X1.5
160.00	1.6	32	80	D745160.0X1.6
160.00	2.0	32	64	D745160.0X2.0
160.00	2.5	32	64	D745160.0X2.5
160.00	3.0	32	64	D745160.0X3.0
160.00	4.0	32	48	D745160.0X4.0
160.00	5.0	32	48	D745160.0X5.0
160.00	6.0	32	48	D745160.0X6.0
200.00	1.0	32	100	D745200.0X1.0
200.00	1.2	32	100	D745200.0X1.2
200.00	1.5	32	80	D745200.0X1.5
200.00	1.6	32	80	D745200.0X1.6
200.00	2.0	32	80	D745200.0X2.0
200.00	2.5	32	80	D745200.0X2.5
200.00	3.0	32	64	D745200.0X3.0
200.00	4.0	32	64	D745200.0X4.0
200.00	5.0	32	64	D745200.0X5.0
200.00	6.0	32	48	D745200.0X6.0
250.00	2.0	32	100	D745250.0X2.0
250.00	2.5	32	80	D745250.0X2.5
250.00	3.0	32	80	D745250.0X3.0
250.00	4.0	32	80	D745250.0X4.0
250.00	5.0	32	64	D745250.0X5.0
250.00	6.0	32	64	D745250.0X6.0
315.00	2.5	40	100	D745315.0X2.5
315.00	3.0	40	100	D745315.0X3.0

D747

- Fréza kotoučová, pilka
- Фрезы дисковые отрезные
- Frezy piłkowe do metalu
- Fréza kotúčová, pilka

D747	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	6.1	6.2	6.3	7.1	7.2	7.3	8.1	
	•	2.1	2.2													

D747	HSS				Z 40-200		γ 5°							DIN 1837
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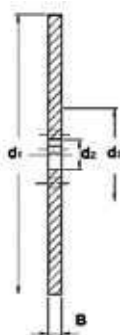
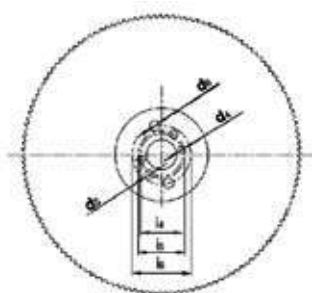
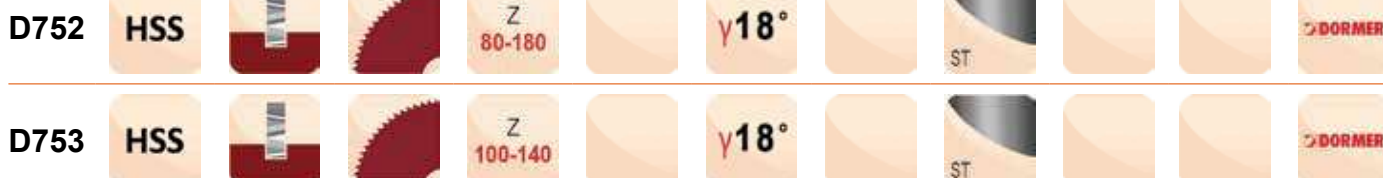
d_1 Ø mm	B mm	d_2 Ø mm	z	D747
32.00	0.3	8	80	D74732.0X.3
32.00	0.4	8	80	D74732.0X.4
32.00	0.5	8	80	D74732.0X.5
32.00	0.6	8	64	D74732.0X.6
32.00	0.8	8	64	D74732.0X.8
32.00	1.0	8	64	D74732.0X1.0
32.00	1.2	8	48	D74732.0X1.2
32.00	1.5	8	48	D74732.0X1.5
32.00	1.6	8	48	D74732.0X1.6
32.00	2.0	8	48	D74732.0X2.0
32.00	2.5	8	40	D74732.0X2.5
32.00	3.0	8	40	D74732.0X3.0
40.00	0.3	10	100	D74740.0X.3
40.00	0.4	10	100	D74740.0X.4
40.00	0.5	10	80	D74740.0X.5
40.00	0.6	10	80	D74740.0X.6
40.00	0.8	10	80	D74740.0X.8
40.00	1.0	10	64	D74740.0X1.0
40.00	1.2	10	64	D74740.0X1.2
40.00	1.5	10	64	D74740.0X1.5
40.00	1.6	10	64	D74740.0X1.6
40.00	2.0	10	48	D74740.0X2.0
40.00	2.5	10	48	D74740.0X2.5
40.00	3.0	10	48	D74740.0X3.0
50.00	0.3	13	128	D74750.0X.3
50.00	0.4	13	100	D74750.0X.4
50.00	0.5	13	100	D74750.0X.5
50.00	0.6	13	100	D74750.0X.6
50.00	0.8	13	80	D74750.0X.8
50.00	1.0	13	80	D74750.0X1.0
50.00	1.2	13	80	D74750.0X1.2
50.00	1.5	13	64	D74750.0X1.5
50.00	1.6	13	64	D74750.0X1.6
50.00	2.0	13	64	D74750.0X2.0
50.00	2.5	13	64	D74750.0X2.5
50.00	3.0	13	48	D74750.0X3.0
50.00	4.0	13	48	D74750.0X4.0
50.00	5.0	13	48	D74750.0X5.0

d₁ Ø mm	B mm	d₂ Ø mm	z	D747
50.00	6.0	13	40	D74750.0X6.0
63.00	0.3	16	128	D74763.0X.3
63.00	0.4	16	128	D74763.0X.4
63.00	0.5	16	128	D74763.0X.5
63.00	0.6	16	100	D74763.0X.6
63.00	0.8	16	100	D74763.0X.8
63.00	1.0	16	100	D74763.0X1.0
63.00	1.2	16	80	D74763.0X1.2
63.00	1.5	16	80	D74763.0X1.5
63.00	1.6	16	80	D74763.0X1.6
63.00	2.0	16	80	D74763.0X2.0
63.00	2.5	16	64	D74763.0X2.5
63.00	3.0	16	64	D74763.0X3.0
63.00	4.0	16	64	D74763.0X4.0
63.00	5.0	16	48	D74763.0X5.0
63.00	6.0	16	48	D74763.0X6.0
80.00	0.4	22	160	D74780.0X.4
80.00	0.5	22	128	D74780.0X.5
80.00	0.6	22	128	D74780.0X.6
80.00	0.8	22	128	D74780.0X.8
80.00	1.0	22	100	D74780.0X1.0
80.00	1.2	22	100	D74780.0X1.2
80.00	1.5	22	100	D74780.0X1.5
80.00	1.6	22	100	D74780.0X1.6
80.00	2.0	22	80	D74780.0X2.0
80.00	2.5	22	80	D74780.0X2.5
80.00	3.0	22	80	D74780.0X3.0
80.00	4.0	22	64	D74780.0X4.0
80.00	5.0	22	64	D74780.0X5.0
80.00	6.0	22	64	D74780.0X6.0
100.00	0.5	22	160	D747100.0X.5
100.00	0.6	22	160	D747100.0X.6
100.00	0.8	22	128	D747100.0X.8
100.00	1.0	22	128	D747100.0X1.0
100.00	1.2	22	128	D747100.0X1.2
100.00	1.5	22	100	D747100.0X1.5
100.00	1.6	22	100	D747100.0X1.6
100.00	2.0	22	100	D747100.0X2.0
100.00	2.5	22	100	D747100.0X2.5
100.00	3.0	22	80	D747100.0X3.0
100.00	4.0	22	80	D747100.0X4.0
100.00	5.0	22	80	D747100.0X5.0
100.00	6.0	22	64	D747100.0X6.0
125.00	1.0	22	160	D747125.0X1.0
125.00	1.2	22	128	D747125.0X1.2
125.00	1.5	22	128	D747125.0X1.5
125.00	1.6	22	128	D747125.0X1.6
125.00	2.0	22	128	D747125.0X2.0
125.00	2.5	22	100	D747125.0X2.5
125.00	3.0	22	100	D747125.0X3.0
125.00	4.0	22	100	D747125.0X4.0
125.00	5.0	22	80	D747125.0X5.0
125.00	6.0	22	80	D747125.0X6.0
160.00	1.0	32	160	D747160.0X1.0
160.00	1.2	32	160	D747160.0X1.2
160.00	1.5	32	160	D747160.0X1.5
160.00	1.6	32	160	D747160.0X1.6
160.00	2.0	32	128	D747160.0X2.0
160.00	2.5	32	128	D747160.0X2.5
160.00	3.0	32	128	D747160.0X3.0
160.00	4.0	32	100	D747160.0X4.0
160.00	5.0	32	100	D747160.0X5.0
160.00	6.0	32	100	D747160.0X6.0
200.00	1.0	32	200	D747200.0X1.0
200.00	1.2	32	200	D747200.0X1.2
200.00	1.5	32	160	D747200.0X1.5
200.00	1.6	32	160	D747200.0X1.6
200.00	2.0	32	160	D747200.0X2.0
200.00	2.5	32	160	D747200.0X2.5
200.00	3.0	32	128	D747200.0X3.0

d_1 Ø mm	B mm	d_2 Ø mm	z	D747
200.00	4.0	32	128	D747200.0X4.0
200.00	5.0	32	128	D747200.0X5.0
200.00	6.0	32	100	D747200.0X6.0
250.00	2.0	32	200	D747250.0X2.0
250.00	2.5	32	160	D747250.0X2.5
250.00	3.0	32	160	D747250.0X3.0
250.00	4.0	32	160	D747250.0X4.0
250.00	5.0	32	128	D747250.0X5.0
250.00	6.0	32	128	D747250.0X6.0
315.00	2.5	40	200	D747315.0X2.5
315.00	3.0	40	200	D747315.0X3.0
315.00	4.0	40	160	D747315.0X4.0
315.00	5.0	40	160	D747315.0X5.0
315.00	6.0	40	160	D747315.0X6.0

- D752** • Fréza kotoučová, pilka
• Фрезы дисковые отрезные
- D753** • Frezy pilkowe do metalu
• Fréza kotúčová, pilka

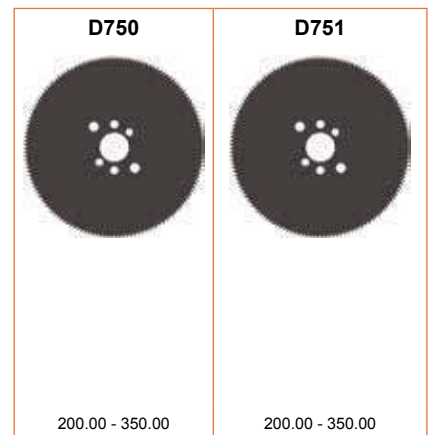
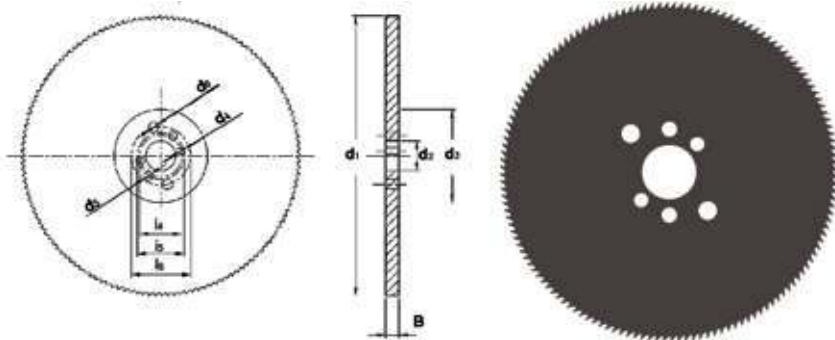
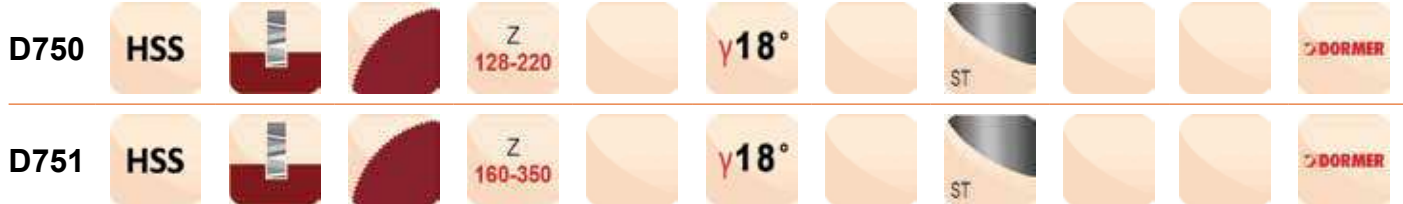
D752; D753	▪	1.1	1.2	1.3	1.4	3.1	3.2	3.3	6.1	6.2	6.3	7.1	7.2	7.3	8.1	
	•	2.1	2.2													



d_1 Ø mm	B mm	d_2 Ø mm	z	P mm	d_3 Ø mm	d_4 Ø mm	i_4 mm	d_5 Ø mm	i_5 mm	d_6 Ø mm	i_6 mm	D752	D753
200	1.8	32	100	6	100	8	45	9	50	11	63	D752200.0X1.8X100	
200	1.8	32	80	8	100	8	45	9	50	11	63	D752200.0X1.8X80	
225	2.0	32	120	6	100	8	45	9	50	11	63	D752225.0X2.0X120	
225	2.0	32	90	8	100	8	45	9	50	11	63	D752225.0X2.0X90	
250	2.0	32	100	8	100	8	45	9	50	11	63		D753250.0X2.0
250	2.0	32	128	6	100	8	45	9	50	11	63	D752250.0X2.0X128	
275	2.5	32	110	8	100	8	45	9	50	11	63	D752275.0X2.5X110	
300	2.5	32	120	8	100	8	45	9	50	11	63		D753300.0X2.5
300	2.5	32	160	6	100	8	45	9	50	11	63	D752300.0X2.5X160	
315	2.5	32	120	8	100	8	45	9	50	11	63		D753315.0X2.5
315	2.5	32	160	6	100	8	45	9	50	11	63	D752315.0X2.5X160	
350	2.5	32	140	8	120	8	45	9	50	11	63		D753350.0X2.5
350	2.5	32	180	6	120	8	45	9	50	11	63	D752350.0X2.5X180	

- D750** • Fréza kotoučová, pilka
• Фрезы дисковые отрезные
- D751** • Frezy piłkowe do metalu
• Fréza kotúčová, pilka

D750; D751 ■ 1.1 1.2 1.3 1.4 3.1 3.2 3.3 6.1 6.2 6.3 7.1 7.2 7.3 8.1
• 2.1 2.2

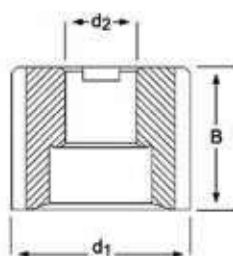


d ₁ Ø mm	B mm	d ₂ Ø mm	z	P mm	d ₃ Ø mm	d ₄ Ø mm	i ₄ mm	d ₅ Ø mm	i ₅ mm	d ₆ Ø mm	i ₆ mm	D750	D751
200	1.8	32	130	5	100	8	45	9	50	11	63	D750200.0X1.8	
200	1.8	32	160	4	100	8	45	9	50	11	63		D751200.0X1.8X160
200	1.8	32	200	3	100	8	45	9	50	11	63		D751200.0X1.8X200
225	2.0	32	140	5	100	8	45	9	50	11	63	D750225.0X2.0	
225	2.0	32	180	4	100	8	45	9	50	11	63		D751225.0X2.0X180
225	2.0	32	220	3	100	8	45	9	50	11	63		D751225.0X2.0X220
250	2.0	32	160	5	100	8	45	9	50	11	63	D750250.0X2.0	
250	2.0	32	200	4	100	8	45	9	50	11	63		D751250.0X2.0X200
250	2.0	32	250	3	100	8	45	9	50	11	63		D751250.0X2.0X250
275	2.5	32	180	5	100	8	45	9	50	11	63	D750275.0X2.5	
275	2.5	32	220	4	100	8	45	9	50	11	63		D751275.0X2.5X220
275	2.5	32	280	3	100	8	45	9	50	11	63		D751275.0X2.5X280
300	2.5	32	180	5	100	8	45	9	50	11	63	D750300.0X2.5	
300	2.5	32	220	4	100	8	45	9	50	11	63		D751300.0X2.5X220
300	2.5	32	300	3	100	8	45	9	50	11	63		D751300.0X2.5X300
315	2.5	32	200	5	100	8	45	9	50	11	63	D750315.0X2.5	
315	2.5	32	240	4	100	8	45	9	50	11	63		D751315.0X2.5X240
315	2.5	32	320	3	100	8	45	9	50	11	63		D751315.0X2.5X320
350	2.5	32	220	5	120	8	45	9	59	11	63	D750350.0X2.5	
350	2.5	32	280	4	120	8	45	9	50	11	63		D751350.0X2.5X280
350	2.5	32	350	3	120	8	45	9	50	11	63		D751350.0X2.5X350

- D400**
- Nástrčné frézy
 - Насадные торцевые фрезы
- D420**
- Frezy nasadzane walcowo-czołowe
 - Fréza nástrčná, valcová čelná

D400	▪	1.1	1.2	1.3	1.4	2.1	2.3	3.1	3.2	3.3	3.4	4.1	5.1	6.1	6.2	6.3	7.2	7.3			
	•	1.5	1.6	2.2	4.2	4.3	5.2	5.3	6.4	7.1	7.4	8.1	8.2	8.3	10.1						
D420	▪	1.1	1.2	1.3	1.4	1.5	1.6	2.1	2.2	2.3	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1
		6.2	6.3	6.4	7.2	7.3	7.4	8.1	10.1												
	•	7.1	8.2	8.3																	

D400	HSS-E		N	Z 8-12		$\lambda 30^\circ$ $\gamma 12^\circ$			js16		DIN 1880
D420	HSS-E		N	Z 8-12		$\lambda 30^\circ$ $\gamma 12^\circ$		TiCN	js16		DIN 1880



d_1 Ø mm	B mm	d_2 Ø mm	z	D400	D420
40.00	32	16	8	D40040.0	D42040.0
50.00	36	22	8	D40050.0	D42050.0
63.00	40	27	8	D40063.0	D42063.0
80.00	45	27	10	D40080.0	D42080.0
100.00	50	32	12	D400100.0	D420100.0