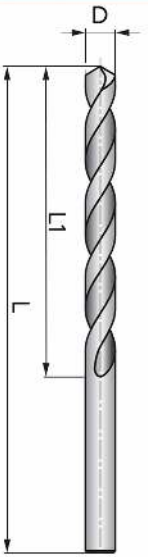
Сверло COSD HSS



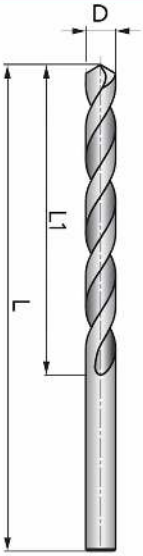
d	L	L1
0.5	22	6
0.82	30	10
0.85		
0.88	32	10
0.9		
0.92		
0.95		
0.98	34	12
1		
1.05		
1.1	36	14
1.15		
1.2	38	16
1.25		
1.3		
1.35	40	18
1.4		
1.45		
1.5		
1.55	43	20
1.6		
1.65		
1.7		
1.75	46	22
1.85		
1.9		

d	L	L1
2.95	61	33
3		
3.1	65	36
3.2		
3.3		
3.4	70	39
3.5		
3.6		
3.7		
3.8	75	43
3.9		
4		
4.1		
4.2		
4.3	80	47
4.4		
4.5		
4.6		
4.7		
4.8	86	52
4.9		
5		
5.1		
5.2		
5.3		
5.4	93	57

1.95	49	24
2		
2.05		
2.1	53	27
2.15		
2.2		
2.25		
2.3		
2.35		
2.4	57	30
2.45		
2.5		
2.55		
2.6		
2.65		
2.7	61	33
2.75		
2.8		
2.85		
2.9		
7.6	117	75
7.7		
7.8		
7.9		
8		
8.1		
8.2		
8.3		
8.4		
8.5		
8.6	125	81
8.7		
8.8		
8.9		
9		
9.1		
9.2		
9.3		
9.4		
9.5		
9.6	133	87
9.7		
9.8		
9.9		
10		
10.1		
10.2		

5.5	93	57
5.6		
5.7		
5.8		
5.9		
6		
6.1	101	63
6.2		
6.3		
6.4		
6.5		
6.6		
6.7		
6.8	109	69
6.9		
7		
7.1		
7.2		
7.3		
7.4		
7.5	109	69
10.7	142	94
10.8		
10.9		
11		
11.1		
11.2		
11.3		
11.4		
11.5		
11.6		
11.7		
11.8		
11.9	151	101
12		
12.1		
12.2		
12.3	151	101
12.4		
12.5		
12.6		
12.7		
12.8		
12.9		
13		

Сверло COSDL HSS



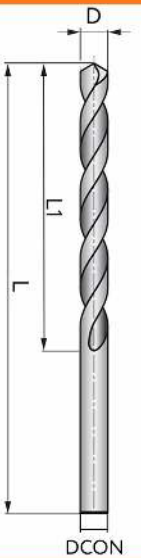
d	L	L1
1.5	70	45
1.6	76	50
1.7		
1.8	80	53
1.9		
2	85	56
2.1		
2.2	90	59
2.3		
2.4	95	62
2.5		
2.6		
2.7	100	66
2.8		
2.9		
3		
3.1	106	69
3.2		
3.3		
3.4		
3.5	112	73
3.6		
3.7		
3.8	119	78
3.9		
4		

d	L	L1
6.1	148	97
6.2		
6.3		
6.4		
6.5		
6.6		
6.7		
6.8	156	102
6.9		
7		
7.1		
7.2		
7.3		
7.4		
7.5		
7.6	165	109
7.7		
7.8		
7.9		
8		
8.1		
8.2		
8.3		
8.4		
8.5		
8.6	175	115

4.1		
4.2		
4.3	126	82
4.4		
4.5		
4.6		
4.7		
4.8	132	87
4.9		
5		
5.1		
5.2		
5.3		
5.4	139	91
5.5		
5.6		
5.7		
5.8		
5.9		
6		
10.8	195	128
10.9		
11		
11.1		
11.2		
11.3		
11.4		
11.5		
11.6		
11.7		
11.8		

8.8		
8.9		
9		
9.1		
9.2		
9.3		
9.4		
9.5		
9.6	184	121
9.7		
9.8		
9.9		
10		
10.1		
10.2		
10.3		
10.4		
10.5		
10.6		
10.7	195	128
11.9	205	134
12		
12.1		
12.2		
12.3		
12.4		
12.5		
12.6		
12.7		
12.8		
12.9		
13		
13.1		
13.2		
13.3	214	140
13.4		
13.5		
13.6		
13.7		
13.8		
13.9		
14		

Сверло DHM HM



TiSiN				TiSiN			
d	L	L1	DCON	d	L	L1	DCON
3	66	9	d6	7.5	79	22.5	d8
3.3	66	9.9	d6	7.6	79	22.8	d8
3.4	66	10.2	d6	8	79	24	d8
3.5	66	10.5	d6	8.5	89	25.5	d10
3.6	66	10.8	d6	8.6	89	25.8	d10
4	66	12	d6	8.7	89	26.1	d10
4.2	66	12.6	d6	8.8	89	26.4	d10
4.3	66	12.9	d6	9	89	27	d10
4.5	66	13.5	d6	9.1	89	27.3	d10
4.6	66	13.8	d6	9.2	89	27.6	d10
5	66	15	d6	9.3	89	27.9	d10
5.1	66	15.3	d6	9.5	89	28.5	d10
5.2	66	15.6	d6	10	89	30	d10
5.3	66	15.9	d6	10.2	102	30.6	d12
5.5	66	16.5	d6	10.3	102	30.9	d12
5.6	66	16.8	d6	10.5	102	31.5	d12
6	66	18	d6	10.6	102	31.8	d12
6.2	79	18.6	d8	10.7	102	32.1	d12
6.3	79	18.9	d8	10.8	102	32.4	d12
6.5	79	19.5	d8	11	102	33	d12
6.7	79	20.1	d8	11.2	102	33.6	d12
6.8	79	20.4	d8	11.5	102	34.5	d12
7	79	21	d8	12	102	36	d12
7.1	79	21.3	d8	12.5	107	37.5	d14
7.2	79	21.6	d8	12.6	107	37.8	d14
7.3	79	21.9	d8	13	107	39	d14